

PASSPORT®



COMMERCIAL ORNAMENTAL ROLL GATES

1-888-333-3422
 FAX: 1-877-926-3747

ROLL GATES WITH 3/4" VERTICAL PICKETS



(2-Rail)



(3-Rail)



(3-Rail w/Rings)



(2-Rail)



(3-Rail)



(3-Rail w/Rings)



(2-Rail)



(3-Rail)



(3-Rail w/Rings)

SEE WARNING REGARDING AUTOMATICALLY OPERATED GATES

Gate Height / Rail Quantity	Gate Opening Range	Actual Out-To-Out	Item Number	Price (Black)	Price (Bronze / Sand / White)	Gate Weight	Supplemental Information	
							Comments	Bays
4' Tall 2-Rail Standard NOTE: Rail Spacings Match Montage Plus	4' to 6'	103 3/4"	1 * X 204606R			192	Pickets Face-Welded To Frame	2 Bays
	6' to 8'	122 1/4"	1 * X 204608R			214		
	8' to 10'	150"	1 * X 204610R			248		
	10' to 12'	168 1/2"	1 * X 204612R			271	Pickets Face-Welded To Frame	4 Bays
	12' to 14'	205 1/2"	1 * X 204614R			378		
	14' to 16'	224"	1 * X 204616R			400		
	16' to 18'	242 1/2"	1 * X 204618R			425		
	18' to 20'	279 1/2"	1 * X 204620R			472		
	20' to 22'	298"	1 * X 204622R			494		
	22' to 24'	316 1/2"	1 * X 204624R			519		
	24' to 26'	335"	1 * X 204626R			541		
	26' to 28'	362 3/4"	1 * X 204628R			642	Pickets Face-Welded To Frame	6 Bays
	28' to 30'	390 1/2"	1 * X 204630R			681		
	30' to 32'	418 1/4"	1 * X 204632R			719		
	32' to 35'	446"	1 * X 204635R			752	2 PC FRAME	
4' Tall 3-Rail Standard NOTE: Rail Spacings Match Montage Plus	4' to 6'	103 3/4"	1 * X 304606R			219	Pickets Face-Welded To Frame	2 Bays
	6' to 8'	122 1/4"	1 * X 304608R			245		
	8' to 10'	150"	1 * X 304610R			286		
	10' to 12'	168 1/2"	1 * X 304612R			314	Pickets Face-Welded To Frame	4 Bays
	12' to 14'	205 1/2"	1 * X 304614R			430		
	14' to 16'	224"	1 * X 304616R			457		
	16' to 18'	242 1/2"	1 * X 304618R			487		
	18' to 20'	279 1/2"	1 * X 304620R			543		
	20' to 22'	298"	1 * X 304622R			569		
	22' to 24'	316 1/2"	1 * X 304624R			600		
	24' to 26'	335"	1 * X 304626R			626		
	26' to 28'	362 3/4"	1 * X 304628R			735	Pickets Face-Welded To Frame	6 Bays
	28' to 30'	390 1/2"	1 * X 304630R			780		
	30' to 32'	418 1/4"	1 * X 304632R			826		
	32' to 35'	446"	1 * X 304635R			865	2 PC FRAME	

X = COLOR SELECTION: B = BLACK / N = BRONZE / S = DESERT SAND / W = WHITE
 * = STYLE SELECTION: C = CLASSIC / M = MAJESTIC / G = GENESIS

NOTE: Hardware or posts; must be purchased separately.

