

ESTATE™

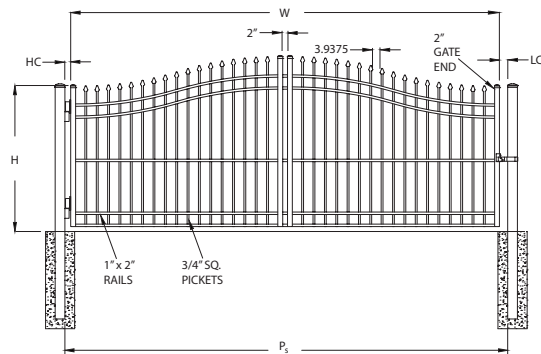
ALUMINUM ENTRY GATES

GATE SPECIFICATIONS

Gate Ends .250" Wall
 Rails .250" Wall
 Pickets .125" Wall

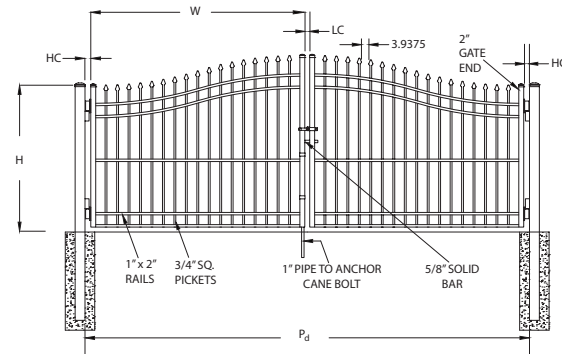
NOTE: See Sales Policy for additional information pertaining to gate orders.

Single Swing



Order 1 Leaf For Single Swing Opening
 (Available only as single)

Double Swing



Order 2 Leaves For Double Swing Opening

W = Outside To Outside Width of Finished Gate Leaf

H = Height; **HC** = Hinge Clearance; **LC** = Latch Clearance; **P_s** = Post Interspace (Single) **P_d** = Post Interspace (Double)

HARDWARE KITS & POST INTERSPACES FOR SINGLE SWING WELDED ALUMINUM ESTATE GATES				
NOMINAL GATE OPENING	8'	10'	12'	14'
W = LEAF WIDTH	102"	120-1/2"	139-1/4"	176-3/4"
FORK LATCH/BOX HINGE KITS #EGBSX25 or #EGBSX3	HC	2-3/8"		
	LC	2"		
	P _s	106-3/8"	124-7/8"	143-5/8"
				181-1/8"
AMERISTAR LOCK/BOX HINGE KIT #EGBSXA	HC	2-3/8"		
	LC	5/8"		
	P _s	105"	123-1/2"	142-1/4"
				179-3/4"
HEAVY COMMERCIAL HINGE KIT #HGBS-25 #HGBS-3 or #HGBS-4	HC	1-1/4"		
	LC	3"		
	P _s	106-1/4"	124-3/4"	143-1/2"
				181"
INDUSTRIAL HINGE KIT WITH STRONG ARM #IGBS-25, #IGBS-3 or #IGBS-4	HC	1-1/2"		
	LC	3"		
	P _s	106-1/2"	125"	143-3/4"
				181-1/4"
P _s (Post Interspace for Single Gate) = HC (Hinge Clearance) + W (Gate Width) + LC (Latch Clearance)				

