

ROLL GATES WITH 1" VERTICAL PICKETS									
Classic™ Style Roll Gates			Majestic™ Style Roll Gates			Genesis™ Style Roll Gates			
									
(2-Rail)			(2-Rail)			(2-Rail)			
									
(3-Rail)			(3-Rail)			(3-Rail)			
									
(3-Rail w/Rings)			(3-Rail w/Rings)			(3-Rail w/Rings)			
SEE WARNING REGARDING AUTOMATICALLY OPERATED GATES									
Gate Height / Rail Quantity	Gate Opening Range	Actual Out-To-Out	Item Number	Price (Black)	Price (Bronze / Sand / White)	Gate Weight	Supplemental Information		
							Comments	Bays	
4' Tall 2-Rail Standard NOTE: Rail Spacings Match Montage II	4' to 6'	97"	2 * X 204606R			200	Pickets Face-Welded To Frame	2 Bays 	
	6' to 8'	125½"	2 * X 204608R			243			
	8' to 10'	144½"	2 * X 204610R			273			
	10' to 12'	173"	2 * X 204612R			317			
	12' to 14'	192"	2 * X 204614R			386	Pickets Face-Welded To Frame	4 Bays 	
	14' to 16'	230"	2 * X 204616R			444			
	16' to 18'	249"	2 * X 204618R			473			
	18' to 20'	287"	2 * X 204620R			532			
	20' to 22'	306"	2 * X 204622R			561			
	22' to 24'	325"	2 * X 204624R			591			
	24' to 26'	344"	2 * X 204626R			621			
	26' to 28'	372½"	2 * X 204628R			703			
	28' to 31'	429½"	2 * X 204631R			791	Pickets Face-Welded To Frame	6 Bays 	
31' to 35'	458"	2 * X 204635R			895	2 PC. FRAME			
4' Tall 3-Rail Standard NOTE: Rail Spacings Match Montage II	4' to 6'	97"	2 * X 304606R			224	Pickets Face-Welded To Frame	2 Bays 	
	6' to 8'	125½"	2 * X 304608R			275			
	8' to 10'	144½"	2 * X 304610R			309			
	10' to 12'	173"	2 * X 304612R			361			
	12' to 14'	192"	2 * X 304614R			435	Pickets Face-Welded To Frame	4 Bays 	
	14' to 16'	230"	2 * X 304616R			502			
	16' to 18'	249"	2 * X 304618R			536			
	18' to 20'	287"	2 * X 304620R			605			
	20' to 22'	306"	2 * X 304622R			639			
	22' to 24'	325"	2 * X 304624R			674			
	24' to 26'	344"	2 * X 304626R			708			
	26' to 28'	372½"	2 * X 304628R			797			
	28' to 31'	429½"	2 * X 304631R			900	Pickets Face-Welded To Frame	6 Bays 	
31' to 35'	458"	2 * X 304635R			1015	2 PC. FRAME			
X = COLOR SELECTION: B = BLACK / N = BRONZE / S = DESERT SAND / W = WHITE * = STYLE SELECTION: C = CLASSIC / M = MAJESTIC / G = GENESIS									

Effective: 01/01/13

NOTE: Hardware or posts; must be purchased separately.

PASSPORT II®



1-888-333-3422
FAX: 1-877-926-3747

INDUSTRIAL ORNAMENTAL ROLL GATES

ROLL GATES WITH 1" VERTICAL PICKETS								
SEE WARNING REGARDING AUTOMATICALLY OPERATED GATES								
Gate Height / Rail Quantity	Gate Opening Range	Actual Out-To-Out	Item Number	Price (Black)	Price (Bronze / Sand / White)	Gate Weight	Supplemental Information	
							Comments	Bays
4' Tall 3-Rail W/Rings NOTE: Rail Spacings Match Aegis II Ring Panels	4' to 6'	97"	2 * X 304606RR			231	Pickets Face-Welded To Frame	2 Bays
	6' to 8'	125½"	2 * X 304608RR			284		
	8' to 10'	144½"	2 * X 304610RR			320		
	10' to 12'	173"	2 * X 304612RR			374		
	12' to 14'	192"	2 * X 304614RR			449	Pickets Face-Welded To Frame	4 Bays
	14' to 16'	230"	2 * X 304616RR			519		
	16' to 18'	249"	2 * X 304618RR			555		
	18' to 20'	287"	2 * X 304620RR			626		
	20' to 22'	306"	2 * X 304622RR			662	Pickets Face-Welded To Frame	6 Bays
	22' to 24'	325"	2 * X 304624RR			697		
	24' to 26'	344"	2 * X 304626RR			733		
	26' to 28'	372½"	2 * X 304628RR			825		
	28' to 31'	429½"	2 * X 304631RR			932	Pickets Face-Welded To Frame	
	31' to 35'	458"	2 * X 304635RR			1055	2 PC. FRAME	
5' Tall 2-Rail Standard NOTE: Rail Spacings Match Montage II	4' to 6'	97"	2 * X 205806R			230	Pickets Face-Welded To Frame	2 Bays
	6' to 8'	125½"	2 * X 205808R			278		
	8' to 10'	144½"	2 * X 205810R			310		
	10' to 12'	173"	2 * X 205812R			359		
	12' to 14'	192"	2 * X 205814R			443	Pickets Face-Welded To Frame	4 Bays
	14' to 16'	230"	2 * X 205816R			507		
	16' to 18'	249"	2 * X 205818R			539		
	18' to 20'	287"	2 * X 205820R			604		
	20' to 22'	306"	2 * X 205822R			636	Pickets Face-Welded To Frame	6 Bays
	22' to 24'	325"	2 * X 205824R			669		
	24' to 26'	344"	2 * X 205826R			701		
	26' to 28'	372½"	2 * X 205828R			800		
	28' to 31'	429½"	2 * X 205831R			897	Pickets Face-Welded To Frame	
	31' to 35'	458"	2 * X 205835R			1015	2 PC. FRAME	
5' Tall 3-Rail Standard NOTE: Rail Spacings Match Montage II	4' to 6'	97"	2 * X 305806R			254	Pickets Face-Welded To Frame	2 Bays
	6' to 8'	125½"	2 * X 305808R			310		
	8' to 10'	144½"	2 * X 305810R			347		
	10' to 12'	173"	2 * X 305812R			403		
	12' to 14'	192"	2 * X 305814R			492	Pickets Face-Welded To Frame	4 Bays
	14' to 16'	230"	2 * X 305816R			565		
	16' to 18'	249"	2 * X 305818R			602		
	18' to 20'	287"	2 * X 305820R			677		
	20' to 22'	306"	2 * X 305822R			714	Pickets Face-Welded To Frame	6 Bays
	22' to 24'	325"	2 * X 305824R			751		
	24' to 26'	344"	2 * X 305826R			789		
	26' to 28'	372½"	2 * X 305828R			895		
	28' to 31'	429½"	2 * X 305831R			1006	Pickets Face-Welded To Frame	
	31' to 35'	458"	2 * X 305835R			1136	2 PC. FRAME	

