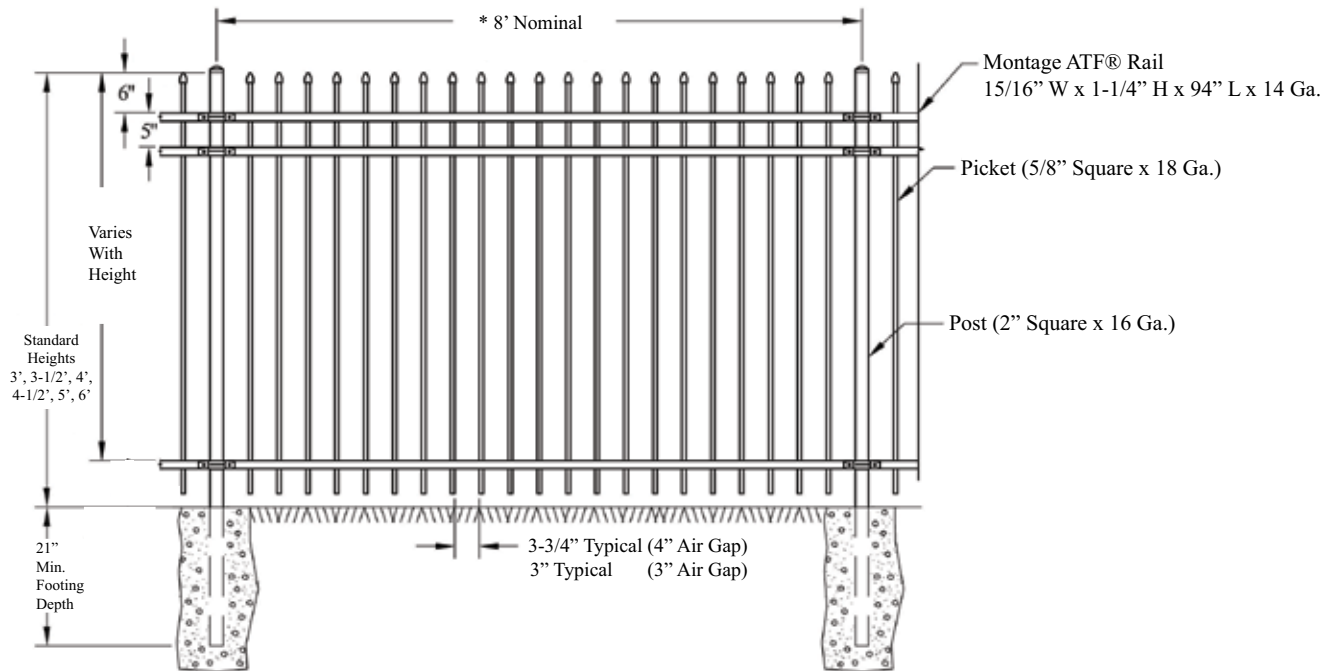


MONTAGE®

WELDED RESIDENTIAL ORNAMENTAL FENCE

TYPICAL PANEL DRAWING

(Classic Style shown; Genesis, Majestic, Warrior, Crescent and Gemini also available)



*** Refer to Construction Specification
Table for recommended
(Post Spacing by Bracket Type)**

**E-Coat™
PROTECTION**

UNIQUE PROFUSION WELDING PROCESS

PATENT D466,620 6,811,145 7,071,439

**ATF®
RACKABLE DESIGN**

PATENT D466,621 7,071,439



- AUTOMATICALLY FUSION WELDED AT ALL INTERSECTIONS
- NO EXPOSED WELDS - VIRTUALLY SEAMLESS APPEARANCE
- GOOD NEIGHBOR PROFILE - SAME ON BOTH SIDES
- CONSISTENTLY HIGH QUALITY LEVEL - EVERY PANEL
- ZINC-PHOSPHATIZED GALVANIZED STEEL BASE MATERIAL



Effective: 01/01/13

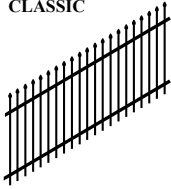
MONTAGE® PANELS



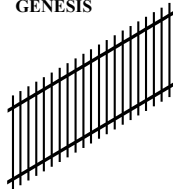
1-888-333-3422
FAX: 1-877-926-3747

2-Rail (Standard) 4" Air Gap

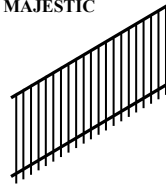
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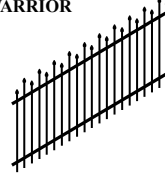
GENESIS



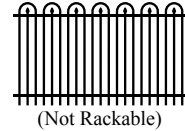
MAJESTIC



WARRIOR



CRESCENT



(Not Rackable)

(NOMINAL) PANEL HEIGHT	ITEM NUMBER	PANEL WEIGHT	PALLET QUANTITY	STOCKING STYLE/COLOR
3' H	R * <u>X</u> 234	30	40	MAJ/BLK
3-1/2' H	R * <u>X</u> 240	33	40	MAJ/BLK
4' H	R * <u>X</u> 246	36	40	MAJ, CLS, GEN/BLK & MAJ/BRZ
5' H	R * <u>X</u> 258	43	40	MAJ, CLS, GEN/BLK

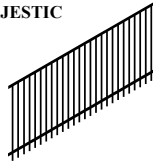
STYLE SELECTION = * X = **COLOR SELECTION**

CLASSIC = C **B** = BLACK
 GENESIS = G **N** = BRONZE
 MAJESTIC = M
 WARRIOR = W
 CRESCENT = L
 GEMINI = N/A IN 4" AIR GAP

(8' Nominal) 94" Actual Panel Width
 5/8" Sq x 18 Ga. Picket = (21 - Pickets per Panel)

3" Air Gap

MAJESTIC



GEMINI



(Not Rackable)

(NOMINAL) PANEL HEIGHT	ITEM NUMBER	PANEL WEIGHT	PALLET QUANTITY	STOCKING STYLE/COLOR
3' H	R * <u>X</u> 234-3	34	40	N/A
3-1/2' H	R * <u>X</u> 240-3	38	40	N/A
4' H	R * <u>X</u> 246-3	44	40	N/A

STYLE SELECTION = * X = **COLOR SELECTION**

MAJESTIC = M **B** = BLACK
 GEMINI = H **N** = BRONZE
 CLASSIC = N/A IN 3" AIR GAP
 GENESIS = N/A IN 3" AIR GAP
 WARRIOR = N/A IN 3" AIR GAP
 CRESCENT = N/A IN 3" AIR GAP

(8' Nominal) 94" Actual Panel Width
 5/8" Sq x 18 Ga. Picket = (26 - Pickets per Panel)

* For Non-Stock Panels refer to Sales Policy.

* Genesis panels in both Black and Bronze are packaged with (Black) 5/8" Sq picket plugs.

Effective: 01/01/13

MONTAGE® PANELS

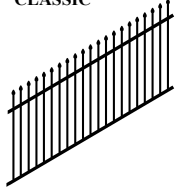

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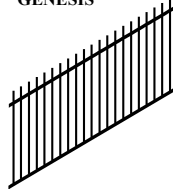
MONTAGE

2-Rail (Flush Bottom) 4" Air Gap

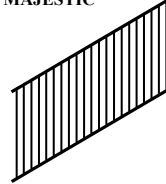
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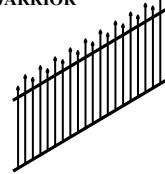
GENESIS



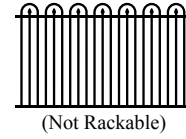
MAJESTIC



WARRIOR



CRESCENT



(Not Rackable)

(NOMINAL) PANEL HEIGHT	ITEM NUMBER	PANEL WEIGHT	PALLET QUANTITY	STOCKING STYLE/COLOR
3' H	R * <u>X</u> 234F	30	40	MAJ/BLK
3-1/2' H	R * <u>X</u> 240F	33	40	MAJ/BLK
4' H	R * <u>X</u> 246F	36	40	MAJ/BLK
5' H	R * <u>X</u> 258F	43	40	MAJ/BLK

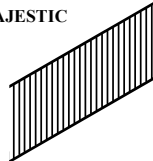
STYLE SELECTION = * X = **COLOR SELECTION**

CLASSIC = C B = BLACK
 GENESIS = G N = BRONZE
 MAJESTIC = M
 WARRIOR = W
 CRESCENT = L
 GEMINI = N/A IN 4" AIR GAP

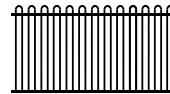
(8' Nominal) 94" Actual Panel Width
5/8" Sq x 18 Ga. Picket = (21 - Pickets per Panel)

3" Air Gap

MAJESTIC



GEMINI



(Not Rackable)

(NOMINAL) PANEL HEIGHT	ITEM NUMBER	PANEL WEIGHT	PALLET QUANTITY	STOCKING STYLE/COLOR
3' H	R * <u>X</u> 234F-3	34	40	N/A
3-1/2' H	R * <u>X</u> 240F-3	38	40	N/A
4' H	R * <u>X</u> 246F-3	44	40	MAJ/BLK

STYLE SELECTION = * X = **COLOR SELECTION**

MAJESTIC = M B = BLACK
 GEMINI = H N = BRONZE
 CLASSIC = N/A IN 3" AIR GAP
 GENESIS = N/A IN 3" AIR GAP
 WARRIOR = N/A IN 3" AIR GAP
 CRESCENT = N/A IN 3" AIR GAP

(8' Nominal) 94" Actual Panel Width
5/8" Sq x 18 Ga. Picket = (26 - Pickets per Panel)

* For Non-Stock Panels refer to Sales Policy.

* Genesis panels in both Black and Bronze are packaged with (Black) 5/8" Sq picket plugs.