HARDWARE KITS & POST INTERSPACES FOR DOUBLE SWING WELDED ALUMINUM ESTATE GATES												
NOMINAL GATE OPENING	8'	10'	12'	14'	16'	18'	20'	22'	24'	26'	28'	
W = LEAF WIDTH	50"	59-1/4"	68-1/2"	87-1/4"	96-3/4"	106"	115-1/4"	134"	143-1/2"	152-3/4"	171-1/2"	
FORK LATCH/BOX HINGE KITS #EGBSX25 or #EGBSX3	HC	2-3/8"										
	LC	2"										
	P _s	106-3/4"	125-1/4"	143-3/4"	181-1/4"	200-1/4"	218-3/4"	237-1/4"	274-3/4"	293-3/4"	312-1/4"	349-3/4"
AMERISTAR LOCK/BOX HINGE KIT #EGBSXA	HC	1-1/4"										
	LC	2"										
	P _s	104-1/2"	123"	141-1/2"	179"	198"	216-1/2"	235"	272-1/2"	291-1/2"	310"	347-1/2"
P _s (Post Interspace for Single Gate) = HC (Hinge Clearance) + W (Gate Width) + LC (Latch Clearance)												

See Ornamental Gate Hardware Section for individual hardware items and kits.

Estate Aluminum Entry Gates are designed to comply with industry standards for automatic gates under UL325 & ASTM F2200

Effective: 06/10/13

ESTATE™

ALUMINUM ENTRY GATES


AMERISTAR®
 FENCE PRODUCTS

Single Swing

 1-888-333-3422
 FAX: 1-877-926-3747

Picket Style Choices (5-Rail Single Swing Lancelot Estate™ Gates):
CLASSIC™

MAJESTIC™

GENESIS™

WARRIOR™

Picket Style Choices (5-Rail Single Swing Lancelot Estate™ Gates With Rings):


Style Selection = * X = Color Selection
 Classic = C B = Black
 Majestic = M W = White
 Genesis = G N = Bronze
 Warrior = W S = Sand

NOMINAL GATE HT	RAIL QTY	NOMINAL GATE OPENING	ACTUAL GATE LEAF WIDTH	ITEM NUMBER	CATALOG PRICE (BLACK)	PICKET QUANTITY	GATE WEIGHT
4'-5' Tall	5-Rail	8' SGL	102"	E * <u>X</u> 548-96F		18	121
		10' SGL	120-1/2"	E * <u>X</u> 548-120F		22	139
		12' SGL	139-1/4"	E * <u>X</u> 548-144F		26	157
		14' SGL	176-3/4"	E * <u>X</u> 548-168F		34	192
	5-Rail With Rings						
		8' SGL	102"	E * <u>X</u> 548-96FR		18	131
		10' SGL	120-1/2"	E * <u>X</u> 548-120FR		22	151
		12' SGL	139-1/4"	E * <u>X</u> 548-144FR		26	171
		14' SGL	176-3/4"	E * <u>X</u> 548-168FR		34	210
5'-6' Tall	5-Rail						
		8' SGL	102"	E * <u>X</u> 560-96F		18	139
		10' SGL	120-1/2"	E * <u>X</u> 560-120F		22	159
		12' SGL	139-1/4"	E * <u>X</u> 560-144F		26	178
		14' SGL	176-3/4"	E * <u>X</u> 560-168F		34	218
	5-Rail With Rings						
		8' SGL	102"	E * <u>X</u> 560-96FR		18	149
		10' SGL	120-1/2"	E * <u>X</u> 560-120FR		22	171
		12' SGL	139-1/4"	E * <u>X</u> 560-144FR		26	192
		14' SGL	176-3/4"	E * <u>X</u> 560-168FR		34	236

Custom gate dimensions are available upon request, but incur a minimum 10% engineering charge based on the nearest larger standard gate leaf. **Genesis style does not include picket plugs.** Estate Aluminum Entry Gates are designed to comply with industry standards for automatic gates under UL325 & ASTM F2200.