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NOTE: Hardware or posts; must be purchased separately.

Effective: 01/01/13

PASSPORT II®

AMERISTAR®
FENCE PRODUCTS

1-888-333-3422

FAX: 1-877-926-3747

INDUSTRIAL ORNAMENTAL ROLL GATES

ROLL GATES WITH 1" VERTICAL PICKETS

SEE WARNING REGARDING AUTOMATICALLY OPERATED GATES

Gate Height / Rail Quantity	Gate Opening Range	Actual Out-To-Out	Item Number	Price (Black)	Price (Bronze / Sand / White)	Gate Weight	Supplemental Information	
							Comments	Bays
5' Tall 3-Rail W/Rings NOTE: Rail Spacings Match Aegis II Ring Panels	4' to 6'	97"	2 $\pm$ <u>X</u> 305806RR			261	Pickets Face-Welded To Frame	2 Bays 
	6' to 8'	125½"	2 $\pm$ <u>X</u> 305808RR			319		
	8' to 10'	144½"	2 $\pm$ <u>X</u> 305810RR			357		
	10' to 12'	173"	2 $\pm$ <u>X</u> 305812RR			416		
	12' to 14'	192"	2 $\pm$ <u>X</u> 305814RR			506	Pickets Face-Welded To Frame	4 Bays 
	14' to 16'	230"	2 $\pm$ <u>X</u> 305816RR			582		
	16' to 18'	249"	2 $\pm$ <u>X</u> 305818RR			620		
	18' to 20'	287"	2 $\pm$ <u>X</u> 305820RR			698		
	20' to 22'	306"	2 $\pm$ <u>X</u> 305822RR			736	Pickets Face-Welded To Frame	6 Bays 
	22' to 24'	325"	2 $\pm$ <u>X</u> 305824RR			775		
	24' to 26'	344"	2 $\pm$ <u>X</u> 305826RR			814		
	26' to 28'	372½"	2 $\pm$ <u>X</u> 305828RR			922		
	28' to 31'	429½"	2 $\pm$ <u>X</u> 305831RR			1038	Pickets Face-Welded To Frame	
	31' to 35'	458"	2 $\pm$ <u>X</u> 305835RR			1175	2 PC. FRAME	
6' Tall 2-Rail Standard NOTE: Rail Spacings Match Montage II	4' to 6'	97"	2 $\pm$ <u>X</u> 207006R			260	Pickets Face-Welded To Frame	2 Bays 
	6' to 8'	125½"	2 $\pm$ <u>X</u> 207008R			313		
	8' to 10'	144½"	2 $\pm$ <u>X</u> 207010R			348		
	10' to 12'	173"	2 $\pm$ <u>X</u> 207012R			401		
	12' to 14'	192"	2 $\pm$ <u>X</u> 207014R			501	Pickets Face-Welded To Frame	4 Bays 
	14' to 16'	230"	2 $\pm$ <u>X</u> 207016R			571		
	16' to 18'	249"	2 $\pm$ <u>X</u> 207018R			606		
	18' to 20'	287"	2 $\pm$ <u>X</u> 207020R			676		
	20' to 22'	306"	2 $\pm$ <u>X</u> 207022R			712	Pickets Face-Welded To Frame	6 Bays 
	22' to 24'	325"	2 $\pm$ <u>X</u> 207024R			748		
	24' to 26'	344"	2 $\pm$ <u>X</u> 207026R			783		
	26' to 28'	372½"	2 $\pm$ <u>X</u> 207028R			899		
	28' to 31'	429½"	2 $\pm$ <u>X</u> 207031R			1005	Pickets Face-Welded To Frame	
	31' to 35'	458"	2 $\pm$ <u>X</u> 207035R			1135	2 PC. FRAME	
6' Tall 3-Rail Standard NOTE: Rail Spacings Match Montage II	4' to 6'	97"	2 $\pm$ <u>X</u> 307006R			285	Pickets Face-Welded To Frame	2 Bays 
	6' to 8'	125½"	2 $\pm$ <u>X</u> 307008R			345		
	8' to 10'	144½"	2 $\pm$ <u>X</u> 307010R			385		
	10' to 12'	173"	2 $\pm$ <u>X</u> 307012R			445		
	12' to 14'	192"	2 $\pm$ <u>X</u> 307014R			550	Pickets Face-Welded To Frame	4 Bays 
	14' to 16'	230"	2 $\pm$ <u>X</u> 307016R			629		
	16' to 18'	249"	2 $\pm$ <u>X</u> 307018R			669		
	18' to 20'	287"	2 $\pm$ <u>X</u> 307020R			749		
	20' to 22'	306"	2 $\pm$ <u>X</u> 307022R			790	Pickets Face-Welded To Frame	6 Bays 
	22' to 24'	325"	2 $\pm$ <u>X</u> 307024R			830		
	24' to 26'	344"	2 $\pm$ <u>X</u> 307026R			871		
	26' to 28'	372½"	2 $\pm$ <u>X</u> 307028R			994		
	28' to 31'	429½"	2 $\pm$ <u>X</u> 307031R			1114	Pickets Face-Welded To Frame	
	31' to 35'	458"	2 $\pm$ <u>X</u> 307035R			1258	2 PC. FRAME	