Effective: 01/01/13

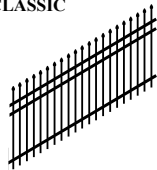
MONTAGE® PANELS



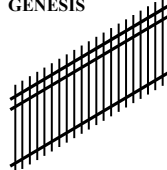
1-888-333-3422
FAX: 1-877-926-3747

3-Rail (Standard) 4" Air Gap

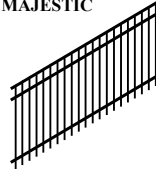
CLASSIC



GENESIS



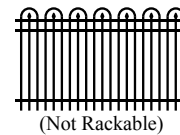
MAJESTIC



WARRIOR



CRESCENT



(Not Rackable)

(NOMINAL) PANEL HEIGHT	ITEM NUMBER	PANEL WEIGHT	PALLET QUANTITY	STOCKING STYLE/COLOR
3' H	R <u> </u> <u> </u> <u>X</u> 334	35	40	MAJ, CLS, GEN/BLK
3-1/2' H	R <u> </u> <u> </u> <u>X</u> 340	39	40	MAJ, CLS, GEN/BLK
4' H	R <u> </u> <u> </u> <u>X</u> 346	42	40	MAJ, CLS, GEN, WAR, CRE/BLK & MAJ, GEN/BRZ
5' H	R <u> </u> <u> </u> <u>X</u> 358	49	40	MAJ, CLS, GEN, WAR/BLK & MAJ, CLS/BRZ
6' H	R <u> </u> <u> </u> <u>X</u> 370	55	40	MAJ, CLS, GEN, WAR/BLK & CLS, GEN/BRZ

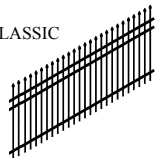
STYLE SELECTION = X = **COLOR SELECTION**

CLASSIC = C B = BLACK
 GENESIS = G N = BRONZE
 MAJESTIC = M
 WARRIOR = W
 CRESCENT = L
 GEMINI = N/A IN 4" AIR GAP

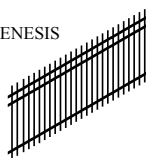
(8' Nominal) 94" Actual Panel Width
 5/8" Sq x 18 Ga. Picket = (21 - Pickets per Panel)

3" Air Gap

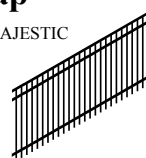
CLASSIC



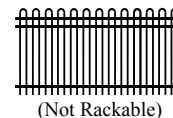
GENESIS



MAJESTIC



GEMINI



(Not Rackable)

(NOMINAL) PANEL HEIGHT	ITEM NUMBER	PANEL WEIGHT	PALLET QUANTITY	STOCKING STYLE/COLOR
3' H	R <u> </u> <u> </u> <u>X</u> 334-3	40	40	N/A
3-1/2' H	R <u> </u> <u> </u> <u>X</u> 340-3	44	40	N/A
4' H	R <u> </u> <u> </u> <u>X</u> 346-3	50	40	MAJ, CLS, GEN/BLK
5' H	R <u> </u> <u> </u> <u>X</u> 358-3	55	40	MAJ, CLS/BLK
6' H	R <u> </u> <u> </u> <u>X</u> 370-3	62	40	MAJ, CLS/BLK

STYLE SELECTION = X = **COLOR SELECTION**

CLASSIC = C B = BLACK
 GENESIS = G N = BRONZE
 MAJESTIC = M
 GEMINI = H
 WARRIOR = N/A IN 3" AIR GAP
 CRESCENT = N/A IN 3" AIR GAP

(8' Nominal) 94" Actual Panel Width
 5/8" Sq x 18 Ga. Picket = (26 - Pickets per Panel)

* For Non-Stock Panels refer to Sales Policy.

* Genesis panels in both Black and Bronze are packaged with (Black) 5/8" Sq picket plugs.

Effective: 01/01/13

MONTAGE® PANELS

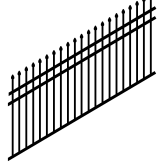

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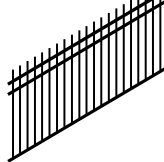
MONTAGE

3-Rail (Flush Bottom) 4" Air Gap

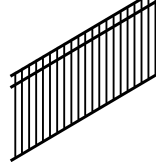
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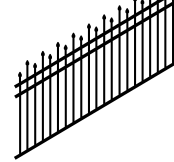
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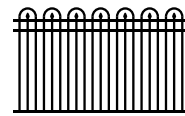
MAJESTIC



WARRIOR



CRESCENT



(Not Rackable)

(NOMINAL) PANEL HEIGHT	ITEM NUMBER	PANEL WEIGHT	PALLET QUANTITY	STOCKING STYLE/COLOR
3' H	R * <u>X</u> 334F	35	40	MAJ/BLK
3-1/2' H	R * <u>X</u> 340F	39	40	MAJ/BLK
4' H	R * <u>X</u> 346F	42	40	MAJ/BLK
4-1/2' H	R <u>M</u> <u>X</u> 354F	48	40	(ONLY AVAILABLE IN MAJ) BLK
5' H	R * <u>X</u> 358F	49	40	MAJ, CLS, GEN/BLK
6' H	R * <u>X</u> 370F	55	40	MAJ, CLS/BLK

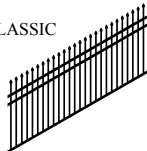
STYLE SELECTION = * X = **COLOR SELECTION**

CLASSIC = C B = BLACK
 GENESIS = G N = BRONZE
 MAJESTIC = M
 WARRIOR = W
 CRESCENT = L
 GEMINI = N/A IN 4" AIR GAP

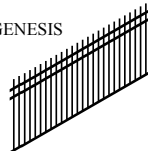
(8' Nominal) 94" Actual Panel Width
5/8" Sq x 18 Ga. Picket = (21 - Pickets per Panel)

3" Air Gap

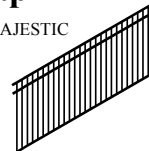
CLASSIC



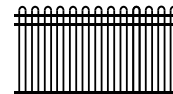
GENESIS



MAJESTIC



GEMINI



(Not Rackable)

(NOMINAL) PANEL HEIGHT	ITEM NUMBER	PANEL WEIGHT	PALLET QUANTITY	STOCKING STYLE/COLOR
3' H	R * <u>X</u> 334F-3	40	40	N/A
3-1/2' H	R * <u>X</u> 340F-3	44	40	N/A
4' H	R * <u>X</u> 346F-3	50	40	MAJ/BLK
4-1/2' H	R <u>M</u> <u>X</u> 354F-3	55	40	(ONLY AVAILABLE IN MAJ) N/A
5' H	R * <u>X</u> 358F-3	56	40	N/A
6' H	R * <u>X</u> 370F-3	63	40	N/A

STYLE SELECTION = * X = **COLOR SELECTION**

CLASSIC = C B = BLACK
 GENESIS = G N = BRONZE
 MAJESTIC = M
 GEMINI = H
 WARRIOR = N/A IN 3" AIR GAP
 CRESCENT = N/A IN 3" AIR GAP

(8' Nominal) 94" Actual Panel Width
5/8" Sq x 18 Ga. Picket = (26 - Pickets per Panel)

* For Non-Stock Panels refer to Sales Policy.

* Genesis panels in both Black and Bronze are packaged with (Black) 5/8" Sq picket plugs.

Effective: 01/01/13

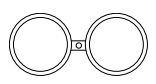
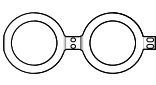
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BRACKETS

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ITEM DESCRIPTION	BLACK		COLOR		BAG QTY	BOX QTY	WT EA.
	BLACK PART NO.	DEALER PRICE	BRONZE PART NO.	DEALER PRICE			
Montage Universal Boulevard Bracket 	BB102		BN102		2	150	.27
Made from high strength steel. Packaged in polybag with #10 x 3/4" self-drilling screws, 1/4" x 1-1/2" carriage bolts and 1/4" flange nuts. Works universally for lines, ends, and corners. Packaged 2 per bag. MUST BE ORDERED IN BAG QUANTITIES.							
				 LINE  END  CORNER			
Montage Line Bracket 	BB104		BN104		2	120	.47
Made from high strength steel. Used as boulevard bracket around a 2" post to join two adjacent panels in line. Packaged in polybag with #10 x 3/4" self-drilling screws, 1/4" x 1-1/2" carriage bolts and 1/4" flange nuts. Packaged 2 per bag. MUST BE ORDERED IN BAG QUANTITIES.							
Montage Flat Mount Bracket 	BB105		BN105		2	300	.15
Made from high strength steel. Can be used to attach panels to walls, wood posts, etc. Packaged in polybag with #14 x 3/4" self-drilling screws, 1/4" x 1-1/2" carriage bolts and 1/4" flange nuts. Packaged 2 per bag. MUST BE ORDERED IN BAG QUANTITIES.							
Montage Swivel Bracket 	BB106		BN106		2	120	.20
Heavy-duty cast aluminum. For oblique angles. Packaged in polybag with #10 x 3/4" self-drilling screws and #10 x 5/8" flat head phillips screw. Packaged 2 per bag. MUST BE ORDERED IN BAG QUANTITIES.							

ADORNMENTS

ITEM DESCRIPTION	PART NUMBER				SIZE	UNIT OF MEASURE	WT EA.
	BLACK PART NO.	DEALER PRICE	BRONZE PART NO.	DEALER PRICE			
Quad-Flare 	AB301		AN301		5/8"	Ea.	.2
Fits atop 5/8" square pickets (press-fit). Heavy-duty cast aluminum. The four-sided flare design supports the popular traditional look when added to "Genesis™" style panels (21 required per panel on standard 4" Air Gap spacing; 26 required per panel on condensed 3" Air Gap spacing).							
Triad 	AB302		AN302		5/8"	Ea.	.2
Fits atop 5/8" square pickets (press-fit). Heavy-duty cast aluminum. Three distinct tips reflect the strong look of a barbed spear when added to "Genesis™" style panels (21 required per panel on standard 4" Air Gap spacing; 26 required per panel on condensed 3" Air Gap spacing).							
Royalty 	AB303		AN303		5/8"	Ea.	.14
Fits atop 5/8" square pickets (press-fit). Die cast aluminum. (21 required per panel on standard 4" Air Gap spacing; 26 required per panel on condensed 3" Air Gap spacing).							
Serpentine Scroll 	HB059		HN059		----	Ea.	.75
Fits onto the face of 5/8" square pickets. Die cast aluminum. Can be mounted in a line between the top rails of 3-rail panels or grouped in Arched Swing Gates. Furnished with #10 x 3/4" self-drilling screws. (11 required per panel). Not available for 3" Air Gap spacing.							
Butterfly Scroll 	HB058		HN058		----	Ea.	.2
Fits onto the face of 5/8" square pickets. Die cast aluminum. Can be mounted in a line between the top rails of 3-rail panels or grouped in Arched Swing Gates. Furnished with #10 x 3/4" self-drilling screws. (11 required per panel). Not available for 3" Air Gap spacing.							
Double Ring 	AB102		AN102 (N/S)		----	Ea.	.7
Fits onto the face of 5/8" square pickets. Die cast aluminum. Can be mounted in a line between the top rails of 3-rail panels to give the look of ornamental circle. Furnished with self-drilling screws. Not available for 3" Air Gap spacing.							
Corona 	AB103		AN103 (N/S)		----	Ea.	.35
Fits onto face of 5/8" square pickets. Pressed steel ring. Can be mounted in a line between the top rails of 3-rail panels to give the look of ornamental circles (11 required per panel). Includes two (2) #10 x 1/2" self-drilling screws. Not available for 3" Air Gap spacing.							
Picket Plug 	AB502		----		5/8"	21/Bag	.06
5/8" plug for flat top pickets. SOLD IN BAG QUANTITY ONLY.							