Effective: 06/10/13

ESTATE™

ALUMINUM ENTRY GATES

AMERISTAR®
FENCE PRODUCTS

Single Swing

1-888-333-3422
FAX: 1-877-926-3747

Style Selection = * <u>X</u> = Color Selection Classic = C B = Black Majestic = M W = White Genesis = G N = Bronze Warrior = W S = Sand							
NOMINAL GATE HT	RAIL QTY	NOMINAL GATE OPENING	ACTUAL GATE LEAF WIDTH	ITEM NUMBER	CATALOG PRICE (BLACK)	PICKET QUANTITY	GATE WEIGHT
6'-7' Tall	5-Rail	8' SGL	102"	E * <u>X</u> 572-96F		18	156
		10' SGL	120-1/2"	E * <u>X</u> 572-120F		22	178
		12' SGL	139-1/4"	E * <u>X</u> 572-144F		26	200
		14' SGL	176-3/4"	E * <u>X</u> 572-168F		34	244
	5-Rail With Rings	8' SGL	102"	E * <u>X</u> 572-96FR		18	166
		10' SGL	120-1/2"	E * <u>X</u> 572-120FR		22	190
		12' SGL	139-1/4"	E * <u>X</u> 572-144FR		26	214
		14' SGL	176-3/4"	E * <u>X</u> 572-168FR		34	264
7'-8' Tall	5-Rail	8' SGL	102"	E * <u>X</u> 584-96F		18	173
		10' SGL	120-1/2"	E * <u>X</u> 584-120F		22	197
		12' SGL	139-1/4"	E * <u>X</u> 584-144F		26	222
		14' SGL	176-3/4"	E * <u>X</u> 584-168F		34	269
	5-Rail With Rings	8' SGL	102"	E * <u>X</u> 584-96FR		18	183
		10' SGL	120-1/2"	E * <u>X</u> 584-120FR		22	209
		12' SGL	139-1/4"	E * <u>X</u> 584-144FR		26	239
		14' SGL	176-3/4"	E * <u>X</u> 584-168FR		34	289

Custom gate dimensions are available upon request, but incur a minimum 10% engineering charge based on the nearest larger standard gate leaf. **Genesis style does not include picket plugs.**

Estate Aluminum Entry Gates are designed to comply with industry standards for automatic gates under UL325 & ASTM F2200.

Effective: 06/10/13

ESTATE™

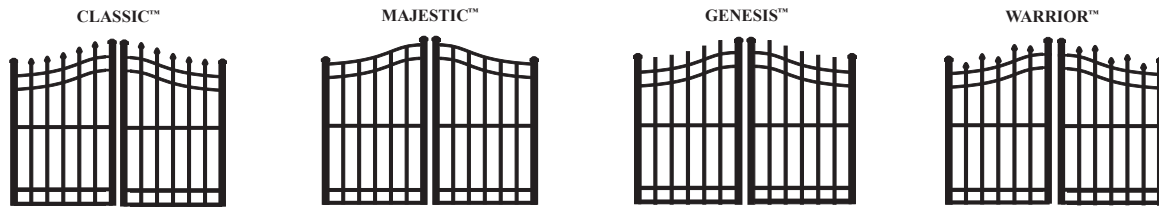
ALUMINUM ENTRY GATES



Double Swing

1-888-333-3422
FAX: 1-877-926-3747

Picket Style Choices (5-Rail Double Swing Lancelot Estate™ Gates):



Picket Style Choices (5-Rail Double Swing Lancelot Estate™ Gates With Rings):