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Gate Height / Rail Quantity	Gate Opening Range	Actual Out-To-Out	Item Number	Price (Black)	Price (Bronze / Sand / White)	Gate Weight	Supplemental Information	
							Comments	Bays
6' Tall 3-Rail W/Rings NOTE: Rail Spacings Match Aegis II Ring Panels		97"	2 * X 307006RR			292	Pickets Face-Welded To Frame	2 Bays
		125½"	2 * X 307008RR			354		
		144½"	2 * X 307010RR			395		
		173"	2 * X 307012RR			458		
		192"	2 * X 307014RR			564	Pickets Face-Welded To Frame	4 Bays
		230"	2 * X 307016RR			646		
		249"	2 * X 307018RR			687		
		287"	2 * X 307020RR			770		
		306"	2 * X 307022RR			812		
		325"	2 * X 307024RR			854		
		344"	2 * X 307026RR			896		
		372½"	2 * X 307028RR			1021	Pickets Face-Welded To Frame	6 Bays
		429½"	2 * X 307031RR			1146		
		458"	2 * X 307035RR			1295	2 PC. FRAME	
7' Tall 2-Rail Standard NOTE: Rail Spacings Match Montage II		97"	2 * X 208206R			291	Pickets Face-Welded To Frame	2 Bays
		125½"	2 * X 208208R			348		
		144½"	2 * X 208210R			386		
		173"	2 * X 208212R			444		
		192"	2 * X 208214R			559	Pickets Face-Welded To Frame	4 Bays
		230"	2 * X 208216R			635		
		249"	2 * X 208218R			673		
		287"	2 * X 208220R			750		
		306"	2 * X 208222R			789		
		325"	2 * X 208224R			827		
		344"	2 * X 208226R			866		
		372½"	2 * X 208228R			999	Pickets Face-Welded To Frame	6 Bays
		429½"	2 * X 208231R			1114		
		458"	2 * X 208235R			1258	2 PC. FRAME	
7' Tall 3-Rail Standard NOTE: Rail Spacings Match Montage II		97"	2 * X 308206R			316	Pickets Face-Welded To Frame	2 Bays
		125½"	2 * X 308208R			380		
		144½"	2 * X 308210R			423		
		173"	2 * X 308212R			488		
		192"	2 * X 308214R			608	Pickets Face-Welded To Frame	4 Bays
		230"	2 * X 308216R			694		
		249"	2 * X 308218R			737		
		287"	2 * X 308220R			823		
		306"	2 * X 308222R			866		
		325"	2 * X 308224R			910		
		344"	2 * X 308226R			953		
		372½"	2 * X 308228R			1093	Pickets Face-Welded To Frame	6 Bays
		429½"	2 * X 308231R			1223		
		458"	2 * X 308235R			1381	2 PC. FRAME	