Effective: 01/01/13

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SEE WARNING REGARDING AUTOMATICALLY OPERATED GATES

Gate Height / Rail Quantity	Gate Opening Range	Actual Out-To-Out	Item Number	Price (Black)	Price (Bronze / Sand / White)	Gate Weight	Supplemental Information	
							Comments	Bays
4' Tall 3-Rail W/Rings NOTE: Rail Spacings Match Montage Plus	4' to 6'	103 3/4"	1 * X 304606RR			226	Pickets Face-Welded To Frame	2 Bays 
	6' to 8'	122 1/4"	1 * X 304608RR			254		
	8' to 10'	150"	1 * X 304610RR			297		
	10' to 12'	168 1/2"	1 * X 304612RR			327		
	12' to 14'	205 1/2"	1 * X 304614RR			446	Pickets Face-Welded To Frame	4 Bays 
	14' to 16'	224"	1 * X 304616RR			473		
	16' to 18'	242 1/2"	1 * X 304618RR			505		
	18' to 20'	279 1/2"	1 * X 304620RR			564		
	20' to 22'	298"	1 * X 304622RR			592	Pickets Face-Welded To Frame	6 Bays 
	22' to 24'	316 1/2"	1 * X 304624RR			623		
	24' to 26'	335"	1 * X 304626RR			651		
	26' to 28'	362 3/4"	1 * X 304628RR			762		
	28' to 30'	390 1/2"	1 * X 304630RR			809	2 PC FRAME	
	30' to 32'	418 1/4"	1 * X 304632RR			857		
	32' to 35'	446"	1 * X 304635RR			899		
5' Tall 2-Rail Standard NOTE: Rail Spacings Match Montage Plus	4' to 6'	103 3/4"	1 * X 205806R			219	Pickets Face-Welded To Frame	2 Bays 
	6' to 8'	122 1/4"	1 * X 205808R			243		
	8' to 10'	150"	1 * X 205810R			281		
	10' to 12'	168 1/2"	1 * X 205812R			306		
	12' to 14'	205 1/2"	1 * X 205814R			428	Pickets Face-Welded To Frame	4 Bays 
	14' to 16'	224"	1 * X 205816R			452		
	16' to 18'	242 1/2"	1 * X 205818R			479		
	18' to 20'	279 1/2"	1 * X 205820R			531		
	20' to 22'	298"	1 * X 205822R			555	Pickets Face-Welded To Frame	6 Bays 
	22' to 24'	316 1/2"	1 * X 205824R			582		
	24' to 26'	335"	1 * X 205826R			606		
	26' to 28'	362 3/4"	1 * X 205828R			721		
	28' to 30'	390 1/2"	1 * X 205830R			763	2 PC FRAME	
	30' to 32'	418 1/4"	1 * X 205832R			805		
	32' to 35'	446"	1 * X 205835R			841		
5' Tall 3-Rail Standard NOTE: Rail Spacings Match Montage Plus	4' to 6'	103 3/4"	1 * X 305806R			245	Pickets Face-Welded To Frame	2 Bays 
	6' to 8'	122 1/4"	1 * X 305808R			274		
	8' to 10'	150"	1 * X 305810R			319		
	10' to 12'	168 1/2"	1 * X 305812R			349		
	12' to 14'	205 1/2"	1 * X 305814R			480	Pickets Face-Welded To Frame	4 Bays 
	14' to 16'	224"	1 * X 305816R			509		
	16' to 18'	242 1/2"	1 * X 305818R			541		
	18' to 20'	279 1/2"	1 * X 305820R			602		
	20' to 22'	298"	1 * X 305822R			630	Pickets Face-Welded To Frame	6 Bays 
	22' to 24'	316 1/2"	1 * X 305824R			663		
	24' to 26'	335"	1 * X 305826R			691		
	26' to 28'	362 3/4"	1 * X 305828R			813		
	28' to 30'	390 1/2"	1 * X 305830R			862	2 PC FRAME	
	30' to 32'	418 1/4"	1 * X 305832R			911		
	32' to 35'	446"	1 * X 305835R			954		

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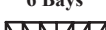
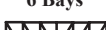


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ROLL GATES WITH 3/4" VERTICAL PICKETS