Style Selection = * X = Color Selection

Classic = C B = Black

Majestic = M W = White

Genesis = G N = Bronze

Warrior = W S = Sand

NOMINAL GATE HT	RAIL QTY	NOMINAL GATE OPENING	ACTUAL GATE LEAF WIDTH	ITEM NUMBER	CATALOG PRICE (BLACK)	PICKET QUANTITY	GATE WEIGHT
4'-5' Tall	5-Rail	8' DBL	50"	E * <u>X</u> 548-96FHD		18	126
		10' DBL	59-1/4"	E * <u>X</u> 548-120FHD		22	144
		12' DBL	68-1/2"	E * <u>X</u> 548-144FHD		26	162
		14' DBL	87-1/4"	E * <u>X</u> 548-168FHD		34	198
		16' DBL	96-3/4"	E * <u>X</u> 548-192FHD		38	216
		18' DBL	106"	E * <u>X</u> 548-216FHD		42	234
		20' DBL	115-1/4"	E * <u>X</u> 548-240FHD		46	252
		22' DBL	134"	E * <u>X</u> 548-264FHD		54	288
		24' DBL	143-1/2"	E * <u>X</u> 548-288FHD		58	306
		26' DBL	152-3/4"	E * <u>X</u> 548-312FHD		62	324
		28' DBL	171-1/2"	E * <u>X</u> 548-336FHD		70	344
	5-Rail With Rings	8' DBL	50"	E * <u>X</u> 548-96FHRD		18	136
		10' DBL	59-1/4"	E * <u>X</u> 548-120FHRD		22	156
		12' DBL	68-1/2"	E * <u>X</u> 548-144FHRD		26	176
		14' DBL	87-1/4"	E * <u>X</u> 548-168FHRD		34	216
		16' DBL	96-3/4"	E * <u>X</u> 548-192FHRD		38	236
		18' DBL	106"	E * <u>X</u> 548-216FHRD		42	256
		20' DBL	115-1/4"	E * <u>X</u> 548-240FHRD		46	276
		22' DBL	134"	E * <u>X</u> 548-264FHRD		54	316
		24' DBL	143-1/2"	E * <u>X</u> 548-288FHRD		58	336
		26' DBL	152-3/4"	E * <u>X</u> 548-312FHRD		62	356
		28' DBL	171-1/2"	E * <u>X</u> 548-336FHRD		70	378

Custom gate dimensions are available upon request, but incur a minimum 10% engineering charge based on the nearest larger standard gate leaf. **Genesis style does not include picket plugs.**

Estate Aluminum Entry Gates are designed to comply with industry standards for automatic gates under UL325 & ASTM F2200.

Effective: 06/10/13

ESTATE™

ALUMINUM ENTRY GATES



1-888-333-3422
FAX: 1-877-926-3747

Style Selection = * <u>X</u> = Color Selection Classic = C B = Black Majestic = M W = White Genesis = G N = Bronze Warrior = W S = Sand							
NOMINAL GATE HT	RAIL QTY	NOMINAL GATE OPENING	ACTUAL GATE LEAF WIDTH	ITEM NUMBER	CATALOG PRICE (BLACK)	PICKET QUANTITY	GATE WEIGHT
5'-6' Tall	5-Rail	8' DBL	50"	E * <u>X</u> 560-96FHD		18	142
		10' DBL	59-1/4"	E * <u>X</u> 560-120FHD		22	162
		12' DBL	68-1/2"	E * <u>X</u> 560-144FHD		26	184
		14' DBL	87-1/4"	E * <u>X</u> 560-168FHD		34	224
		16' DBL	96-3/4"	E * <u>X</u> 560-192FHD		38	244
		18' DBL	106"	E * <u>X</u> 560-216FHD		42	264
		20' DBL	115-1/4"	E * <u>X</u> 560-240FHD		46	284
		22' DBL	134"	E * <u>X</u> 560-264FHD		54	324
		24' DBL	143-1/2"	E * <u>X</u> 560-288FHD		58	344
		26' DBL	152-3/4"	E * <u>X</u> 560-312FHD		62	364
		28' DBL	171-1/2"	E * <u>X</u> 560-336FHD		70	386
	5-Rail With Rings	8' DBL	50"	E * <u>X</u> 560-96FHRD		18	152
		10' DBL	59-1/4"	E * <u>X</u> 560-120FHRD		22	174
		12' DBL	68-1/2"	E * <u>X</u> 560-144FHRD		26	198
		14' DBL	87-1/4"	E * <u>X</u> 560-168FHRD		34	242
		16' DBL	96-3/4"	E * <u>X</u> 560-192FHRD		38	264
		18' DBL	106"	E * <u>X</u> 560-216FHRD		42	286
		20' DBL	115-1/4"	E * <u>X</u> 560-240FHRD		46	308
		22' DBL	134"	E * <u>X</u> 560-264FHRD		54	352
		24' DBL	143-1/2"	E * <u>X</u> 560-288FHRD		58	374
		26' DBL	152-3/4"	E * <u>X</u> 560-312FHRD		62	396
		28' DBL	171-1/2"	E * <u>X</u> 560-336FHRD		70	420
6'-7' Tall	5-Rail	8' DBL	50"	E * <u>X</u> 572-96FHD		18	160
		10' DBL	59-1/4"	E * <u>X</u> 572-120FHD		22	182
		12' DBL	68-1/2"	E * <u>X</u> 572-144FHD		26	204
		14' DBL	87-1/4"	E * <u>X</u> 572-168FHD		34	250
		16' DBL	96-3/4"	E * <u>X</u> 572-192FHD		38	272
		18' DBL	106"	E * <u>X</u> 572-216FHD		42	294
		20' DBL	115-1/4"	E * <u>X</u> 572-240FHD		46	316
		22' DBL	134"	E * <u>X</u> 572-264FHD		54	360
		24' DBL	143-1/2"	E * <u>X</u> 572-288FHD		58	382
		26' DBL	152-3/4"	E * <u>X</u> 572-312FHD		62	404
		28' DBL	171-1/2"	E * <u>X</u> 572-336FHD		70	428