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Gate Height / Rail Quantity	Gate Opening Range	Actual Out-To-Out	Item Number	Price (Black)	Price (Bronze / Sand / White)	Gate Weight	Supplemental Information	
							Comments	Bays
7' Tall 3-Rail W/Rings NOTE: Rail Spacings Match Aegis II Ring Panels	4' to 6'	97"	2 * <u>X</u> 308206RR			323	Pickets Face-Welded To Frame	2 Bays 
	6' to 8'	125½"	2 * <u>X</u> 308208RR			389		
	8' to 10'	144½"	2 * <u>X</u> 308210RR			434		
	10' to 12'	173"	2 * <u>X</u> 308212RR			501	Pickets Face-Welded To Frame	4 Bays 
	12' to 14'	192"	2 * <u>X</u> 308214RR			622		
	14' to 16'	230"	2 * <u>X</u> 308216RR			710		
	16' to 18'	249"	2 * <u>X</u> 308218RR			755		
	18' to 20'	287"	2 * <u>X</u> 308220RR			844		
	20' to 22'	306"	2 * <u>X</u> 308222RR			889		
	22' to 24'	325"	2 * <u>X</u> 308224RR			934		
	24' to 26'	344"	2 * <u>X</u> 308226RR			978		
	26' to 28'	372½"	2 * <u>X</u> 308228RR			1121	Pickets Face-Welded To Frame	6 Bays 
28' to 31'	429½"	2 * <u>X</u> 308231RR			1254			
	31' to 35'	458"	2 * <u>X</u> 308235RR			1416	2 PC. FRAME	
8' Tall 2-Rail Standard NOTE: Rail Spacings Match Montage II	4' to 6'	97"	2 * <u>X</u> 209406R			322	Pickets Face-Welded To Frame	2 Bays 
	6' to 8'	125½"	2 * <u>X</u> 209408R			384		
	8' to 10'	144½"	2 * <u>X</u> 209410R			425		
	10' to 12'	173"	2 * <u>X</u> 209412R			487	Pickets Face-Welded To Frame	4 Bays 
	12' to 14'	192"	2 * <u>X</u> 209414R			618		
	14' to 16'	230"	2 * <u>X</u> 209416R			700	Majestic - 2 PC. FRAME Bolt-On Panels With Face-Welded Pickets	
	16' to 18'	249"	2 * <u>X</u> 209418R			741		
	18' to 20'	287"	2 * <u>X</u> 209420R			824		
	20' to 22'	306"	2 * <u>X</u> 209422R			866		
	22' to 24'	325"	2 * <u>X</u> 209424R			907	Bolt-On Panels With Face-Welded Pickets	6 Bays 
	24' to 26'	344"	2 * <u>X</u> 209426R			949		
	26' to 28'	372½"	2 * <u>X</u> 209428R			1099		
28' to 31'	429½"	2 * <u>X</u> 209431R			1223	2 PC. FRAME / Bolt On Pnls *		
31' to 35'	458"	2 * <u>X</u> 209435R			1381			
8' Tall 3-Rail Standard NOTE: Rail Spacings Match Montage II	4' to 6'	97"	2 * <u>X</u> 309406R			347	Pickets Face-Welded To Frame	2 Bays 
	6' to 8'	125½"	2 * <u>X</u> 309408R			415		
	8' to 10'	144½"	2 * <u>X</u> 309410R			462		
	10' to 12'	173"	2 * <u>X</u> 309412R			531	Pickets Face-Welded To Frame	4 Bays 
	12' to 14'	192"	2 * <u>X</u> 309414R			667		
	14' to 16'	230"	2 * <u>X</u> 309416R			759	Majestic - 2 PC. FRAME Bolt-On Panels With Face-Welded Pickets	
	16' to 18'	249"	2 * <u>X</u> 309418R			805		
	18' to 20'	287"	2 * <u>X</u> 309420R			897		
	20' to 22'	306"	2 * <u>X</u> 309422R			943		
	22' to 24'	325"	2 * <u>X</u> 309424R			990	Bolt-On Panels With Face-Welded Pickets	6 Bays 
	24' to 26'	344"	2 * <u>X</u> 309426R			1036		
	26' to 28'	372½"	2 * <u>X</u> 309428R			1194		
28' to 31'	429½"	2 * <u>X</u> 309431R			1332	2 PC. FRAME / Bolt On Pnls *		
31' to 35'	458"	2 * <u>X</u> 309435R			1505			
8' Tall 3-Rail W/Rings NOTE: Rail Spacings Match Aegis II Ring Panels	4' to 6'	97"	2 * <u>X</u> 309406RR			354	Pickets Face-Welded To Frame	2 Bays 
	6' to 8'	125½"	2 * <u>X</u> 309408RR			425		
	8' to 10'	144½"	2 * <u>X</u> 309410RR			472		
	10' to 12'	173"	2 * <u>X</u> 309412RR			544	Pickets Face-Welded To Frame	4 Bays 
	12' to 14'	192"	2 * <u>X</u> 309414RR			681		
	14' to 16'	230"	2 * <u>X</u> 309416RR			775	Majestic - 2 PC. FRAME Bolt-On Panels With Face-Welded Pickets	
	16' to 18'	249"	2 * <u>X</u> 309418RR			823		
	18' to 20'	287"	2 * <u>X</u> 309420RR			918		
	20' to 22'	306"	2 * <u>X</u> 309422RR			966		
	22' to 24'	325"	2 * <u>X</u> 309424RR			1014	Bolt-On Panels With Face-Welded Pickets	6 Bays 
	24' to 26'	344"	2 * <u>X</u> 309426RR			1062		
	26' to 28'	372½"	2 * <u>X</u> 309428RR			1221		
28' to 31'	429½"	2 * <u>X</u> 309431RR			1364	2 PC. FRAME / Bolt On Pnls *		
31' to 35'	458"	2 * <u>X</u> 309435RR			1540			