Effective: 01/01/13

N/S = Non Stock

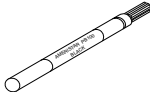
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AMERISTAR®
FENCE PRODUCTS
FASTENERS

1-888-333-3422
FAX: 1-877-926-3747

ITEM DESCRIPTION	PART NUMBER / COLOR			SIZE	UNIT OF MEASURE	WT EA.
	BLACK PART NO.	BRONZE PART NO.	DEALER PRICE			
Self-Drilling Screws 	HB524P-50	HN524P		#14 X 3/4"	50/Bag	.6
Steel hex head self-drilling screws for brackets and adornments.						
Self-Drilling Screws 	HB539P-50	HN539P		#10 x 3/4"	50/Bag	.6
Steel hex head self-drilling screws for brackets and adornments.						
Phillips Head Screws 	H519P	----		#10 x 5/8"	Ea.	.005
Steel flat head screw for setting angle on Montage swivel bracket.						
Carriage Bolts 	HB511P-20	HN511P		1/4" x 1-1/2"	20/Bag	.5
Steel carriage bolts for brackets.						
Flange Nuts 	HB541P-20	HN541P		1/4"	20/Bag	.2
1/4" flange nuts for brackets.						

CUSTOM FINISHES

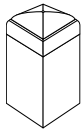
ITEM DESCRIPTION	BLACK		COLOR		WEIGHT EACH
	BLACK PART NO.	DEALER PRICE	BRONZE PART NO.	DEALER PRICE	
Paint Pen 	PB100		PN100		.5
Custom finishes in the two standard Montage Fence colors.					
Zinc-Rich Paint Pen 	PZ100				.5
Priming required for cut steel edges prior to application of Ameristar Custom Finishes. NOTE: All cut rail ends must be seal coated with Zinc Rich Primer and Ameristar’s custom touch-up paint or the warranty is void.					
Spray Paint 	FB100		FN100		1.1
Custom finishes in the two standard Montage Fence colors.					
Zinc-Rich Primer 	FZ100				1.1
Ideal for priming cut steel edges of Montage Fence components prior to applying the appropriate custom finish color. NOTE: All cut rail ends must be seal coated with Zinc Rich Primer and Ameristar’s custom touch-up paint or the warranty is void.					

Effective: 01/01/13

MONTAGE®

AMERISTAR®
FENCE PRODUCTS1-888-333-3422
FAX: 1-877-926-3747

POSTS



NOTE: In location subject to freezing, where posts are grouted into core-drilled holes, a 1/4" diameter hole should be drilled in the post approximately 1/2" above elevation to allow for drainage of built-up ground water. The drilled hole must be wiped clean and dry before applying Ameristar zinc primer and color finish.

X = COLOR SELECTIONB = BLACK
N = BRONZE
W = WHITE
S = SAND

Post Diameter	Ga. / Wall Thickness	Post Length	Item Number	Catalog Price (Black)	Catalog Price (Color)	Post Weight
2" SQ. (STEEL)	16 GA. (RESIDENTIAL)	4'-9"	WP <u>X</u> 20057			8
		5'-3"	WP <u>X</u> 20063			9
		5'-9"	WP <u>X</u> 20069			10
		6'-9"	WP <u>X</u> 20081			11
		7'-9"	WP <u>X</u> 20093			13
		8'-9"	WP <u>X</u> 20105			14
2-1/2" SQ. (STEEL)	16 GA. (RES/COM)	6'	WP <u>X</u> 25072			12
		7'	WP <u>X</u> 25084			14
		8'	WP <u>X</u> 25096			16
		9'	WP <u>X</u> 25108			18

POST BASES

X = COLOR SELECTIONB = BLACK
N = BRONZE
W = WHITE
S = SAND

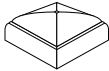
	Post Size	Base Size	Drill Holes	Item Number	Catalog Price (Black)	Catalog Price (Color)	Base Weight
	Fits 2" SQ. Steel Post	5" x 5"	9/16"	B <u>X</u> 205			3

Effective: 01/01/13

MONTAGE®

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FAX: 1-877-926-3747

POST CAPS

X = COLOR SELECTION B = BLACK N = BRONZE W = WHITE S = SAND						
Cap Type	Cap Style	Size	Item Number	Catalog Price (Black)	Catalog Price (Color)	Cap Weight
STEEL 	STANDARD FLAT CAP	1-3/4" SQ.	A <u>X</u> 505			0.1
		2" SQ.	A <u>X</u> 506			0.2
		2-1/2" SQ.	A <u>X</u> 507			0.3
ALUMINUM 	BALL CAP	2" SQ.	H <u>X</u> 508R			0.7
		2-1/2" SQ.	A <u>X</u> 513			0.7

Effective: 01/01/13

AMERISTAR FENCE PRODUCTS

Montage® Residential - Steel Ornamental Fence System – Fusion Welded CONSTRUCTION SPECIFICATION - SECTION 32 31 19

PART 1 - GENERAL

1.01 WORK INCLUDED

The contractor shall provide all labor, materials and appurtenances necessary for installation of the welded ornamental steel fence system defined herein at (specify project site).

1.02 RELATED WORK

Section ____ - Earthwork

Section ____ - Concrete

1.03 SYSTEM DESCRIPTION

The manufacturer shall supply a total fence system of (specify Montage® standard picket space or Montage Pool, Pet & Play® 3" air space) Welded and Rackable (ATF – All Terrain Flexibility) Ornamental Steel, (for standard picket space, specify Classic™, Majestic™, Genesis™, Warrior™, Crescent™; for 3" air-space specify Classic™, Majestic™, Genesis™, or Gemini™) design. The system shall include all components (i.e., panels, posts, gates and hardware) required.

1.04 QUALITY ASSURANCE

The contractor shall provide laborers and supervisors who are thoroughly familiar with the type of construction involved and materials and techniques specified.

1.05 REFERENCES

- ASTM A653/A653M - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process.
- ASTM B117 - Practice for Operating Salt-Spray (Fog) Apparatus.
- ASTM D523 - Test Method for Specular Gloss.
- ASTM D714 - Test Method for Evaluating Degree of Blistering in Paint.
- ASTM D822 - Practice for Conducting Tests on Paint and Related Coatings and Materials using Filtered Open-Flame Carbon-Arc Light and Water Exposure Apparatus.
- ASTM D1654 - Test Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments.
- ASTM D2244 - Test Method for Calculation of Color Differences from Instrumentally Measured Color Coordinates.
- ASTM D2794 - Test Method for Resistance of Organic Coatings to the Effects of Rapid Deformation (Impact).
- ASTM D3359 - Test Method for Measuring Adhesion by Tape Test.
- ASTM F2408 – Ornamental Fences Employing Galvanized Steel Tubular Pickets.

1.06 SUBMITTAL

The manufacturer's literature shall be submitted prior to installation.

1.07 PRODUCT HANDLING AND STORAGE

Upon receipt at the job site, all materials shall be checked to ensure that no damage occurred during shipping or handling. Materials shall be stored in such a manner to ensure proper ventilation and drainage, and to protect against damage, weather, vandalism and theft.

1.08 PRODUCT WARRANTY

A. All structural fence components (i.e. rails, pickets, and posts) shall be warranted within specified limitations, by the manufacturer for a period of 20 years from date of original purchase. Warranty shall cover any defects in material finish, including cracking, peeling, chipping, blistering or corroding.

B. Reimbursement for labor necessary to restore or replace components that have been found to be defective under the terms of manufacturer's warranty shall be guaranteed for five (5) years from date of original purchase.

PART 2 - MATERIALS

2.01 MANUFACTURER

The fence system shall conform to (specify Montage® standard picket space or Montage Pool, Pet & Play® 3" air space) Welded and Rackable (ATF – All Terrain Flexibility) Ornamental Steel, (for standard picket space, specify Classic™, Majestic™, Genesis™, Warrior™, Crescent™; for 3" air-space specify Classic™, Majestic™, Genesis™, or Gemini™) design, (specify extended picket or flush) bottom rail treatment, (specify 2-Rail or 3-Rail) style manufactured by Ameristar Fence Products, Inc., in Tulsa, Oklahoma.

2.02 MATERIAL

A. Steel material for fence panels and posts shall conform to the requirements of ASTM A653/A653M, with a minimum yield strength of 45,000 psi (310 MPa) and a minimum zinc (hot-dip galvanized) coating weight of 0.60 oz/ft² (184 g/m²), Coating Designation G-60.

B. Pickets shall be inserted into the pre-punched holes in the rails and shall be aligned to standard spacing using a specially calibrated alignment fixture. The aligned pickets and rails shall be joined at each picket-to-rail intersection by Ameristar's proprietary fusion welding process, thus completing the rigid panel assembly (Note: The process produces a virtually seamless, spatter-free good-neighbor appearance, equally attractive from either side of the panel).

C. The manufactured panels and posts shall be subjected to an inline electrode position coating (E-Coat) process consisting of a multi-stage pretreatment/wash (with zinc phosphate), followed by a duplex application of an epoxy primer and an acrylic topcoat. The minimum cumulative coating thickness of epoxy and acrylic shall be 2 mils (0.058 mm). The color shall be (specify Black or Bronze). The coated panels and posts shall be capable of meeting the performance requirements for each quality characteristic shown in Table 2 (Note: The requirements in Table 2 meet or exceed the coating performance criteria of ASTM F2408).

D. The manufactured fence system shall be capable of meeting the vertical load, horizontal load, and infill performance requirements for Industrial weight fences under ASTM F2408.

E. Gates shall be fabricated using welded ornamental panel material and gate ends having a 1-1/4" square cross-sectional size. All rail and upright intersections shall be joined by welding. All picket and rail intersections shall also be joined by welding.

PART 3 - EXECUTION

3.01 PREPARATION

All new installation shall be laid out by the contractor in accordance with the construction plans.

3.02 FENCE INSTALLATION

Fence post shall be spaced according to Table 3, plus or minus 1/2". For installations that must be raked to follow sloping grades, the post spacing dimension must be measured along the grade. Fence panels shall be attached to posts with brackets supplied by the manufacturer. The "Earthwork" and "Concrete" sections of this specification shall govern material requirements for the concrete footer.

3.03 FENCE INSTALLATION MAINTENANCE

When cutting/drilling rails or posts adhere to the following steps to seal the exposed steel surfaces; 1) Remove all metal shavings from cut area. 2) Apply zinc-rich primer to thoroughly cover cut edge and/or drilled hole; let dry. 3) Apply 2 coats of custom finish paint matching fence color. Failure to seal exposed surfaces per steps 1-3 above will negate warranty. Ameristar spray cans or paint pens shall be used to prime and finish exposed surfaces; it is recommended that paint pens be used to prevent overspray. Use of non-Ameristar parts or components will negate the manufacturer's warranty.