SEE WARNING REGARDING AUTOMATICALLY OPERATED GATES

Gate Height / Rail Quantity	Gate Opening Range	Actual Out-To-Out	Item Number	Price (Black)	Price (Bronze / Sand / White)	Gate Weight	Supplemental Information	
							Comments	Bays
5' Tall 3-Rail W/Rings NOTE: Rail Spacings Match Montage Plus	4' to 6'	103 3/4"	1 * X 305806RR			253	Pickets Face-Welded To Frame	2 Bays 
	6' to 8'	122 1/4"	1 * X 305808RR			283		
	8' to 10'	150"	1 * X 305810RR			330		
	10' to 12'	168 1/2"	1 * X 305812RR			362		
	12' to 14'	205 1/2"	1 * X 305814RR			496	Pickets Face-Welded To Frame	4 Bays 
	14' to 16'	224"	1 * X 305816RR			526		
	16' to 18'	242 1/2"	1 * X 305818RR			559		
	18' to 20'	279 1/2"	1 * X 305820RR			623		
	20' to 22'	298"	1 * X 305822RR			653	Pickets Face-Welded To Frame	6 Bays 
	22' to 24'	316 1/2"	1 * X 305824RR			687		
	24' to 26'	335"	1 * X 305826RR			717		
	26' to 28'	362 3/4"	1 * X 305828RR			841		
	28' to 30'	390 1/2"	1 * X 305830RR			891	Pickets Face-Welded To Frame	6 Bays 
	30' to 32'	418 1/4"	1 * X 305832RR			942		
	32' to 35'	446"	1 * X 305835RR			987	2 PC FRAME	
6' Tall 2-Rail Standard NOTE: Rail Spacings Match Montage Plus	4' to 6'	103 3/4"	1 * X 207006R			246	Pickets Face-Welded To Frame	2 Bays 
	6' to 8'	122 1/4"	1 * X 207008R			273		
	8' to 10'	150"	1 * X 207010R			314		
	10' to 12'	168 1/2"	1 * X 207012R			341		
	12' to 14'	205 1/2"	1 * X 207014R			479	Pickets Face-Welded To Frame	4 Bays 
	14' to 16'	224"	1 * X 207016R			505		
	16' to 18'	242 1/2"	1 * X 207018R			534		
	18' to 20'	279 1/2"	1 * X 207020R			590		
	20' to 22'	298"	1 * X 207022R			617	Pickets Face-Welded To Frame	6 Bays 
	22' to 24'	316 1/2"	1 * X 207024R			646		
	24' to 26'	335"	1 * X 207026R			673		
	26' to 28'	362 3/4"	1 * X 207028R			802		
	28' to 30'	390 1/2"	1 * X 207030R			846	Pickets Face-Welded To Frame	6 Bays 
	30' to 32'	418 1/4"	1 * X 207032R			891		
	32' to 35'	446"	1 * X 207035R			931	2 PC FRAME	
6' Tall 3-Rail Standard NOTE: Rail Spacings Match Montage Plus	4' to 6'	103 3/4"	1 * X 307006R			273	Pickets Face-Welded To Frame	2 Bays 
	6' to 8'	122 1/4"	1 * X 307008R			304		
	8' to 10'	150"	1 * X 307010R			352		
	10' to 12'	168 1/2"	1 * X 307012R			384		
	12' to 14'	205 1/2"	1 * X 307014R			531	Pickets Face-Welded To Frame	4 Bays 
	14' to 16'	224"	1 * X 307016R			562		
	16' to 18'	242 1/2"	1 * X 307018R			596		
	18' to 20'	279 1/2"	1 * X 307020R			661		
	20' to 22'	298"	1 * X 307022R			692	Pickets Face-Welded To Frame	6 Bays 
	22' to 24'	316 1/2"	1 * X 307024R			727		
	24' to 26'	335"	1 * X 307026R			758		
	26' to 28'	362 3/4"	1 * X 307028R			894		
	28' to 30'	390 1/2"	1 * X 307030R			945	Pickets Face-Welded To Frame	6 Bays 
	30' to 32'	418 1/4"	1 * X 307032R			997		
	32' to 35'	446"	1 * X 307035R			1044	2 PC FRAME	

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Gate Height / Rail Quantity	Gate Opening Range	Actual Out-To-Out	Item Number	Price (Black)	Price (Bronze / Sand / White)	Gate Weight	Supplemental Information	
							Comments	Bays
6' Tall 3-Rail W/Rings NOTE: Rail Spacings Match Montage Plus	4' to 6'	103 3/4"	1 * X 307006RR			280	Pickets Face-Welded To Frame	2 Bays 
	6' to 8'	122 1/4"	1 * X 307008RR			313		
	8' to 10'	150"	1 * X 307010RR			363		
	10' to 12'	168 1/2"	1 * X 307012RR			397		
	12' to 14'	205 1/2"	1 * X 307014RR			546	Pickets Face-Welded To Frame	4 Bays 
	14' to 16'	224"	1 * X 307016RR			579		
	16' to 18'	242 1/2"	1 * X 307018RR			614		
	18' to 20'	279 1/2"	1 * X 307020RR			682		
	20' to 22'	298"	1 * X 307022RR			715	Pickets Face-Welded To Frame	6 Bays 
	22' to 24'	316 1/2"	1 * X 307024RR			751		
	24' to 26'	335"	1 * X 307026RR			783		
	26' to 28'	362 3/4"	1 * X 307028RR			921		
	28' to 30'	390 1/2"	1 * X 307030RR			975	2 PC FRAME	
	30' to 32'	418 1/4"	1 * X 307032RR			1029		
7' Tall 3-Rail Standard NOTE: Rail Spacings Match Montage Plus Commercial	4' to 6'	103 3/4"	1 * X 308206R			300	Pickets Face-Welded To Frame	2 Bays 
	6' to 8'	122 1/4"	1 * X 308208R			333		
	8' to 10'	150"	1 * X 308210R			385		
	10' to 12'	168 1/2"	1 * X 308212R			420		
	12' to 14'	205 1/2"	1 * X 308214R			582	Pickets Face-Welded To Frame	4 Bays 
	14' to 16'	224"	1 * X 308216R			615		
	16' to 18'	242 1/2"	1 * X 308218R			652		
	18' to 20'	279 1/2"	1 * X 308220R			722		
	20' to 22'	298"	1 * X 308222R			755	Pickets Face-Welded To Frame	6 Bays 
	22' to 24'	316 1/2"	1 * X 308224R			792		
	24' to 26'	335"	1 * X 308226R			825		
	26' to 28'	362 3/4"	1 * X 308228R			975		
	28' to 30'	390 1/2"	1 * X 308230R			1030	2 PC FRAME	
	30' to 32'	418 1/4"	1 * X 308232R			1085		
	32' to 35'	446"	1 * X 308235R			1135		
7' Tall 3-Rail W/Rings NOTE: Rail Spacings Match Montage Plus Commercial	4' to 6'	103 3/4"	1 * X 308206RR			308	Pickets Face-Welded To Frame	2 Bays 
	6' to 8'	122 1/4"	1 * X 308208RR			343		
	8' to 10'	150"	1 * X 308210RR			396		
	10' to 12'	168 1/2"	1 * X 308212RR			432		
	12' to 14'	205 1/2"	1 * X 308214RR			597	Pickets Face-Welded To Frame	4 Bays 
	14' to 16'	224"	1 * X 308216RR			632		
	16' to 18'	242 1/2"	1 * X 308218RR			670		
	18' to 20'	279 1/2"	1 * X 308220RR			743		
	20' to 22'	298"	1 * X 308222RR			778	Pickets Face-Welded To Frame	6 Bays 
	22' to 24'	316 1/2"	1 * X 308224RR			816		
	24' to 26'	335"	1 * X 308226RR			850		
	26' to 28'	362 3/4"	1 * X 308228RR			1002		
	28' to 30'	390 1/2"	1 * X 308230RR			1059	2 PC FRAME	
	30' to 32'	418 1/4"	1 * X 308232RR			1117		
	32' to 35'	446"	1 * X 308235RR			1169		