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ROLL GATES WITH 1" CURVED PICKETS									
Invincible® 2-Rail		Invincible® 3-Rail		Invincible® 3-Rail w/Rings		SEE WARNING REGARDING AUTOMATICALLY OPERATED GATES			
									
Gate Height / Rail Quantity	Gate Opening Range	Actual Out-To-Out	Item Number	Price (Black)	Price (Bronze / Sand / White)	Gate Weight	Supplemental Information		
							Comments	Bays	
7' Tall 2-Rail Standard NOTE: Rail Spacings Match Montage II	4' to 6'	97"	2I <u>X</u> 208206R			294	Pickets Face-Welded To Frame	2 Bays 	
	6' to 8'	125½"	2I <u>X</u> 208208R			352			
	8' to 10'	144½"	2I <u>X</u> 208210R			391			
	10' to 12'	173"	2I <u>X</u> 208212R			450			
	12' to 14'	192"	2I <u>X</u> 208214R			566	Pickets Face-Welded To Frame	4 Bays 	
	14' to 16'	230"	2I <u>X</u> 208216R			643			
	16' to 18'	249"	2I <u>X</u> 208218R			682			
	18' to 20'	287"	2I <u>X</u> 208220R			760			
	20' to 22'	306"	2I <u>X</u> 208222R			799	Bolt-On Panels With Face-Welded Pickets		
	22' to 24'	325"	2I <u>X</u> 208224R			838			
	24' to 26'	344"	2I <u>X</u> 208226R			981			
	26' to 28'	372½"	2I <u>X</u> 208228R			1011			
	28' to 31'	429½"	2I <u>X</u> 208231R			1142	Bolt-On Panels With Face-Welded Pickets	6 Bays 	
31' to 35'	458"	2I <u>X</u> 208235R			1290	2 PC. FRAME / Bolt on Pnl.			
7' Tall 3-Rail Standard NOTE: Rail Spacings Match Montage II	4' to 6'	97"	2I <u>X</u> 308206R			319	Pickets Face-Welded To Frame	2 Bays 	
	6' to 8'	125½"	2I <u>X</u> 308208R			384			
	8' to 10'	144½"	2I <u>X</u> 308210R			428			
	10' to 12'	173"	2I <u>X</u> 308212R			494			
	12' to 14'	192"	2I <u>X</u> 308214R			615	Pickets Face-Welded To Frame	4 Bays 	
	14' to 16'	230"	2I <u>X</u> 308216R			701			
	16' to 18'	249"	2I <u>X</u> 308218R			745			
	18' to 20'	287"	2I <u>X</u> 308220R			833			
	20' to 22'	306"	2I <u>X</u> 308222R			877	Bolt-On Panels With Face-Welded Pickets		
	22' to 24'	325"	2I <u>X</u> 308224R			921			
	24' to 26'	344"	2I <u>X</u> 308226R			965			
	26' to 28'	372½"	2I <u>X</u> 308228R			1106			
	28' to 31'	429½"	2I <u>X</u> 308231R			1225	Bolt-On Panels With Face-Welded Pickets	6 Bays 	
31' to 35'	458"	2I <u>X</u> 308235R			1425	2 PC. FRAME / Bolt on Pnl.			
7' Tall 3-Rail w/Rings NOTE: Rail Spacings Match Aegis II Ring Panels	4' to 6'	97"	2I <u>X</u> 308206RR			326	Pickets Face-Welded To Frame	2 Bays 	
	6' to 8'	125½"	2I <u>X</u> 308208RR			393			
	8' to 10'	144½"	2I <u>X</u> 308210RR			438			
	10' to 12'	173"	2I <u>X</u> 308212RR			507			
	12' to 14'	192"	2I <u>X</u> 308214RR			629	Pickets Face-Welded To Frame	4 Bays 	
	14' to 16'	230"	2I <u>X</u> 308216RR			718			
	16' to 18'	249"	2I <u>X</u> 308218RR			763			
	18' to 20'	287"	2I <u>X</u> 308220RR			854			
	20' to 22'	306"	2I <u>X</u> 308222RR			899	Bolt-On Panels With Face-Welded Pickets		
	22' to 24'	325"	2I <u>X</u> 308224RR			945			
	24' to 26'	344"	2I <u>X</u> 308226RR			990			
	26' to 28'	372½"	2I <u>X</u> 308228RR			1133			
	28' to 31'	429½"	2I <u>X</u> 308231RR			1255	Bolt-On Panels With Face-Welded Pickets	6 Bays 	
31' to 35'	458"	2I <u>X</u> 308235RR			1415	2 PC. FRAME / Bolt on Pnl.			
 X = COLOR SELECTION: B = BLACK / N = BRONZE / S = DESERT SAND / W = WHITE									

X = COLOR SELECTION: B=BLACK / N=BRONZE / S=DESERT SAND / W=WHITE

NOTE: Hardware or posts; must be purchased separately.