3.04 GATE INSTALLATION

Gate posts shall be spaced according to the manufacturer's gate drawings, dependent on standard out-to-out gate leaf dimensions and gate hardware selected. Type and quantity of gate hinges shall be based on the application; weight, height, and number of gate cycles. The manufacturer's gate drawings shall identify the necessary gate hardware required for the application. Gate hardware shall be provided by the manufacturer of the gate and shall be installed per manufacturer's recommendations.

3.05 CLEANING

The contractor shall clean the jobsite of excess materials; post-hole excavations shall be scattered uniformly away from posts.

AMERISTAR FENCE PRODUCTS
Montage® Residential - Steel Ornamental Fence System – Fusion Welded
CONSTRUCTION SPECIFICATION - SECTION 32 31 19

Table 1 – Minimum Sizes for Montage Gate Post

Gate Leaf	Gate Height	
	Up To & Including 4'	Over 4', Up To & Including 6'
Up To & Including 4'	2" x 16 Ga.	2" x 16 Ga.
Over 4'1", Up To & Including 6'	2" x 16 Ga.	2-1/2" x 16 Ga.
Over 6'1", Up To & Including 8'	2-1/2" x 16 Ga.	2-1/2" x 16 Ga.

Table 2 – Coating Performance Requirements

Quality Characteristics	ASTM Test Method	Performance Requirements
Adhesion	D3359 – Method B	Adhesion (Retention of Coating) over 90% of test area (Tape and knife test).
Corrosion Resistance	B117, D714 & D1654	Corrosion Resistance over 1,000 hours (Scribed per D1654; failure mode is accumulation of 1/8" coating loss from scribe or medium #8 blisters).
Impact Resistance	D2794	Impact Resistance over 60 inch lb. (Forward impact using 0.625" ball).
Weathering Resistance	D822, D2244, D523 (60° Method)	Weathering Resistance over 1,000 hours (Failure mode is 60% loss of gloss or color variance of more than 3 delta-E color units).

Table 3 – Montage - Post Spacing By Bracket Type

Span	For CLASSIC, GENESIS, MAJESTIC, WARRIOR, CRESCENT, GEMINI 8' Nominal (94" Rail)			
Post Size	2"	2"	2"	2"
Bracket Type	Montage Universal (BB102)	Montage Line Boulevard (BB104)	Montage Flat Mount (BB105)	Montage Swivel (BB106)
Post Settings ± 1/2" O.C.	96-3/4"	96-3/4"	96-3/4"	96-3/4"

* Note: When using BB106 swivel brackets on either or both ends of a panel installation, care must be taken to ensure the spacing between post and adjoining pickets meets applicable codes. This will require trimming one or both ends of the panel.

Effective: 01/01/13

MONTAGE® / MONTAGE PLUS® WELDED ORNAMENTAL FENCE WARRANTY

Ameristar's Montage® welded ornamental fences are manufactured from the highest quality materials by skilled craftsmen to meet the highest standards of workmanship in the industry. Galvanized steel framework is subjected to a multi-stage pretreatment/wash (with zinc phosphate), followed by a duplex cathodic electro-coat system consisting of an epoxy primer, which significantly increases corrosion protection, and an acrylic liquid topcoat, which provides the protection necessary to withstand adverse weathering effects.

The electro-coated surface on all Montage welded ornamental panels and posts are guaranteed under normal and intended usage, against cracking, peeling, chipping, blistering or corroding commencing with the original purchase date and extending according to the applications defined in the table below. Normal and intended usage does not include physical damage, abrasion, or heavy salt spray exposure to the protective coating.

The following acts and/or omissions will void the subject warranty:

- Damage to the product caused by the property owner by use of landscape, gardening equipment, chemicals that may cause damage, and/or water sprinklers with high mineral content;
- Damage caused by adhesion of chicken wire, chain link mesh, welded wire, or other similar substance to the product;
- Damage caused by allowing plant life of any sort to grow directly upon or in contact with any portion of the product or sap from trees;
- Any alteration to the product itself by the property owner including any on-site cutting or welding; and/or, failure to follow any and all maintenance instructions provided by Ameristar® at the time of sale to the original purchaser even if these instructions are not forwarded to the ultimate claimant under this warranty.
- When cutting Montage immediately seal the exposed surfaces by 1) Removing all metal shavings from the cut area 2) Applying zinc-rich primer to thoroughly cover cut edge and drilled hole and, after letting dry, 3) Applying two (2) coats of custom finish spray paint matching fence color. Failure to seal exposed surfaces per steps 1-3 above will negate warranty.
- If contractor uses non-Ameristar parts/components, this will negate the warranty.

Ameristar Montage welded ornamental fences are also guaranteed for the same period of time against defects in workmanship or materials. Should any Montage welded ornamental panel or post manufactured by Ameristar fail in accordance with any of the above conditions, Ameristar warrants to the original purchaser their redemption through replacement, renewal or issuance of a pro-rated credit. The choice of redemption method is solely at the discretion of Ameristar. If the pro-rated alternative is chosen, the amount will be based on the original cost of materials at the date of purchase multiplied by the appropriate time and exposure factor from the table below:

<u>Application</u>	<u>Length of Warranty</u>
Fence Installations 0 to 1 Mile from Salt Water Coast Line	5 Years
Fence Installations 1 to 10 Miles from Salt Water Coast Line	10 Years
Fence Installations Over 10 Miles from Salt Water Coast Line	20 Years

Note: Regardless of location and years in service, evidence of historical salt spray exposure shall be considered as grounds to void any warranty obligations.

Notice of failure under the conditions of this warranty shall be sent to Ameristar or its authorized representative, in writing, together with proof of purchase and shall specify the nature of the defect and when it was first observed as well as photographs of current site conditions. Should the fence be improperly installed, Ameristar shall not be responsible for guaranteed performance or appearance of the material. Neither does this guarantee apply when failure or damage is due to improper use or application, abuse or misuse, salt spray exposure (see Table and Note above), vandalism, or acts of God. Ameristar reserves the right to inspect the material to determine validity of the claim.

Upon acceptance of the claim by Ameristar or its authorized representative, redemption by replacement, renewal or issuance of a pro-rated credit shall be made by Ameristar. Reimbursement for labor necessary to restore and/or replace components that have been found defective under the terms of this warranty is guaranteed to the original purchaser for a period of five (5) years from the original purchase date. Ameristar reserves the right to select the qualified company or individual to perform the labor to repair or replace the components that are deemed to be defective under the terms of this warranty.

The above constitutes the complete warranty by the manufacturer. No other agreement, written or implied, is valid. Ameristar Fence Products does not authorize any other person or agent to make any other express warranties. Ameristar neither assumes nor authorizes any other person or agent to assume any other liability in connection with the Montage welded ornamental fence system.

PURCHASE DATE _____

DEALER SIGNATURE _____



1555 N. MINGO RD. • TULSA, OKLAHOMA 74116

Effective: 01/01/13

MONTAGE ATF® WELDED GATES



1-888-333-3422
FAX: 1-877-926-3747

MONTAGE

GATE SPECIFICATIONS

STANDARD

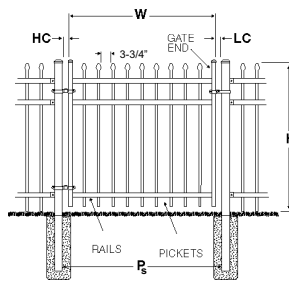
Gate Ends: 1-1/4" Sq. (16 Ga.) Steel
Rails: 15/16" W x 1-1/4" H (14 Ga.)
Pickets: 5/8" Sq. (18 Ga.)

ARCHED (3.5' - 6' Openings)

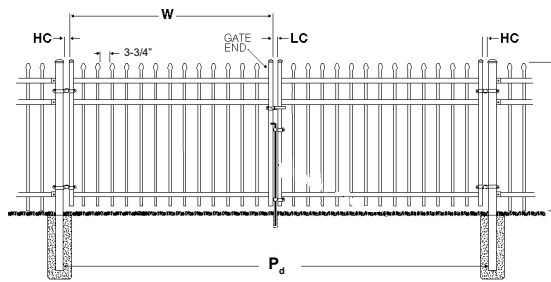
Gate Ends: 1-1/4" Sq. (16 Ga.) Steel
Rails: 15/16" W x 1-1/4" H (14 Ga.)
Pickets: 5/8" Sq. (18 Ga.)

All component intersections are welded for greater strength

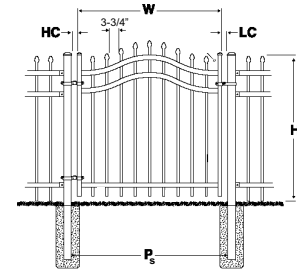
GATE DRAWING DIMENSIONAL FORMAT



Order 1 Leaf For Single Swing Opening



Order 2 Leaves For Double Swing Opening



Order 1 Leaf For Single Swing Opening
(Available only as single)

W = Outside To Outside Width of Finished Gate Leaf

H = Height; HC = Hinge Clearance; LC = Latch Clearance;

P_s = Gate Post Spacing (Inside-To-Inside) for Single Gate; P_d = Gate Post Spacing (Inside-To-Inside) for Double Gate

See Montage Specification for Montage Gate Post Recommendation

HARDWARE KITS & POST INTERSPACES FOR MONTAGE ATF SINGLE SWING WELDED STEEL GATES						
NOMINAL GATE OPENING	3-1/2'	4'	5'	6'	7'	8'
W = LEAF WIDTH	36-1/2"	45"	62-1/2"	71"	79-3/4"	96-1/2"
D&D SINGLE GATE HARDWARE KIT #DSKM	HC	1-1/8"				
	LC	3/4"				
	P _s	38-3/8"	46-7/8"	64-3/8"	72-7/8"	81-5/8"
D&D SINGLE POOL GATE HARDWARE KIT #DSKP	HC	1-1/8"				
	LC	3/4"				
	P _s	38-3/8"	46-7/8"	64-3/8"	72-7/8"	81-5/8"
P _s (Gate Post Spacing (Inside-To-Inside) for Single Gate = HC (Hinge Clearance) + W (Out-To-Out Gate Width) + LC (Latch Clearance))						

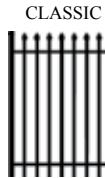
HARDWARE KITS & POST INTERSPACES FOR MONTAGE ATF DOUBLE SWING WELDED STEEL GATES						
NOMINAL GATE OPENING	7'	8'	10'	12'	14'	16'
W = LEAF WIDTH	36-1/2"	45"	62-1/2"	71"	79-3/4"	96-1/2"
D&D DOUBLE GATE HARDWARE KIT #DDKM	HC	3/4"				
	LC	3/4"				
	P _s	75-1/4"	92-1/4"	127-1/4"	144-1/4"	161-3/4"
P _s (Gate Post Spacing (Inside-To-Inside) for Double Gate = 2 x HC (Hinge Clearance) + 2 x W (Out-To-Out Gate Width) + LC (Latch Clearance))						

Effective: 01/01/13

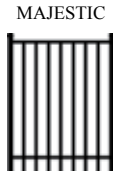
MONTAGE ATF® SINGLE SWING GATES



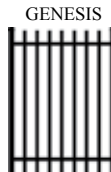
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CLASSIC

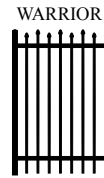


MAJESTIC

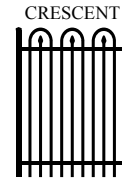


2-Rail (Single)
(4" Air Gap)

GENESIS



WARRIOR



CRESCENT

* NOT AVAILABLE
FOR 3-1/2' & 5' OPENINGS

All Single Swing Gates include hardware with the exception of 7' and 8' openings.