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FENCE PRODUCTS

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ROLL GATES WITH 3/4" VERTICAL PICKETS

SEE WARNING REGARDING AUTOMATICALLY OPERATED GATES

Gate Height / Rail Quantity	Gate Opening Range	Actual Out-To-Out	Item Number	Price (Black)	Price (Bronze / Sand / White)	Gate Weight	Supplemental Information	
							Comments	Bays
8' Tall 3-Rail Standard NOTE: Rail Spacings Match Montage Plus Commercial	4' to 6'	103¾"	1 <u> </u> <u> </u> X 309406R			328	Pickets Face-Welded To Frame	2 Bays 
	6' to 8'	122¼"	1 <u> </u> <u> </u> X 309408R			364		
	8' to 10'	150"	1 <u> </u> <u> </u> X 309410R			418		
	10' to 12'	168½"	1 <u> </u> <u> </u> X 309412R			456		
	12' to 14'	205½"	1 <u> </u> <u> </u> X 309414R			634	Pickets Face-Welded To Frame	4 Bays 
	14' to 16'	224"	1 <u> </u> <u> </u> X 309416R			670	2 PC. FRAME Bolt-On Panels With Face-Welded Pickets	
	16' to 18'	242½"	1 <u> </u> <u> </u> X 309418R			708		
	18' to 20'	279½"	1 <u> </u> <u> </u> X 309420R			783		
	20' to 22'	298"	1 <u> </u> <u> </u> X 309422R			818		
	22' to 24'	316½"	1 <u> </u> <u> </u> X 309424R			857		
	24' to 26'	335"	1 <u> </u> <u> </u> X 309426R			893		
3-Wheel	26' to 28'	362¾"	1 <u> </u> <u> </u> X 309428R			1057	3 WHEELS Bolt-On Panels With Face-Welded Pickets	6 Bays 
	28' to 30'	390½"	1 <u> </u> <u> </u> X 309430R			1115		
	30' to 32'	418¼"	1 <u> </u> <u> </u> X 309432R			1174		
	32' to 35'	446"	1 <u> </u> <u> </u> X 309435R			1228	2 PC. FRAME / BOLT ON PNLS MAJ PNLS NEED TO BE DESIGNED / 3 PC. FRAME	
8' Tall 3-Rail W/Rings NOTE: Rail Spacings Match Montage Plus Commercial	4' to 6'	103¾"	1 <u> </u> <u> </u> X 309406RR			335	Pickets Face-Welded To Frame	2 Bays 
	6' to 8'	122¼"	1 <u> </u> <u> </u> X 309408RR			373		
	8' to 10'	150"	1 <u> </u> <u> </u> X 309410RR			430		
	10' to 12'	168½"	1 <u> </u> <u> </u> X 309412RR			468		
	12' to 14'	205½"	1 <u> </u> <u> </u> X 309414RR			649	Pickets Face-Welded To Frame	4 Bays 
	14' to 16'	224"	1 <u> </u> <u> </u> X 309416RR			686	2 PC. FRAME Bolt-On Panels With Face-Welded Pickets	
	16' to 18'	242½"	1 <u> </u> <u> </u> X 309418RR			726		
	18' to 20'	279½"	1 <u> </u> <u> </u> X 309420RR			804		
	20' to 22'	298"	1 <u> </u> <u> </u> X 309422RR			841		
	22' to 24'	316½"	1 <u> </u> <u> </u> X 309424RR			881		
	24' to 26'	335"	1 <u> </u> <u> </u> X 309426RR			918		
3-Wheel	26' to 28'	362¾"	1 <u> </u> <u> </u> X 309428RR			1085	3 WHEELS Bolt-On Panels With Face-Welded Pickets	6 Bays 
	28' to 30'	390½"	1 <u> </u> <u> </u> X 309430RR			1145		
	30' to 32'	418¼"	1 <u> </u> <u> </u> X 309432RR			1205		
	32' to 35'	446"	1 <u> </u> <u> </u> X 309435RR			1261	2 PC. FRAME / BOLT ON PNLS MAJ PNLS NEED TO BE DESIGNED / 3 PC. FRAME	