Effective: 01/01/13

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INDUSTRIAL ORNAMENTAL ROLL GATES

ROLL GATES WITH 1" CURVED PICKETS

Invincible® 2-Rail



Invincible® 3-Rail



Invincible® 3-Rail w/Rings

SEE WARNING
REGARDING
AUTOMATICALLY
OPERATED GATES

Gate Height / Rail Quantity	Gate Opening Range	Actual Out-To-Out	Item Number	Price (Black)	Price (Bronze / Sand / White)	Gate Weight	Supplemental Information	
							Comments	Bays
8' Tall 2-Rail Standard NOTE: Rail Spacings Match Montage II	4' to 6'	97"	2I <u>X</u> 209406R			325	Pickets Face-Welded To Frame	2 Bays 
	6' to 8'	125½"	2I <u>X</u> 209408R			388		
	8' to 10'	144½"	2I <u>X</u> 209410R			430		
	10' to 12'	173"	2I <u>X</u> 209412R			493		
	12' to 14'	192"	2I <u>X</u> 209414R			625	Pickets Face-Welded To Frame	4 Bays 
	14' to 16'	230"	2I <u>X</u> 209416R			708	Bolt-On Panels With Face-Welded Pickets	
	16' to 18'	249"	2I <u>X</u> 209418R			750		
	18' to 20'	287"	2I <u>X</u> 209420R			834		
	20' to 22'	306"	2I <u>X</u> 209422R			876		
	22' to 24'	325"	2I <u>X</u> 209424R			918		
	24' to 26'	344"	2I <u>X</u> 209426R			923		
	26' to 28'	372½"	2I <u>X</u> 209428R			1112	Bolt-On Panels With Face-Welded Pickets	6 Bays 
	28' to 31'	429½"	2I <u>X</u> 209431R			1232		
31' to 35'	458"	2I <u>X</u> 209435R			1396	2 PC. FRAME / Bolt on Pnl.		
8' Tall 3-Rail Standard NOTE: Rail Spacings Match Montage II	4' to 6'	97"	2I <u>X</u> 309406R			350	Pickets Face-Welded To Frame	2 Bays 
	6' to 8'	125½"	2I <u>X</u> 309408R			420		
	8' to 10'	144½"	2I <u>X</u> 309410R			466		
	10' to 12'	173"	2I <u>X</u> 309412R			537		
	12' to 14'	192"	2I <u>X</u> 309414R			674	Pickets Face-Welded To Frame	4 Bays 
	14' to 16'	230"	2I <u>X</u> 309416R			766	Bolt-On Panels With Face-Welded Pickets	
	16' to 18'	249"	2I <u>X</u> 309418R			813		
	18' to 20'	287"	2I <u>X</u> 309420R			907		
	20' to 22'	306"	2I <u>X</u> 309422R			954		
	22' to 24'	325"	2I <u>X</u> 309424R			1001		
	24' to 26'	344"	2I <u>X</u> 309426R			1048		
	26' to 28'	372½"	2I <u>X</u> 309428R			1207	Bolt-On Panels With Face-Welded Pickets	6 Bays 
	28' to 31'	429½"	2I <u>X</u> 309431R			1337		
31' to 35'	458"	2I <u>X</u> 309435R			1498	2 PC. FRAME / Bolt on Pnl.		
8' Tall 3-Rail W/Rings NOTE: Rail Spacings Match Aegis II Ring Panels	4' to 6'	97"	2I <u>X</u> 309406RR			357	Pickets Face-Welded To Frame	2 Bays 
	6' to 8'	125½"	2I <u>X</u> 309408RR			429		
	8' to 10'	144½"	2I <u>X</u> 309410RR			477		
	10' to 12'	173"	2I <u>X</u> 309412RR			550		
	12' to 14'	192"	2I <u>X</u> 309414RR			688	Pickets Face-Welded To Frame	4 Bays 
	14' to 16'	230"	2I <u>X</u> 309416RR			783	Bolt-On Panels With Face-Welded Pickets	
	16' to 18'	249"	2I <u>X</u> 309418RR			831		
	18' to 20'	287"	2I <u>X</u> 309420RR			928		
	20' to 22'	306"	2I <u>X</u> 309422RR			976		
	22' to 24'	325"	2I <u>X</u> 309424RR			1025		
	24' to 26'	344"	2I <u>X</u> 309426RR			1073		
	26' to 28'	372½"	2I <u>X</u> 309428RR			1234	Bolt-On Panels With Face-Welded Pickets	6 Bays 
	28' to 31'	429½"	2I <u>X</u> 309431RR			1367		
31' to 35'	458"	2I <u>X</u> 309435RR			1545	2 PC. FRAME / Bolt on Pnl.		



X = COLOR SELECTION: B = BLACK / N = BRONZE / S = DESERT SAND / W = WHITE

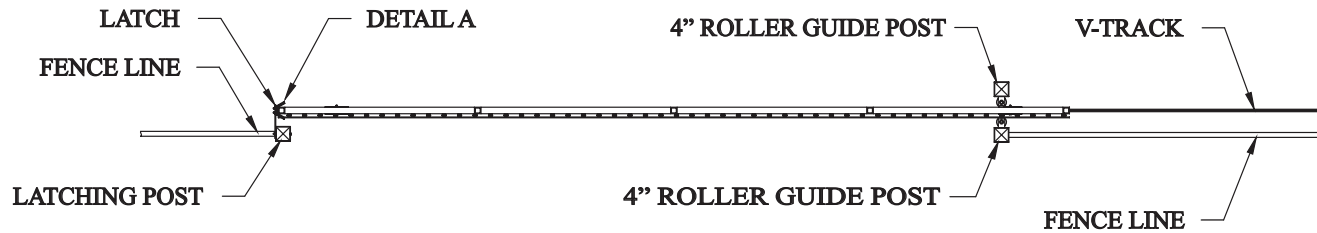
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NOTE: Hardware or posts; must be purchased separately.