(NOMINAL) GATE HEIGHT	(NOMINAL) GATE OPENING	(ACTUAL) GATE LEAF WIDTH	ITEM NUMBER	GATE WEIGHT	HARDWARE			STOCKING STYLE/COLOR
					SUPPLIED		HDW KIT PART #	
					NO	YES		
3' H	*3-1/2'	36-1/2"	W <u>*</u> <u>X</u> 234-42M	19		●	DSKM	N/A
	4'	45"	W <u>*</u> <u>X</u> 234-48M	22		●	DSKM	N/A
	5'	62-1/2"	W <u></u> <u>X</u> 234-60M	27		●	DSKM	N/A
	6'	71"	W <u>*</u> <u>X</u> 234-72M	30		●	DSKM	N/A
	7'	79-3/4"	W <u>*</u> <u>X</u> 234-84	31	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	W <u>*</u> <u>X</u> 234-96	36	●			N/A
3-1/2' H	*3-1/2'	36-1/2"	W <u>*</u> <u>X</u> 240-42M	21		●	DSKM	N/A
	4'	45"	W <u>*</u> <u>X</u> 240-48M	24		●	DSKM	N/A
	5'	62-1/2"	W <u></u> <u>X</u> 240-60M	31		●	DSKM	N/A
	6'	71"	W <u>*</u> <u>X</u> 240-72M	34		●	DSKM	N/A
	7'	79-3/4"	W <u>*</u> <u>X</u> 240-84	35	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	W <u>*</u> <u>X</u> 240-96	41	●			N/A
4' H	*3-1/2'	36-1/2"	W <u>*</u> <u>X</u> 246-42M	26		●	DSKM	N/A
	4'	45"	W <u>*</u> <u>X</u> 246-48M	27		●	DSKM	CLS, MAJ, GEN/BLK
	5'	62-1/2"	W <u></u> <u>X</u> 246-60M	34		●	DSKM	CLS, MAJ, GEN/BLK
	6'	71"	W <u>*</u> <u>X</u> 246-72M	37		●	DSKM	CLS, MAJ/BLK
	7'	79-3/4"	W <u>*</u> <u>X</u> 246-84	39	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	W <u>*</u> <u>X</u> 246-96	46	●			N/A
5' H	*3-1/2'	36-1/2"	W <u>*</u> <u>X</u> 258-42M	31		●	DSKM	N/A
	4'	45"	W <u>*</u> <u>X</u> 258-48M	32		●	DSKM	CLS, MAJ, GEN/BLK
	5'	62-1/2"	W <u></u> <u>X</u> 258-60M	38		●	DSKM	CLS, MAJ/BLK
	6'	71"	W <u>*</u> <u>X</u> 258-72M	44		●	DSKM	N/A
	7'	79-3/4"	W <u>*</u> <u>X</u> 258-84	46	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	W <u>*</u> <u>X</u> 258-96	55	●			N/A

STYLE SELECTION = * X = COLOR SELECTION

Single Swing Gate Hardware Kit Includes (DSKM):
2 – TruClose Mini-Multi Adjust Hinges (TCAMA1)
1 – LokkLatch Key-Lockable Gate Latch (LLAAB)

CLASSIC = **C** B = BLACK
MAJESTIC = **M** N = BRONZE
GENESIS = **G**
WARRIOR = **W**
CRESCENT = **L** (3-1/2' & 5' OPENINGS NOT AVAILABLE)
GEMINI = N/A IN 4" AIR GAP

NOMINAL GATE OPENING	PICKET QUANTITY
3-1/2'	7
4'	9
5'	13
6'	15
7'	17 (18 IN CRESCENT)
8'	21

For gate leaves more than 6 feet in width, gusset straps are welded in all four corners, an intermediate upright is added in the center of the leaf and truss cables are provided for added strength.
Note: Custom gate leaf widths are available upon request, but would incur a 10% engineering charge based on the nearest larger standard gate leaf width.

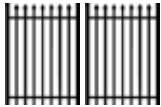
Effective: 01/01/13

MONTAGE ATF® DOUBLE SWING GATES


**AMERISTAR®
FENCE PRODUCTS**
**1-888-333-3422
FAX: 1-877-926-3747**
MONTAGE

2-Rail (Double) (4" Air Gap)

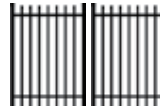
CLASSIC



MAJESTIC



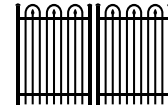
GENESIS



WARRIOR



CRESCENT


All Double Swing Gates include two (2) Gate Leafs .
All Double Swing Gates include hardware with the exception of 14' and 16' openings.

 * NOT AVAILABLE
FOR 7' & 10' OPENINGS

(NOMINAL) GATE HEIGHT	(NOMINAL) GATE OPENING	(ACTUAL) GATE LEAF WIDTH	ITEM NUMBER	GATE WEIGHT	HARDWARE			STOCKING STYLE/COLOR
					SUPPLIED	NO	YES	HDW KIT PART #
3' H	*7'	36-1/2"	W * X 234-84MD	40				N/A
	8'	45"	W * X 234-96MD	46		●	DDKM	N/A
	*10'	62-1/2"	W * X 234-120MD	56		●	DDKM	N/A
	12'	71"	W * X 234-144MD	62		●	DDKM	N/A
	14'	79-3/4"	W * X 234-168D	68	●	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	W * X 234-192D	72	●			N/A
3-1/2' H	*7'	36-1/2"	W * X 240-84MD	44				N/A
	8'	45"	W * X 240-96MD	50		●	DDKM	N/A
	*10'	62-1/2"	W * X 240-120MD	64		●	DDKM	N/A
	12'	71"	W * X 240-144MD	70		●	DDKM	N/A
	14'	79-3/4"	W * X 240-168D	76	●	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	W * X 240-192D	82	●			N/A
4' H	*7'	36-1/2"	W * X 246-84MD	52				N/A
	8'	45"	W * X 246-96MD	56		●	DDKM	CLS, MAJ, GEN/BLK
	*10'	62-1/2"	W * X 246-120MD	66		●	DDKM	CLS, MAJ, GEN/BLK
	12'	71"	W * X 246-144MD	76		●	DDKM	CLS, MAJ/BLK
	14'	79-3/4"	W * X 246-168D	84	●	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	W * X 246-192D	92	●			N/A
5' H	*7'	36-1/2"	W * X 258-84MD	62				N/A
	8'	45"	W * X 258-96MD	66		●	DDKM	CLS, MAJ, GEN/BLK
	*10'	62-1/2"	W * X 258-120MD	78		●	DDKM	CLS, MAJ/BLK
	12'	71"	W * X 258-144MD	90		●	DDKM	N/A
	14'	79-3/4"	W * X 258-168D	98	●	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	W * X 258-192D	110	●			N/A

STYLE SELECTION = * X = COLOR SELECTION

 Double Swing Gate Hardware Kit Includes (DDKM):
 4 – KwikFit Pivoting Hinge (KFP)
 1 – LokkLatch Key-Lockable Gate Latch (LLAAB)
 1 – Q-Bolt Cane Bolt (QB124)

 CLASSIC = C B = BLACK
 MAJESTIC = M N = BRONZE

GENESIS = G

WARRIOR = W

CRESCENT = L (7' & 10' OPENINGS NOT AVAILABLE)

GEMINI = N/A IN 4" AIR GAP

NOMINAL GATE OPENING	PICKET QUANTITY
7'	7
8'	9
10'	13
12'	15
14'	17 (18 IN CRESCENT)
16'	21

 For gate leaves more than 6 feet in width, gusset straps are welded in all four corners, an intermediate upright is added in the center of the leaf and truss cables are provided for added strength.
 Note: Custom gate leaf widths are available upon request, but would incur a 10% engineering charge based on the nearest larger standard gate leaf width.

Effective: 01/01/13

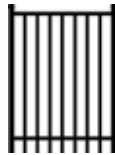
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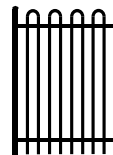
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2-Rail (Single) (3" Air Gap)

MAJESTIC



GEMINI



All Single Swing Gates include hardware with the exception of 7' and 8' openings.