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ROLL GATES WITH 3/4" CURVED PICKETS



SEE WARNING REGARDING
AUTOMATICALLY OPERATED
GATES



Gate Height / Rail Quantity	Gate Opening Range	Actual Out-To-Out	Item Number	Price (Black)	Price (Bronze / Sand / White)	Gate Weight	Supplemental Information		
							Comments	Bays	
7' Tall 3-Rail Standard NOTE: Rail Spacings Match Montage Plus Commercial	4' to 6'	103¾"	11 ~~X~~ 308206R			303	Pickets Face-Welded To Frame	2 Bays 	
	6' to 8'	122¼"	11 ~~X~~ 308208R			337			
	8' to 10'	150"	11 ~~X~~ 308210R			389			
	10' to 12'	168½"	11 ~~X~~ 308212R			424			
	12' to 14'	205½"	11 ~~X~~ 308214R			587	Pickets Face-Welded To Frame	4 Bays 	
	14' to 16'	224"	11 ~~X~~ 308216R			621			
	16' to 18'	242½"	11 ~~X~~ 308218R			658	Bolt-On Panels With Face-Welded Pickets		
	18' to 20'	279½"	11 ~~X~~ 308220R			729			
	20' to 22'	298"	11 ~~X~~ 308222R			763			
	22' to 24'	316½"	11 ~~X~~ 308224R			800			
	24' to 26'	335"	11 ~~X~~ 308226R			834	Bolt-On Panels With Face-Welded Pickets	6 Bays 	
	26' to 28'	362¾"	11 ~~X~~ 308228R			984			
	28' to 30'	390½"	11 ~~X~~ 308230R			1,040			
	30' to 32'	418¾"	11 ~~X~~ 308232R			1,096			
32' to 35'	446"	11 ~~X~~ 308235R			1,147	2 PC. FRAME / BOLT ON PNLS			
7' Tall 3-Rail W/Rings NOTE: Rail Spacings Match Montage Plus Commercial	4' to 6'	103¾"	11 ~~X~~ 308206RR			310	Pickets Face-Welded To Frame	2 Bays 	
	6' to 8'	122¼"	11 ~~X~~ 308208RR			346			
	8' to 10'	150"	11 ~~X~~ 308210RR			400			
	10' to 12'	168½"	11 ~~X~~ 308212RR			437			
	12' to 14'	205½"	11 ~~X~~ 308214RR			603	Pickets Face-Welded To Frame	4 Bays 	
	14' to 16'	224"	11 ~~X~~ 308216RR			638			
	16' to 18'	242½"	11 ~~X~~ 308218RR			676	Bolt-On Panels With Face-Welded Pickets		
	18' to 20'	279½"	11 ~~X~~ 308220RR			750			
	20' to 22'	298"	11 ~~X~~ 308222RR			785			
	22' to 24'	316½"	11 ~~X~~ 308224RR			824			
	24' to 26'	335"	11 ~~X~~ 308226RR			859	Bolt-On Panels With Face-Welded Pickets	6 Bays 	
	26' to 28'	362¾"	11 ~~X~~ 308228RR			1,012			
	28' to 30'	390½"	11 ~~X~~ 308230RR			1,069			
	30' to 32'	418¾"	11 ~~X~~ 308232RR			1,127			
32' to 35'	446"	11 ~~X~~ 308235RR			1,180	2 PC. FRAME / BOLT ON PNLS			
8' Tall 3-Rail Standard NOTE: Rail Spacings Match Montage Plus Commercial	4' to 6'	103¾"	11 ~~X~~ 309406R			330	Pickets Face-Welded To Frame	2 Bays 	
	6' to 8'	122¼"	11 ~~X~~ 309408R			367			
	8' to 10'	150"	11 ~~X~~ 309410R			422			
	10' to 12'	168½"	11 ~~X~~ 309412R			460			
	12' to 14'	205½"	11 ~~X~~ 309414R			639	Pickets Face-Welded To Frame	4 Bays 	
	14' to 16'	224"	11 ~~X~~ 309416R			675			
	16' to 18'	242½"	11 ~~X~~ 309418R			714	Bolt-On Panels With Face-Welded Pickets		
	18' to 20'	279½"	11 ~~X~~ 309420R			790			
	20' to 22'	298"	11 ~~X~~ 309422R			826			
	22' to 24'	316½"	11 ~~X~~ 309424R			865			
	24' to 26'	335"	11 ~~X~~ 309426R			902	Bolt-On Panels With Face-Welded Pickets	6 Bays 	
	26' to 28'	362¾"	11 ~~X~~ 309428R			1,067			
	28' to 30'	390½"	11 ~~X~~ 309430R			1,125			
	30' to 32'	418¾"	11 ~~X~~ 309432R			1,185			
32' to 35'	446"	11 ~~X~~ 309435R			1,239	2 PC. FRAME / BOLT ON PNLS			
8' Tall 3-Rail W/Rings NOTE: Rail Spacings Match Montage Plus Commercial	4' to 6'	103¾"	11 ~~X~~ 309406RR			338	Pickets Face-Welded To Frame	2 Bays 	
	6' to 8'	122¼"	11 ~~X~~ 309408RR			376			
	8' to 10'	150"	11 ~~X~~ 309410RR			433			
	10' to 12'	168½"	11 ~~X~~ 309412RR			472			
	12' to 14'	205½"	11 ~~X~~ 309414RR			654	Pickets Face-Welded To Frame	4 Bays 	
	14' to 16'	224"	11 ~~X~~ 309416RR			692			
	16' to 18'	242½"	11 ~~X~~ 309418RR			732	Bolt-On Panels With Face-Welded Pickets		
	18' to 20'	279½"	11 ~~X~~ 309420RR			811			
	20' to 22'	298"	11 ~~X~~ 309422RR			848			
	22' to 24'	316½"	11 ~~X~~ 309424RR			889			
	24' to 26'	335"	11 ~~X~~ 309426RR			927	Bolt-On Panels With Face-Welded Pickets	6 Bays 	
	26' to 28'	362¾"	11 ~~X~~ 309428RR			1,094			
	28' to 30'	390½"	11 ~~X~~ 309430RR			1,155			
	30' to 32'	418¾"	11 ~~X~~ 309432RR			1,216			
	32' to 35'	446"	11 ~~X~~ 309435RR			1,273	2 PC. FRAME / BOLT ON PNLS		