Custom gate dimensions are available upon request, but incur a minimum 10% engineering charge based on the nearest larger standard gate leaf. Genesis style does not include picket plugs. Estate Aluminum Entry Gates are designed to comply with industry standards for automatic gates under UL325 & ASTM F2200.

Effective: 06/10/13

ESTATE™

ALUMINUM ENTRY GATES


AMERISTAR®
FENCE PRODUCTS
Double Swing
1-888-333-3422
FAX: 1-877-926-3747

Style Selection = * <u>X</u> = Color Selection Classic = C B = Black Majestic = M W = White Genesis = G N = Bronze Warrior = W S = Sand							
NOMINAL GATE HT	RAIL QTY	NOMINAL GATE OPENING	ACTUAL GATE LEAF WIDTH	ITEM NUMBER	CATALOG PRICE (BLACK)	PICKET QUANTITY	GATE WEIGHT
6'-7' Tall	5-Rail with Rings	8' DBL	50"	E * <u>X</u> 572-96FHRD		18	172
		10' DBL	59-1/4"	E * <u>X</u> 572-120FHRD		22	184
		12' DBL	68-1/2"	E * <u>X</u> 572-144FHRD		26	218
		14' DBL	87-1/4"	E * <u>X</u> 572-168FHRD		34	268
		16' DBL	96-3/4"	E * <u>X</u> 572-192FHRD		38	292
		18' DBL	106"	E * <u>X</u> 572-216FHRD		42	316
		20' DBL	115-1/4"	E * <u>X</u> 572-240FHRD		46	340
		22' DBL	134"	E * <u>X</u> 572-264FHRD		54	388
		24' DBL	143-1/2"	E * <u>X</u> 572-288FHRD		58	412
		26' DBL	152-3/4"	E * <u>X</u> 572-312FHRD		62	436
		28' DBL	171-1/2"	E * <u>X</u> 572-336FHRD		70	462
7'-8' Tall	5-Rail	8' DBL	50"	E * <u>X</u> 584-96FHD		18	178
		10' DBL	59-1/4"	E * <u>X</u> 584-120FHD		22	202
		12' DBL	68-1/2"	E * <u>X</u> 584-144FHD		26	226
		14' DBL	87-1/4"	E * <u>X</u> 584-168FHD		34	276
		16' DBL	96-3/4"	E * <u>X</u> 584-192FHD		38	300
		18' DBL	106"	E * <u>X</u> 584-216FHD		42	324
		20' DBL	115-1/4"	E * <u>X</u> 584-240FHD		46	348
		22' DBL	134"	E * <u>X</u> 584-264FHD		54	396
		24' DBL	143-1/2"	E * <u>X</u> 584-288FHD		58	422
		26' DBL	152-3/4"	E * <u>X</u> 584-312FHD		62	446
		28' DBL	171-1/2"	E * <u>X</u> 584-336FHD		70	472
	5-Rail with Rings	8' DBL	50"	E * <u>X</u> 584-96FHRD		18	188
		10' DBL	59-1/4"	E * <u>X</u> 584-120FHRD		22	204
		12' DBL	68-1/2"	E * <u>X</u> 584-144FHRD		26	244
		14' DBL	87-1/4"	E * <u>X</u> 584-168FHRD		34	294
		16' DBL	96-3/4"	E * <u>X</u> 584-192FHRD		38	320
		18' DBL	106"	E * <u>X</u> 584-216FHRD		42	346
		20' DBL	115-1/4"	E * <u>X</u> 584-240FHRD		46	372
		22' DBL	134"	E * <u>X</u> 584-264FHRD		54	424
		24' DBL	143-1/2"	E * <u>X</u> 584-288FHRD		58	452
		26' DBL	152-3/4"	E * <u>X</u> 584-312FHRD		62	478
		28' DBL	171-1/2"	E * <u>X</u> 584-336FHRD		70	506