(NOMINAL) GATE HEIGHT	(NOMINAL) GATE OPENING	(ACTUAL) GATE LEAF WIDTH	ITEM NUMBER	GATE WEIGHT	HARDWARE			STOCKING STYLE/COLOR
					SUPPLIED		HDW KIT PART #	
					NO	YES		
3' H	3-1/2'	36-1/2"	R <u> </u> <u>X</u> 234-42M	19		●	DSKM	N/A
	4'	45"	R <u> </u> <u>X</u> 234-48M	23		●	DSKM	N/A
	5'	62-1/2"	R <u> </u> <u>X</u> 234-60M	29		●	DSKM	N/A
	6'	71"	R <u> </u> <u>X</u> 234-72M	34		●	DSKM	N/A
	7'	79-3/4"	R <u> </u> <u>X</u> 234-84	39	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	R <u> </u> <u>X</u> 234-96	42	●			N/A
3-1/2' H	3-1/2'	36-1/2"	R <u> </u> <u>X</u> 240-42M	23		●	DSKM	N/A
	4'	45"	R <u> </u> <u>X</u> 240-48M	26		●	DSKM	N/A
	5'	62-1/2"	R <u> </u> <u>X</u> 240-60M	33		●	DSKM	N/A
	6'	71"	R <u> </u> <u>X</u> 240-72M	38		●	DSKM	N/A
	7'	79-3/4"	R <u> </u> <u>X</u> 240-84	41	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	R <u> </u> <u>X</u> 240-96	45	●			N/A
4' H	3-1/2'	36-1/2"	R <u> </u> <u>X</u> 246-42M	27		●	DSKM	N/A
	4'	45"	R <u> </u> <u>X</u> 246-48M	30		●	DSKM	N/A
	5'	62-1/2"	R <u> </u> <u>X</u> 246-60M	36		●	DSKM	N/A
	6'	71"	R <u> </u> <u>X</u> 246-72M	42		●	DSKM	N/A
	7'	79-3/4"	R <u> </u> <u>X</u> 246-84	44	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	R <u> </u> <u>X</u> 246-96	52	●			N/A

STYLE SELECTION = X = COLOR SELECTION

MAJESTIC = M B = BLACK
 GEMINI = H N = BRONZE
 CLASSIC = N/A IN 3" AIR GAP
 GENESIS = N/A IN 3" AIR GAP
 WARRIOR = N/A IN 3" AIR GAP
 CRESCENT = N/A IN 3" AIR GAP

Single Swing Gate Hardware Kit Includes (DSKM):
 2 – TruClose Mini-Multi Adjust Hinges (TCAMA1)
 1 – LokaLatch Key-Lockable Gate Latch (LLAAB)

NOMINAL GATE OPENING	PICKET QUANTITY
3-1/2'	9 (10 IN GEMINI)
4'	11 (12 IN GEMINI)
5'	16
6'	19 (18 IN GEMINI)
7'	21 (22 IN GEMINI)
8'	26

For gate leaves more than 6 feet in width, gusset straps are welded in all four corners, an intermediate upright is added in the center of the leaf and truss cables are provided for added strength.
 Note: Custom gate leaf widths are available upon request, but would incur a 10% engineering charge based on the nearest larger standard gate leaf width.

Effective: 01/01/13

MONTAGE ATF® DOUBLE SWING GATES

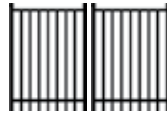


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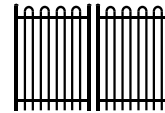
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2-Rail (Double) (3" Air Gap)

MAJESTIC



GEMINI



All Double Swing Gates include two (2) Gate Leafs .

All Double Swing Gates include hardware with the exception of 14' and 16' openings.

(NOMINAL) GATE HEIGHT	(NOMINAL) GATE OPENING	(ACTUAL) GATE LEAF WIDTH	ITEM NUMBER	GATE WEIGHT	HARDWARE			STOCKING STYLE/COLOR
					SUPPLIED		HDW KIT PART #	
					NO	YES		
3' H	7'	36-1/2"	R * X 234-84MD	44		●	DDKM	N/A
	8'	45"	R * X 234-96MD	48		●	DDKM	N/A
	10'	62-1/2"	R * X 234-120MD	60		●	DDKM	N/A
	12'	71"	R * X 234-144MD	70		●	DDKM	N/A
	14'	79-3/4"	R * X 234-168D	68	●	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	R * X 234-192D	80	●			N/A
3-1/2' H	7'	36-1/2"	R * X 240-84MD	48		●	DDKM	N/A
	8'	45"	R * X 240-96MD	54		●	DDKM	N/A
	10'	62-1/2"	R * X 240-120MD	68		●	DDKM	N/A
	12'	71"	R * X 240-144MD	78		●	DDKM	N/A
	14'	79-3/4"	R * X 240-168D	78	●	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	R * X 240-192D	90	●			N/A
4' H	7'	36-1/2"	R * X 246-84MD	56		●	DDKM	N/A
	8'	45"	R * X 246-96MD	62		●	DDKM	N/A
	10'	62-1/2"	R * X 246-120MD	74		●	DDKM	N/A
	12'	71"	R * X 246-144MD	86		●	DDKM	N/A
	14'	79-3/4"	R * X 246-168D	88	●	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	R * X 246-192D	104	●			N/A

STYLE SELECTION = * X = COLOR SELECTION

MAJESTIC = M B = BLACK

GEMINI = H N = BRONZE

CLASSIC = N/A IN 3" AIR GAP

GENESIS = N/A IN 3" AIR GAP

WARRIOR = N/A IN 3" AIR GAP

CRESCENT = N/A IN 3" AIR GAP

Double Swing Gate Hardware Kit Includes (DDKM):
4 – KwikFit Pivoting Hinge (KFP)
1 – LokkLatch Key-Lockable Gate Latch (LLAAB)
1 – Q-Bolt Cane Bolt (QB124)

NOMINAL GATE OPENING	PICKET QUANTITY
3-1/2'	9 (10 IN GEMINI)
4'	11 (12 IN GEMINI)
5'	16
6'	19 (18 IN GEMINI)
7'	21 (22 IN GEMINI)
8'	26

For gate leaves more than 6 feet in width, gusset straps are welded in all four corners, an intermediate upright is added in the center of the leaf and truss cables are provided for added strength.
Note: Custom gate leaf widths are available upon request, but would incur a 10% engineering charge based on the nearest larger standard gate leaf width.

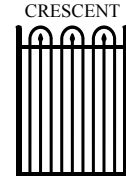
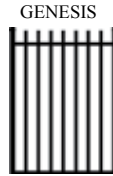
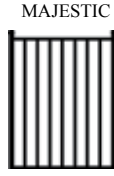
Effective: 01/01/13

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FAX: 1-877-926-3747

2-Rail (Single Flush Bottom) (4" Air Gap)



All Single Swing Gates include hardware with the exception of 7' and 8' openings.

* NOT AVAILABLE
FOR 3-1/2' & 5' OPENINGS

(NOMINAL) GATE HEIGHT	(NOMINAL) GATE OPENING	(ACTUAL) GATE LEAF WIDTH	ITEM NUMBER	GATE WEIGHT	HARDWARE			STOCKING STYLE/COLOR
					SUPPLIED		HDW KIT PART #	
					NO	YES		
3' H	*3-1/2'	36-1/2"	W <u> </u> <u> </u> <u> </u> 234F-42M	19		●	DSKM	N/A
	4'	45"	W <u> </u> <u> </u> <u> </u> 234F-48M	22		●	DSKM	N/A
	*5'	62-1/2"	W <u> </u> <u> </u> <u> </u> 234F-60M	27		●	DSKM	N/A
	6'	71"	W <u> </u> <u> </u> <u> </u> 234F-72M	30		●	DSKM	N/A
	7'	79-3/4"	W <u> </u> <u> </u> <u> </u> 234F-84	31	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	W <u> </u> <u> </u> <u> </u> 234F-96	36	●			N/A
3-1/2' H	*3-1/2'	36-1/2"	W <u> </u> <u> </u> <u> </u> 240F-42M	22		●	DSKM	N/A
	4'	45"	W <u> </u> <u> </u> <u> </u> 240F-48M	24		●	DSKM	N/A
	*5'	62-1/2"	W <u> </u> <u> </u> <u> </u> 240F-60M	31		●	DSKM	N/A
	6'	71"	W <u> </u> <u> </u> <u> </u> 240F-72M	34		●	DSKM	N/A
	7'	79-3/4"	W <u> </u> <u> </u> <u> </u> 240F-84	35	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	W <u> </u> <u> </u> <u> </u> 240F-96	41	●			N/A
4' H	*3-1/2'	36-1/2"	W <u> </u> <u> </u> <u> </u> 246F-42M	25		●	DSKM	N/A
	4'	45"	W <u> </u> <u> </u> <u> </u> 246F-48M	27		●	DSKM	MAJ/BLK
	*5'	62-1/2"	W <u> </u> <u> </u> <u> </u> 246F-60M	34		●	DSKM	MAJ/BLK
	6'	71"	W <u> </u> <u> </u> <u> </u> 246F-72M	37		●	DSKM	N/A
	7'	79-3/4"	W <u> </u> <u> </u> <u> </u> 246F-84	39	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	W <u> </u> <u> </u> <u> </u> 246F-96	46	●			N/A
4' H (MAJESTIC POOL ONLY)	*3-1/2'	36-1/2"	W <u> </u> <u> </u> <u> </u> 246F-42P	25		●	DSKP	N/A
	4'	45"	W <u> </u> <u> </u> <u> </u> 246F-48P	27		●	DSKP	MAJ/BLK
	*5'	62-1/2"	W <u> </u> <u> </u> <u> </u> 246F-60P	34		●	DSKP	MAJ/BLK
	6'	71"	W <u> </u> <u> </u> <u> </u> 246F-72P	37		●	DSKP	N/A
	7'	79-3/4"	W <u> </u> <u> </u> <u> </u> 246F-84	39	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	W <u> </u> <u> </u> <u> </u> 246F-96	46	●			N/A
5' H	*3-1/2'	36-1/2"	W <u> </u> <u> </u> <u> </u> 258F-42M	31		●	DSKM	N/A
	4'	45"	W <u> </u> <u> </u> <u> </u> 258F-48M	32		●	DSKM	MAJ/BLK
	*5'	62-1/2"	W <u> </u> <u> </u> <u> </u> 258F-60M	38		●	DSKM	N/A
	6'	71"	W <u> </u> <u> </u> <u> </u> 258F-72M	44		●	DSKM	N/A
	7'	79-3/4"	W <u> </u> <u> </u> <u> </u> 258F-84	46	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	W <u> </u> <u> </u> <u> </u> 258F-96	55	●			N/A

STYLE SELECTION = X = COLOR SELECTION

Single Swing Gate Hardware Kit Includes (DSKM):
2 – TruClose Mini-Multi Adjust Hinges (TCAMA1)
1 – LOKK Latch Key-Lockable Gate Latch (LLAAB)

Single Swing Gate Hardware Kit Includes (DSKP):
2 – TruClose Mini-Multi Adjust Hinges (TCAMA1)
1 – MagnaLatch Top Pull Gate Latch (MLTPS2BGA)

CLASSIC = B = BLACK
MAJESTIC = N = BRONZE

GENESIS =
WARRIOR =

CRESCENT = (3-1/2' & 5' OPENINGS NOT AVAILABLE)

GEMINI = N/A IN 4" AIR GAP

NOMINAL GATE OPENING	PICKET QUANTITY
3-1/2'	7
4'	9
5'	13
6'	15
7'	17 (CRESCENT)
8'	21

For gate leaves more than 6 feet in width, gusset straps are welded in all four corners, an intermediate upright is added in the center of the leaf and truss cables are provided for added strength.
Note: Custom gate leaf widths are available upon request, but would incur a 10% engineering charge based on the nearest larger standard gate leaf width.