X = COLOR SELECTION: B = BLACK / N = BRONZE / S = DESERT SAND / W = WHITE

NOTE: Hardware or posts; must be purchased separately.

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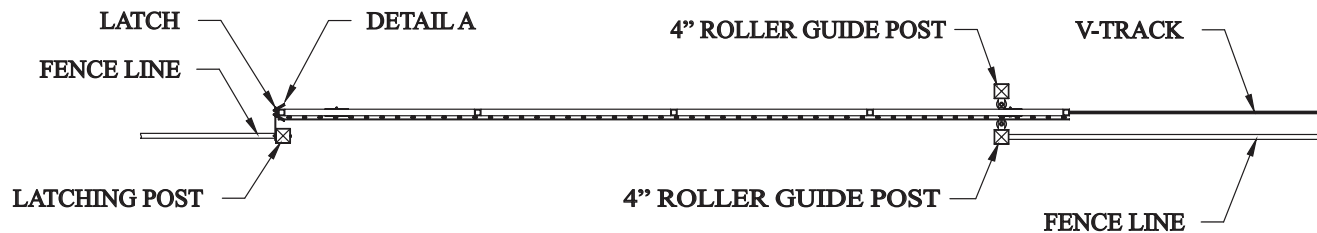
PASSPORT®



AMERISTAR®
FENCE PRODUCTS

POST RECOMMENDATIONS

1-888-333-3422
FAX: 1-877-926-3747



HARDWARE

ITEM DESCRIPTION	PART NUMBER	PRICE EACH	WHEEL QTY	BOX QTY	BOX WEIGHT
PassPort® Gate Kit (for gates under 26' opg)	PGK0DN	1	2	1	35
PassPort® Gate Kit (for gates 26' opg or larger)	PGK0D-3N	1	3	1	40