Custom gate dimensions are available upon request, but incur a minimum 10% engineering charge based on the nearest larger standard gate leaf. **Genesis style does not include picket plugs.**

Estate Aluminum Entry Gates are designed to comply with industry standards for automatic gates under UL325 & ASTM F2200.

Effective: 06/10/13

ESTATE™

AMERISTAR®
FENCE PRODUCTS

POST RECOMMENDATIONS

1-888-333-3422
FAX: 1-877-926-3747

GATE OPENING	GATE HEIGHT	
	UP TO 6'	OVER 6' UP TO 8'
UP TO 4'	3" STEEL	3" STEEL
4'-1" TO 6'	3" STEEL	3" STEEL
6'-1" TO 8'	4" STEEL	4" STEEL
8'-1" TO 10'	4" STEEL	6" STEEL
10'-1" TO 12'	6" STEEL	6" STEEL
12'-1" TO 14'	6" STEEL	6" STEEL

See Post Section for selection of appropriate posts.

GATE ADORNMENTS

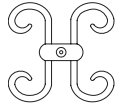
	BLACK		COLOR				SIZE	QTY.	WT.
	PART NUMBER	PRICE	BRONZE	WHITE	DESERT SAND	PRICE			
Quad-Flares 	AB920		AN920	AW920	AS920		3/4"	---	8 Oz.
	Fits atop 3/4" square pickets. Heavy-duty cast aluminum. The four sided flare design adds the popular traditional look to the "Genesis" fence style.								
Triads 	AB900		AN900	AW900	AS900		3/4"	---	8 Oz.
	Fits atop 3/4" square pickets. Heavy-duty aluminum. Three distinct tips reflect the strong look of a barbed spear. The triad adds the popular traditional look to the "Genesis" fence style.								

Effective: 06/10/13

ESTATE™

AMERISTAR®
FENCE PRODUCTS1-888-333-3422
FAX: 1-877-926-3747

GATE ADORNMENTS

ITEM DESCRIPTION	BLACK		COLOR				LENGTH	QTY.	WT.
	PART NUMBER	PRICE	BRONZE	WHITE	DESERT SAND	PRICE			
Butterfly Scroll 	HB506		HN506	HW506	HS506		----	1	4 Oz.
Beautify estate gate to your own unique taste by arranging aluminum scroll fittings in any pattern desired. Fastens onto face of 3/4" square pickets. Self drilling tek screws included.									
Florentine Scroll  13-5/8" 6-5/8"	HB507		HN507	HW507	HS507		----	1	14 Oz.
Create a beautiful and elegant designer ornamental estate entry gate with aluminum scroll fittings.									
Block Lettering 	8613	----	----	----			----	1	4
Add powder coated initials, name, slogan, etc. to personalize custom gate. Complete alphabet available. Letters are 10" tall.									
Old English Lettering 	8614	----	----	----			----	1	4
Customize estate gate by adding powder coated initials, name, slogan, etc. Complete alphabet available. Letters are 10" tall.									