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POST RECOMMENDATIONS

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HARDWARE

ITEM DESCRIPTION	PART NUMBER	PRICE EACH	WHEEL QTY	BOX QTY	BOX WEIGHT
PassPort® Gate Kit (for gates under 26' opg)	PGK0DN	1	2	1	35
PassPort® Gate Kit (for gates 26' opg or larger)	PGK0D-3N	1	3	1	40

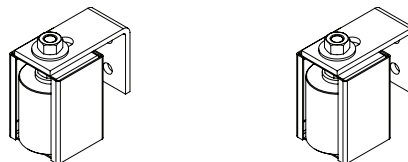
NOTE: V-TRACK NOT INCLUDED

Roll Gate Hardware Kit includes:

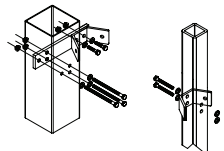
- 2 ea or 3 ea. 6 inch Wheel Kits (including wheels, bearings, spacer bushings, washers, bolts & lock nuts)



- 2 ea - 3 inch Safety Guide Rollers



- 1 ea - Gate Latch



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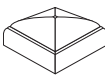
STEEL ORNAMENTAL SQUARE POST

<u>X</u> = COLOR SELECTION B = BLACK N = BRONZE W = WHITE S = SAND						
Post Diameter	Ga. / Wall Thickness	Post Length	Item Number	Catalog Price (Black)	Catalog Price (Color)	Post Weight
4" SQ. (STEEL)	11 GA. (INDUSTRIAL)	6'	P <u>X</u> 40072			39
		7'	P <u>X</u> 40084			47
		8'	P <u>X</u> 40096			54
		9'	P <u>X</u> 40108			61
		10'	P <u>X</u> 40120			67
		11'	P <u>X</u> 40132			74
		12'	P <u>X</u> 40144			81
		13'	P <u>X</u> 40156			87
		14'	P <u>X</u> 40168			94
		15'	P <u>X</u> 40180			101
		16'	P <u>X</u> 40192			108

STEEL PLATED ORNAMENTAL SQUARE POST

Note: Plated posts used with Majestic & Conqueror styles may require a post length 1" longer than the panel/gate height dependent on the grade elevation.			<u>X</u> = COLOR SELECTION B = BLACK N = BRONZE W = WHITE S = SAND			
Post Diameter	GA. / Plate Size	Post Length	Item Number	Catalog Price (Black)	Catalog Price (Color)	Post Weight
4" SQ. (STEEL)	11 GA. 8" x 8" SQ. 3/8" Thick with 9/16" Holes (8876G)	4'	P <u>X</u> 40048P			33
		5'	P <u>X</u> 40060P			39
		6'	P <u>X</u> 40072P			47
		7'	P <u>X</u> 40084P			54
		8'	P <u>X</u> 40096P			61
		9'	P <u>X</u> 40108P			67
		10'	P <u>X</u> 40120P			74

POST CAPS

<u>X</u> = COLOR SELECTION B = BLACK N = BRONZE W = WHITE S = SAND						
Cap Type	Cap Style	Size	Item Number	Catalog Price (Black)	Catalog Price (Color)	Cap Weight
STEEL 	STANDARD FLAT CAP	4" SQ.	A <u>X</u> 509			0.4

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ROLL GATE SPECIFICATION

CONSTRUCTION SPECIFICATION

SECTION 32 31 00 - ARCHITECTURAL METAL FENCE

PassPort® PassPort II® and PassPort IS® - Steel Roll Gates

PART 1 - GENERAL

1.01 WORK INCLUDED

The contractor shall provide all labor, materials and appurtenances necessary for installation of the steel roll gate system defined herein at (specify project site).

1.02 RELATED WORK

Section 022__ - Earthwork

Section 030__ - Concrete

1.03 SYSTEM DESCRIPTION

The manufacturer shall supply a total roll gate system of Ameristar® (specify product line as PassPort® Commercial Ornamental, PassPort II® Industrial Ornamental or PassPort IS® Security Pale) design series and (specify the style as Classic, Majestic, Genesis, or Invincible for PassPort® or PassPort II® ornamental roll gates or Trident, Stronghold, or Gauntlet for PassPort IS® security roll gates) style. The system shall include all components (i.e., pickets or pales, rails, gate uprights, wheels and hardware) required.

1.04 QUALITY ASSURANCE

The contractor shall provide laborers and supervisors who are thoroughly familiar with the type of construction involved and materials and techniques specified.