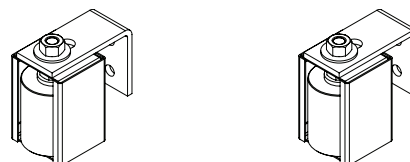
NOTE: V-TRACK NOT INCLUDED

Roll Gate Hardware Kit includes:

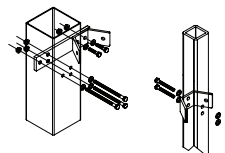
- 2 ea or 3 ea. 6 inch Wheel Kits (including wheels, bearings, spacer bushings, washers, bolts & lock nuts)



- 2 ea - 3 inch Safety Guide Rollers



- 1 ea - Gate Latch



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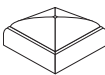
STEEL ORNAMENTAL SQUARE POST

<u>X</u> = COLOR SELECTION B = BLACK N = BRONZE W = WHITE S = SAND						
Post Diameter	Ga. / Wall Thickness	Post Length	Item Number	Catalog Price (Black)	Catalog Price (Color)	Post Weight
4" SQ. (STEEL)	11 GA. (INDUSTRIAL)	6'	P <u>X</u> 40072			39
		7'	P <u>X</u> 40084			47
		8'	P <u>X</u> 40096			54
		9'	P <u>X</u> 40108			61
		10'	P <u>X</u> 40120			67
		11'	P <u>X</u> 40132			74
		12'	P <u>X</u> 40144			81
		13'	P <u>X</u> 40156			87
		14'	P <u>X</u> 40168			94
		15'	P <u>X</u> 40180			101
		16'	P <u>X</u> 40192			108

STEEL PLATED ORNAMENTAL SQUARE POST

Note: Plated posts used with Majestic & Conqueror styles may require a post length 1" longer than the panel/gate height dependent on the grade elevation.			<u>X</u> = COLOR SELECTION B = BLACK N = BRONZE W = WHITE S = SAND			
Post Diameter	GA. / Plate Size	Post Length	Item Number	Catalog Price (Black)	Catalog Price (Color)	Post Weight
4" SQ. (STEEL)	11 GA. 8" x 8" SQ. 3/8" Thick with 9/16" Holes (8876G)	4'	P <u>X</u> 40048P			33
		5'	P <u>X</u> 40060P			39
		6'	P <u>X</u> 40072P			47
		7'	P <u>X</u> 40084P			54
		8'	P <u>X</u> 40096P			61
		9'	P <u>X</u> 40108P			67
		10'	P <u>X</u> 40120P			74

POST CAPS

<u>X</u> = COLOR SELECTION B = BLACK N = BRONZE W = WHITE S = SAND						
Cap Type	Cap Style	Size	Item Number	Catalog Price (Black)	Catalog Price (Color)	Cap Weight
STEEL 	STANDARD FLAT CAP	4" SQ.	A <u>X</u> 509			0.4

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ROLL GATE SPECIFICATION

CONSTRUCTION SPECIFICATION SECTION 32 31 00 - ARCHITECTURAL METAL FENCE PassPort® PassPort II® and PassPort IS® - Steel Roll Gates

PART 1 - GENERAL

1.01 WORK INCLUDED

The contractor shall provide all labor, materials and appurtenances necessary for installation of the steel roll gate system defined herein at (specify project site).

1.02 RELATED WORK

Section 022__ - Earthwork

Section 030__ - Concrete

1.03 SYSTEM DESCRIPTION

The manufacturer shall supply a total roll gate system of Ameristar® (specify product line as PassPort® Commercial Ornamental, PassPort II® Industrial Ornamental or PassPort® IS Security Pale) design series and (specify the style as Classic, Majestic, Genesis, or Invincible for PassPort® or PassPort II® ornamental roll gates or Trident, Stronghold, or Gauntlet for PassPort IS® security roll gates) style. The system shall include all components (i.e., pickets or pales, rails, gate uprights, wheels and hardware) required.

1.04 QUALITY ASSURANCE

The contractor shall provide laborers and supervisors who are thoroughly familiar with the type of construction involved and materials and techniques specified.

1.05 REFERENCES

ASTM D523 - Test Method for Specular Glass. *ASTM D822* - Practice for Conducting Tests on Paint and Related Coatings and Materials using Filtered Open-Flame Carbon-Arc Light and Water Exposure Apparatus. *ASTM D1654* - Test Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments. *ASTM D2244* - Test Method for Calculations of Color Differences from Instrumentally Measured Color Coordinates. *ASTM D2794* - Test Method for Resistance of Organic Coatings to The Effects of Rapid Deformation (Impact). *ASTM D3359* - Test Method for Measuring Adhesion by Tape Test.

1.06 SUBMITTAL

The manufacturer's submittal package shall be provided prior to installation.