Effective: 01/01/13

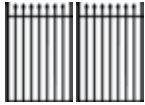
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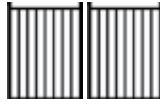
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2-Rail (Double Flush Bottom) (4" Air Gap)

CLASSIC



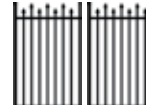
MAJESTIC



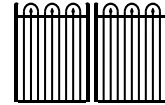
GENESIS



WARRIOR



CRESCENT


All Double Swing Gates include two (2) Gate Leafs .
All Double Swing Gates include hardware with the exception of 14' and 16' openings.

 * NOT AVAILABLE
FOR 7' & 10' OPENINGS

(NOMINAL) GATE HEIGHT	(NOMINAL) GATE OPENING	(ACTUAL) GATE LEAF WIDTH	ITEM NUMBER	GATE WEIGHT	HARDWARE			STOCKING STYLE/COLOR
					SUPPLIED		HDW KIT PART #	
					NO	YES		
3' H	*7'	36-1/2"	W * X 234F-84MD	40		●	DDKM	N/A
	8'	45"	W * X 234F-96MD	46		●	DDKM	N/A
	*10'	62-1/2"	W * X 234F-120MD	56		●	DDKM	N/A
	12'	71"	W * X 234F-144MD	62		●	DDKM	N/A
	14'	79-3/4"	W * X 234F-168D	68	●	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	W * X 234F-192D	72	●			N/A
3-1/2' H	*7'	36-1/2"	W * X 240F-84MD	44		●	DDKM	N/A
	8'	45"	W * X 240F-96MD	50		●	DDKM	N/A
	*10'	62-1/2"	W * X 240F-120MD	64		●	DDKM	N/A
	12'	71"	W * X 240F-144MD	70		●	DDKM	N/A
	14'	79-3/4"	W * X 240F-168D	76	●	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	W * X 240F-192D	82	●			N/A
4' H	*7'	36-1/2"	W * X 246F-84MD	52		●	DDKM	N/A
	8'	45"	W * X 246F-96MD	56		●	DDKM	MAJ/BLK
	*10'	62-1/2"	W * X 246F-120MD	66		●	DDKM	MAJ/BLK
	12'	71"	W * X 246F-144MD	76		●	DDKM	N/A
	14'	79-3/4"	W * X 246F-168D	84	●	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	W * X 246F-192D	92	●			N/A
5' H	*7'	36-1/2"	W * X 258F-84MD	62		●	DDKM	N/A
	8'	45"	W * X 258F-96MD	66		●	DDKM	MAJ/BLK
	*10'	62-1/2"	W * X 258F-120MD	78		●	DDKM	N/A
	12'	71"	W * X 258F-144MD	90		●	DDKM	N/A
	14'	79-3/4"	W * X 258F-168D	98	●	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	W * X 258F-192D	110	●			N/A

STYLE SELECTION = * X = COLOR SELECTION

 Double Swing Gate Hardware Kit Includes (DDKM):
 4 – KwikFit Pivoting Hinge (KFP)
 1 – LokkLatch Key-Lockable Gate Latch (LLAAB)
 1 – Q-Bolt Cane Bolt (QB124)

 CLASSIC = **C** B = BLACK
 MAJESTIC = **M** N = BRONZE
 GENESIS = **G**
 WARRIOR = **W**
 CRESCENT = **L** (7' & 10' OPENINGS NOT AVAILABLE)
 GEMINI = N/A IN 4" AIR GAP

NOMINAL GATE OPENING	PICKET QUANTITY
3-1/2'	7
4'	9
5'	13
6'	15
7'	17 (CRESCENT)
8'	21

 For gate leaves more than 6 feet in width, gusset straps are welded in all four corners, an intermediate upright is added in the center of the leaf and truss cables are provided for added strength.
 Note: Custom gate leaf widths are available upon request, but would incur a 10% engineering charge based on the nearest larger standard gate leaf width.

Effective: 01/01/13

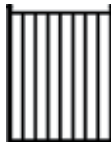
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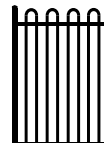
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2-Rail (Single Flush Bottom) (3" Air Gap)

MAJESTIC



GEMINI



All Single Swing Gates include hardware with the exception of 7' and 8' openings.

(NOMINAL) GATE HEIGHT	(NOMINAL) GATE OPENING	(ACTUAL) GATE LEAF WIDTH	ITEM NUMBER	GATE WEIGHT	HARDWARE		STOCKING STYLE/COLOR
					SUPPLIED	HDW KIT PART #	
					NO	YES	
3' H	3-1/2'	36-1/2"	R * <u>X</u> 234F-42M	19		●	DSKM
	4'	45"	R * <u>X</u> 234F-48M	23		●	DSKM
	5'	62-1/2"	R * <u>X</u> 234F-60M	29		●	DSKM
	6'	71"	R * <u>X</u> 234F-72M	34		●	DSKM
	7'	79-3/4"	R * <u>X</u> 234F-84	39	●	See Hardware Section for Recommendation	N/A
	8'	96-1/2"	R * <u>X</u> 234F-96	42	●		N/A
3-1/2' H	3-1/2'	36-1/2"	R * <u>X</u> 240F-42M	23		●	DSKM
	4'	45"	R * <u>X</u> 240F-48M	26		●	DSKM
	5'	62-1/2"	R * <u>X</u> 240F-60M	33		●	DSKM
	6'	71"	R * <u>X</u> 240F-72M	38		●	DSKM
	7'	79-3/4"	R * <u>X</u> 240F-84	41	●	See Hardware Section for Recommendation	N/A
	8'	96-1/2"	R * <u>X</u> 240F-96	45	●		N/A
4' H	3-1/2'	36-1/2"	R * <u>X</u> 246F-42M	28		●	DSKM
	4'	45"	R * <u>X</u> 246F-48M	31		●	DSKM
	5'	62-1/2"	R * <u>X</u> 246F-60M	37		●	DSKM
	6'	71"	R * <u>X</u> 246F-72M	43		●	DSKM
	7'	79-3/4"	R * <u>X</u> 246F-84	44	●	See Hardware Section for Recommendation	N/A
	8'	96-1/2"	R * <u>X</u> 246F-96	52	●		N/A
4' H (MAJESTIC POOL ONLY)	3-1/2'	36-1/2"	R M <u>X</u> 246F-42P	28		●	DSKP
	4'	45"	R M <u>X</u> 246F-48P	31		●	DSKP
	5'	62-1/2"	R M <u>X</u> 246F-60P	37		●	DSKP
	6'	71"	R M <u>X</u> 246F-72P	43		●	DSKP
	7'	79-3/4"	R M <u>X</u> 246F-84	44	●	See Hardware Section for Recommendation	N/A
	8'	96-1/2"	R M <u>X</u> 246F-96	52	●		N/A
5' H	3-1/2'	36-1/2"	R * <u>X</u> 258F-42M	33		●	DSKM
	4'	45"	R * <u>X</u> 258F-48M	36		●	DSKM
	5'	62-1/2"	R * <u>X</u> 258F-60M	43		●	DSKM
	6'	71"	R * <u>X</u> 258F-72M	51		●	DSKM
	7'	79-3/4"	R * <u>X</u> 258F-84	55	●	See Hardware Section for Recommendation	N/A
	8'	96-1/2"	R * <u>X</u> 258F-96	65	●		N/A

STYLE SELECTION = * X = COLOR SELECTION

Single Swing Gate Hardware Kit Includes (DSKM):
2 – TruClose Mini-Multi Adjust Hinges (TCAMA1)
1 – LokkLatch Key-Lockable Gate Latch (LLAAB)

Single Swing Gate Hardware Kit Includes (DSKP):
2 – TruClose Mini-Multi Adjust Hinges (TCAMA1)
1 – MagnaLatch Top Pull Gate Latch (MLTPS2BGA)

MAJESTIC = M B = BLACK
GEMINI = H N = BRONZE
CLASSIC = N/A IN 3" AIR GAP
GENESIS = N/A IN 3" AIR GAP
WARRIOR = N/A IN 3" AIR GAP
CRESCENT = N/A IN 3" AIR GAP

NOMINAL GATE OPENING	PICKET QUANTITY
3-1/2'	9 (10 IN GEMINI)
4'	11 (12 IN GEMINI)
5'	16
6'	19 (18 IN GEMINI)
7'	21 (22 IN GEMINI)
8'	26

For gate leaves more than 6 feet in width, gusset straps are welded in all four corners, an intermediate upright is added in the center of the leaf and truss cables are provided for added strength.
Note: Custom gate leaf widths are available upon request, but would incur a 10% engineering charge based on the nearest larger standard gate leaf width.

Effective: 01/01/13

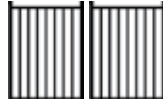
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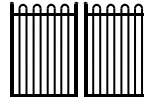
MONTAGE

2-Rail (Double Flush Bottom) (3" Air Gap)

MAJESTIC



GEMINI

**All Double Swing Gates include two (2) Gate Leafs .****All Double Swing Gates include hardware with the exception of 14' and 16' openings.**

(NOMINAL) GATE HEIGHT	(NOMINAL) GATE OPENING	(ACTUAL) GATE LEAF WIDTH	ITEM NUMBER	GATE WEIGHT	HARDWARE			STOCKING STYLE/COLOR
					SUPPLIED		HDW KIT PART #	
					NO	YES		
3' H	7'	36-1/2"	R * <u>X</u> 234F-84MD	44		●	DDKM	N/A
	8'	45"	R * <u>X</u> 234F-96MD	48		●	DDKM	N/A
	10'	62-1/2"	R * <u>X</u> 234F-120MD	60		●	DDKM	N/A
	12'	71"	R * <u>X</u> 234F-144MD	70		●	DDKM	N/A
	14'	79-3/4"	R * <u>X</u> 234F-168D	68	●	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	R * <u>X</u> 234F-192D	80	●			N/A
3-1/2' H	7'	36-1/2"	R * <u>X</u> 240F-84MD	48		●	DDKM	N/A
	8'	45"	R * <u>X</u> 240F-96MD	54		●	DDKM	N/A
	10'	62-1/2"	R * <u>X</u> 240F-120MD	68		●	DDKM	N/A
	12'	71"	R * <u>X</u> 240F-144MD	78		●	DDKM	N/A
	14'	79-3/4"	R * <u>X</u> 240F-168D	78	●	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	R * <u>X</u> 240F-192D	90	●			N/A
4' H	7'	36-1/2"	R * <u>X</u> 246F-84MD	56		●	DDKM	N/A
	8'	45"	R * <u>X</u> 246F-96MD	62		●	DDKM	N/A
	10'	62-1/2"	R * <u>X</u> 246F-120MD	74		●	DDKM	N/A
	12'	71"	R * <u>X</u> 246F-144MD	86		●	DDKM	N/A
	14'	79-3/4"	R * <u>X</u> 246F-168D	88	●	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	R * <u>X</u> 246F-192D	104	●			N/A
5' H	7'	36-1/2"	R * <u>X</u> 258F-84MD	68		●	DDKM	N/A
	8'	45"	R * <u>X</u> 258F-96MD	74		●	DDKM	N/A
	10'	62-1/2"	R * <u>X</u> 258F-144MD	88		●	DDKM	N/A
	12'	71"	R * <u>X</u> 258F-72MD	104		●	DDKM	N/A
	14'	79-3/4"	R * <u>X</u> 258F-168D	106	●	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	R * <u>X</u> 258F-192D	126	●			N/A