1.05 REFERENCES

ASTM D523 - Test Method for Specular Gloss. *ASTM D822* - Practice for Conducting Tests on Paint and Related Coatings and Materials using Filtered Open-Flame Carbon-Arc Light and Water Exposure Apparatus. *ASTM D1654* - Test Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments. *ASTM D2244* - Test Method for Calculations of Color Differences from Instrumentally Measured Color Coordinates. *ASTM D2794* - Test Method for Resistance of Organic Coatings to The Effects of Rapid Deformation (Impact). *ASTM D3359* - Test Method for Measuring Adhesion by Tape Test.

1.06 SUBMITTAL

The manufacturer's submittal package shall be provided prior to installation.

1.07 PRODUCT HANDLING AND STORAGE

Upon receipt at the job site, all materials shall be checked to ensure that no damages occurred during shipping or handling. Materials shall be stored in such a manner to ensure proper ventilation and drainage and to protect against damage, weather, vandalism and theft.

PART 2 - MATERIALS

2.01 MANUFACTURER

The steel roll gate system shall conform to Ameristar® (specify product line as PassPort® Commercial Ornamental, PassPort II® Industrial Ornamental or PassPort IS® Security Pale) design series, (specify the style as Classic, Majestic, Genesis, or Invincible for PassPort® or PassPort II® ornamental roll gates or Trident, Stronghold, or Gauntlet for PassPort IS® security roll gates) style and (specify frame configuration as 2-rail or 3-rail) frame configuration manufactured by Ameristar Fence Products, Inc. in Tulsa, Oklahoma.

2.02 MATERIAL

A. Steel material for roll gate components (i.e. pickets or pales, rails, diagonals and uprights), shall be commercial steel with a minimum yield strength of 45,000 psi (344 MPa).

B. Ornamental picket/pale material shall be (specify 3/4" square x 14 Ga. tubing for PassPort® Commercial Ornamental gate pickets, 1" square x 14 Ga. tubing for PassPort® II Industrial Ornamental gate pickets, or 2-3/4" wide x 0.075" thick corrugated pales for PassPort IS® security roll gates). Picket/pale spacing shall be (specify 4-5/8" for PassPort® Commercial Ornamental gate pickets, 4-3/4" for PassPort® II Industrial Ornamental gate pickets, or 6" for PassPort IS® security pales). Material for top rails, uprights and diagonals rails shall be 2" square steel. Material for the bottom rail shall be 2" x 4" steel. Posts shall be a minimum of 4" square x 11 Ga.

2.03 FABRICATION

A. Pickets/pales, rails, uprights and posts shall be precut to specified lengths. Diagonals shall be precut to specified lengths and angles. Frame materials shall be joined by welding. Pickets/pales shall be face welded to roll gate frame, except for Invincible or Gauntlet style gates over 18' long. Invincible or Gauntlet style gates over 18' long shall have pickets face-welded to 2" x 2" angle iron to form panels equal in length to the gate frame bay width.

B. The manufactured roll gates and bolt-on panels (if applicable) shall be subjected to the PermaCoat® thermal stratification coating process (high-temperature, in-line, multi-stage, multi-layer) including, as a minimum, a six-stage pre-treatment/wash (with zinc phosphate), an electrostatic spray application of an epoxy base, and a separate electrostatic spray application of a polyester finish. The base coat shall be a thermosetting epoxy powder coating (gray in color) with a minimum thickness of 2 mils (0.0508mm). The topcoat shall be a "no-mar" TGIC polyester powder coat finish with a minimum thickness of 2 mils (0.0508mm). The color shall be (specify **Black, Bronze, White, or Desert Sand**). The stratification-coated framework shall be capable of meeting the performance requirements for each quality characteristic shown in Table 1.

C. Completed gates shall be capable of supporting a 200 lb. load applied at midspan without permanent deformation.

PART 3 - EXECUTION

3.01 PREPARATION

All new installation shall be laid out by the contractor in accordance with the construction plans.

3.02 INSTALLATION

Gate posts shall be set in accordance with the spacings shown in the construction plans. The "Earthwork" and "Concrete" sections of this specification shall govern post base material requirements. 6" wheels shall be bolted to the gate (between the wheel plates welded near the ends of the gate bottom rail). The gate shall be set upright with the V-grooved wheels positioned over the pre-installed steel V-track that traverses the gate opening. Roller guides shall be affixed to the gate posts at a height even with the gate top rail to hold the gate in a vertical position. Gate stops shall be welded to the end of the gate or track so gate cannot pass rollers in either direction.

3.03 CLEANING

The contractor shall clean the jobsite of excess materials; post hole excavations shall be scattered uniformly away from posts.

Table 1 - Coating Performance Requirements

Quality Characteristics	ASTM Test Method	Performance Requirements
Adhesion	D3359 - Method B	Adhesion (Retention of Coating) over 90% of test area (Tape and knife test).
Corrosion Resistance	B117 & D1654	Corrosion Resistance over 500 hours (Scribed per D1654; failure mode is accumulation of 1/8" coating loss from scribe or medium #8 blisters).
Impact Resistance	D2794	Impact Resistance over 60 inch lb. (Forward impact using 0.625" ball).
Weathering Resistance	D822, D2244, D523 (60° Method)	Weathering Resistance over 500 hours (Failure mode is 60% loss of gloss or color variance of more than 3 delta-E color units).

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