1.07 PRODUCT HANDLING AND STORAGE

Upon receipt at the job site, all materials shall be checked to ensure that no damages occurred during shipping or handling. Materials shall be stored in such a manner to ensure proper ventilation and drainage and to protect against damage, weather, vandalism and theft.

PART 2 - MATERIALS

2.01 MANUFACTURER

The steel roll gate system shall conform to Ameristar® (specify product line as PassPort® Commercial Ornamental, PassPort II® Industrial Ornamental or PassPort® IS Security Pale) design series, (specify the style as Classic, Majestic, Genesis, or Invincible for PassPort® or PassPort II® ornamental roll gates or Trident, Stronghold, or Gauntlet for PassPort IS® security roll gates) style and (specify frame configuration as 2-rail or 3-rail) frame configuration manufactured by Ameristar Fence Products, Inc. in Tulsa, Oklahoma.

2.02 MATERIAL

A. Steel material for roll gate components (i.e. pickets or pales, rails, diagonals and uprights), shall be commercial steel with a minimum yield strength of 45,000 psi (344 MPa).

B. Ornamental picket/pale material shall be (specify 3/4" square x 14 Ga. tubing for PassPort® Commercial Ornamental gate pickets, 1" square x 14 Ga. tubing for PassPort® II Industrial Ornamental gate pickets, or 2-3/4" wide x 0.075" thick corrugated pales for PassPort IS® security roll gates). Picket/pale spacing shall be (specify 4-5/8" for PassPort® Commercial Ornamental gate pickets, 4-3/4" for PassPort® II Industrial Ornamental gate pickets, or 6" for PassPort IS® security pales). Material for top rails, uprights and diagonals rails shall be 2" square steel. Material for the bottom rail shall be 2" x 4" steel Posts shall be a minimum of 4" square x 11 Ga.

2.03 FABRICATION

A. Pickets/pales, rails, uprights and posts shall be precut to specified lengths. Diagonals shall be precut to specified lengths and angles. Frame materials shall be joined by welding. Pickets/pales shall be face welded to roll gate frame, except for Invincible or Gauntlet style gates over 18' long. Invincible or Gauntlet style gates over 18' long shall have pickets face-welded to 2" x 2" angle iron to form panels equal in length to the gate frame bay width.

B. The manufactured roll gates and bolt-on panels (if applicable) shall be subjected to the PermaCoat® thermal stratification coating process (high-temperature, in-line, multi-stage, multi-layer) including, as a minimum, a six-stage pre-treatment/wash (with zinc phosphate), an electrostatic spray application of an epoxy base, and a separate electrostatic spray application of a polyester finish. The base coat shall be a thermosetting epoxy powder coating (gray in color) with a minimum thickness of 2 mils (0.0508mm). The topcoat shall be a "no-mar" TGIC polyester powder coat finish with a minimum thickness of 2 mils (0.0508mm). The color shall be (specify **Black, Bronze, White, or Desert Sand**). The stratification-coated framework shall be capable of meeting the performance requirements for each quality characteristic shown in Table 1.

C. Completed gates shall be capable of supporting a 200 lb. load applied at midspan without permanent deformation.

PART 3 - EXECUTION

3.01 PREPARATION

All new installation shall be layed out by the contractor in accordance with the construction plans.

3.02 INSTALLATION

Gate posts shall be set in accordance with the spacings shown in the construction plans. The "Earthwork" and "Concrete" sections of this specification shall govern post base material requirements. 6" wheels shall be bolted to the gate (between the wheel plates welded near the ends of the gate bottom rail). The gate shall be set upright with the V-grooved wheels positioned over the pre-installed steel V-track that traverses the gate opening. Roller guides shall be affixed to the gate posts at a height even with the gate top rail to hold the gate in a vertical position. Gate stops shall be welded to the end of the gate or track so gate cannot pass rollers in either direction.

3.03 CLEANING

The contractor shall clean the jobsite of excess materials; post hole excavations shall be scattered uniformly away from posts.

Table 1 - Coating Performance Requirements

Quality Characteristics	ASTM Test Method	Performance Requirements
Adhesion	D3359 - Method B	Adhesion (Retention of Coating) over 90% of test area (Tape and knife test).
Corrosion Resistance	B117 & D1654	Corrosion Resistance over 500 hours (Scribed per D1654; failure mode is accumulation of 1/8" coating loss from scribe or medium #8 blisters).
Impact Resistance	D2794	Impact Resistance over 60 inch lb. (Forward impact using 0.625" ball).
Weathering Resistance	D822, D2244, D523 (60° Method)	Weathering Resistance over 500 hours (Failure mode is 60% loss of gloss or color variance of more than 3 delta-E color units).

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