CUSTOM FINISHES

ITEM DESCRIPTION	BLACK		COLOR				WEIGHT EACH
	BLACK PART NO.	DEALER PRICE	WHITE PART NO.	BRONZE PART NO.	DESERT SAND PART NO.	DEALER PRICE	
Paint Pen 	PB100		PW100	PN100	PS100		.5
Custom finishes in the four standard Ameristar Fence colors.							
Spray Paint 	FB100		FW100	FN100	FS100		1.1
Custom finishes in the four standard Ameristar Fence colors.							

Effective: 06/10/13

ESTATE™


 1-888-333-3422
 FAX: 1-877-926-3747

STEEL ORNAMENTAL SQUARE POST

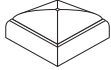
X = COLOR SELECTION B = BLACK N = BRONZE W = WHITE S = SAND						
Post Diameter	Ga. / Wall Thickness	Post Length	Item Number	Catalog Price (Black)	Catalog Price (Color)	Post Weight
3" SQ. (STEEL)	12 GA. (INDUSTRIAL)	5'	P _X_ 30060			20
		6'	P _X_ 30072			24
		7'	P _X_ 30084			30
		8'	P _X_ 30096			34
		9'	P _X_ 30108			39
		10'	P _X_ 30120			43
		11'	P _X_ 30132			47
		12'	P _X_ 30144			51
		13'	P _X_ 30156			56
		14'	P _X_ 30168			60
		15'	P _X_ 30180			64
		16'	P _X_ 30192			69
4" SQ. (STEEL)	11 GA. (INDUSTRIAL)	6'	P _X_ 40072			39
		7'	P _X_ 40084			47
		8'	P _X_ 40096			54
		9'	P _X_ 40108			61
		10'	P _X_ 40120			67
		11'	P _X_ 40132			74
		12'	P _X_ 40144			81
		13'	P _X_ 40156			87
		14'	P _X_ 40168			94
		15'	P _X_ 40180			101
		16'	P _X_ 40192			108
6" SQ. (STEEL)	3/16" WALL (INDUSTRIAL)	7'	P _X_ 60084			102
		8'	P _X_ 60096			116
		9'	P _X_ 60108			131
		10'	P _X_ 60120			145
		11'	P _X_ 60132			160
		12'	P _X_ 60144			174
		13'	P _X_ 60156			189
		14'	P _X_ 60168			103
		15'	P _X_ 60180			218
		16'	P _X_ 60192			232

Effective: 06/10/13

ESTATE™

AMERISTAR®
FENCE PRODUCTS1-888-333-3422
FAX: 1-877-926-3747

POST CAPS

X = COLOR SELECTION B = BLACK N = BRONZE W = WHITE S = SAND						
Cap Type	Cap Style	Size	Item Number	Catalog Price (Black)	Catalog Price (Color)	Cap Weight
STEEL 	STANDARD FLAT CAP	2" SQ.	A <u>X</u> 506			0.2
		2-1/2" SQ.	A <u>X</u> 507			0.3
		3" SQ.	A <u>X</u> 508			0.3
		4" SQ.	A <u>X</u> 509			0.4
		6" SQ.	A <u>X</u> 515			0.8
		8" SQ.	A <u>X</u> 801			2
ALUMINUM 	BALL CAP	3" SQ.	A <u>X</u> 516			0.8
		4" SQ.	A <u>X</u> 517			2
		6" SQ.	A <u>X</u> 521			8

Effective: 06/10/13