STYLE SELECTION = * X = COLOR SELECTIONMAJESTIC = M B = BLACKGEMINI = H N = BRONZE

CLASSIC = N/A IN 3" AIR GAP

GENESIS = N/A IN 3" AIR GAP

WARRIOR = N/A IN 3" AIR GAP

CRESCENT = N/A IN 3" AIR GAP

Double Swing Gate Hardware Kit Includes (DDKM):
4 – KwikFit Pivoting Hinge (KFP)
1 – LokkLatch Key-Lockable Gate Latch (LLAAB)
1 – Q-Bolt Cane Bolt (QB124)

NOMINAL GATE OPENING	PICKET QUANTITY
3-1/2'	9 (10 IN GEMINI)
4'	11 (12 IN GEMINI)
5'	16
6'	19 (18 IN GEMINI)
7'	21 (22 IN GEMINI)
8'	26

For gate leaves more than 6 feet in width, gusset straps are welded in all four corners, an intermediate upright is added in the center of the leaf and truss cables are provided for added strength.
Note: Custom gate leaf widths are available upon request, but would incur a 10% engineering charge based on the nearest larger standard gate leaf width.

Effective: 01/01/13

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CLASSIC



MAJESTIC

3-Rail (Single)
(4" Air Gap)

GENESIS



WARRIOR



* NOT AVAILABLE
FOR 3-1/2' & 5' OPENINGS
CRESCENT



All Single Swing Gates include hardware with the exception of 7' and 8' openings.

(NOMINAL) GATE HEIGHT	(NOMINAL) GATE OPENING	(ACTUAL) GATE LEAF WIDTH	ITEM NUMBER	GATE WEIGHT	HARDWARE			STOCKING STYLE/COLOR
					SUPPLIED		HDW KIT PART #	
					NO	YES		
3' H	*3-1/2'	36-1/2"	W $\frac{*}{X}$ 334-42M	21		●	DSKM	N/A
	4'	45"	W $\frac{*}{X}$ 334-48M	24		●	DSKM	N/A
	*5'	62-1/2"	W $\frac{*}{X}$ 334-60M	31		●	DSKM	N/A
	6'	71"	W $\frac{*}{X}$ 334-72M	34		●	DSKM	N/A
	7'	79-3/4"	W $\frac{*}{X}$ 334-84	36	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	W $\frac{*}{X}$ 334-96	42	●			N/A
3-1/2' H	*3-1/2'	36-1/2"	W $\frac{*}{X}$ 340-42M	23		●	DSKM	N/A
	4'	45"	W $\frac{*}{X}$ 340-48M	27		●	DSKM	N/A
	*5'	62-1/2"	W $\frac{*}{X}$ 340-60M	34		●	DSKM	N/A
	6'	71"	W $\frac{*}{X}$ 340-72M	38		●	DSKM	N/A
	7'	79-3/4"	W $\frac{*}{X}$ 340-84	39	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	W $\frac{*}{X}$ 340-96	47	●			N/A
4' H	*3-1/2'	36-1/2"	W $\frac{*}{X}$ 346-42M	28		●	DSKM	MAJ/BLK
	4'	45"	W $\frac{*}{X}$ 346-48M	30		●	DSKM	CLS, MAJ, GEN/BLK
	*5'	62-1/2"	W $\frac{*}{X}$ 346-60M	38		●	DSKM	CLS, MAJ, GEN/BLK
	6'	71"	W $\frac{*}{X}$ 346-72M	42		●	DSKM	CLS, MAJ/BLK
	7'	79-3/4"	W $\frac{*}{X}$ 346-84	44	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	W $\frac{*}{X}$ 346-96	52	●			N/A
5' H	*3-1/2'	36-1/2"	W $\frac{*}{X}$ 358-42M	32		●	DSKM	N/A
	4'	45"	W $\frac{*}{X}$ 358-48M	35		●	DSKM	CLS, MAJ, GEN/BLK
	*5'	62-1/2"	W $\frac{*}{X}$ 358-60M	44		●	DSKM	CLS, MAJ, GEN/BLK
	6'	71"	W $\frac{*}{X}$ 358-72M	49		●	DSKM	CLS/BLK
	7'	79-3/4"	W $\frac{*}{X}$ 358-84	51	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	W $\frac{*}{X}$ 358-96	61	●			N/A
6' H	*3-1/2'	36-1/2"	W $\frac{*}{X}$ 370-42M	37		●	DSKM	N/A
	4'	45"	W $\frac{*}{X}$ 370-48M	40		●	DSKM	CLS, MAJ, GEN/BLK
	*5'	62-1/2"	W $\frac{*}{X}$ 370-60M	50		●	DSKM	CLS, MAJ/BLK
	6'	71"	W $\frac{*}{X}$ 370-72M	56		●	DSKM	CLS, MAJ/BLK
	7'	79-3/4"	W $\frac{*}{X}$ 370-84	59	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	W $\frac{*}{X}$ 370-96	70	●			N/A

STYLE SELECTION = * X = COLOR SELECTION

Single Swing Gate Hardware Kit Includes (DSKM):
2 – TruClose Mini-Multi Adjust Hinges (TCAMA1)
1 – LokkLatch Key-Lockable Gate Latch (LLAAB)

CLASSIC = C B = BLACK
MAJESTIC = M N = BRONZE
GENESIS = G
WARRIOR = W
CRESCENT = L (3-1/2' & 5' OPENINGS NOT AVAILABLE)
GEMINI = N/A IN 4" AIR GAP

NOMINAL GATE OPENING	PICKET QUANTITY
3-1/2'	7
4'	9
5'	13
6'	15
7'	17 (18 IN CRESCENT)
8'	21

For gate leaves more than 6 feet in width, gusset straps are welded in all four corners, an intermediate upright is added in the center of the leaf and truss cables are provided for added strength.
Note: Custom gate leaf widths are available upon request, but would incur a 10% engineering charge based on the nearest larger standard gate leaf width.

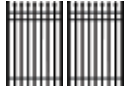
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MONTAGE ATF® DOUBLE SWING GATES


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MONTAGE
**3-Rail (Double)
(4" Air Gap)**

 * NOT AVAILABLE
FOR 7' & 10' OPENINGS

CLASSIC



MAJESTIC



GENESIS



WARRIOR



CRESCENT


All Double Swing Gates include two (2) Gate Leafs .
All Double Swing Gates include hardware with the exception of 14' and 16' openings.

(NOMINAL) GATE HEIGHT	(NOMINAL) GATE OPENING	(ACTUAL) GATE LEAF WIDTH	ITEM NUMBER	GATE WEIGHT	HARDWARE			STOCKING STYLE/COLOR
					SUPPLIED		HDW KIT PART #	
					NO	YES		
3' H	*7'	36-1/2"	W $\frac{1}{2}$ X 334-84MD	44		•		N/A
	8'	45"	W $\frac{1}{2}$ X 334-96MD	50		•	DDKM	N/A
	*10'	62-1/2"	W $\frac{1}{2}$ X 334-120MD	64		•	DDKM	N/A
	12'	71"	W $\frac{1}{2}$ X 334-144MD	70		•	DDKM	N/A
	14'	79-3/4"	W $\frac{1}{2}$ X 334-168D	72	•	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	W $\frac{1}{2}$ X 334-192D	84	•			N/A
3-1/2' H	*7'	36-1/2"	W $\frac{1}{2}$ X 340-84MD	48		•		N/A
	8'	45"	W $\frac{1}{2}$ X 340-96MD	56		•	DDKM	N/A
	*10'	62-1/2"	W $\frac{1}{2}$ X 340-120MD	66		•	DDKM	N/A
	12'	71"	W $\frac{1}{2}$ X 340-144MD	78		•	DDKM	N/A
	14'	79-3/4"	W $\frac{1}{2}$ X 340-168D	80	•	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	W $\frac{1}{2}$ X 340-192D	94	•			N/A
4' H	*7'	36-1/2"	W $\frac{1}{2}$ X 346-84MD	56		•		MAJ/BLK
	8'	45"	W $\frac{1}{2}$ X 346-96MD	62		•	DDKM	CLS, MAJ, GEN/BLK
	*10'	62-1/2"	W $\frac{1}{2}$ X 346-120MD	70		•	DDKM	CLS, MAJ, GEN/BLK
	12'	71"	W $\frac{1}{2}$ X 346-144MD	86		•	DDKM	CLS, MAJ/BLK
	14'	79-3/4"	W $\frac{1}{2}$ X 346-168D	88	•	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	W $\frac{1}{2}$ X 346-192D	104	•			N/A
5' H	*7'	36-1/2"	W $\frac{1}{2}$ X 358-84MD	66		•		N/A
	8'	45"	W $\frac{1}{2}$ X 358-96MD	72		•	DDKM	CLS, MAJ, GEN/BLK
	*10'	62-1/2"	W $\frac{1}{2}$ X 358-120MD	82		•	DDKM	CLS, MAJ, GEN/BLK
	12'	71"	W $\frac{1}{2}$ X 358-144MD	100		•	DDKM	CLS/BLK
	14'	79-3/4"	W $\frac{1}{2}$ X 358-168D	102	•	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	W $\frac{1}{2}$ X 358-192D	122	•			N/A
6' H	*7'	36-1/2"	W $\frac{1}{2}$ X 370-84MD	76		•		N/A
	8'	45"	W $\frac{1}{2}$ X 370-96MD	82		•	DDKM	CLS, MAJ, GEN/BLK
	*10'	62-1/2"	W $\frac{1}{2}$ X 370-120MD	94		•	DDKM	CLS, MAJ/BLK
	12'	71"	W $\frac{1}{2}$ X 370-144MD	114		•	DDKM	CLS, MAJ/BLK
	14'	79-3/4"	W $\frac{1}{2}$ X 370-168D	118	•	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	W $\frac{1}{2}$ X 370-192D	140	•			N/A

STYLE SELECTION =

 CLASSIC = **C** MAJESTIC = **M**

 GENESIS = **G** WARRIOR = **W**

 CRESCENT = **L** (7' & 10' OPENINGS NOT AVAILABLE)

GEMINI = N/A IN 4" AIR GAP

COLOR SELECTION
B = BLACK

N = BRONZE

 Double Swing Gate Hardware Kit Includes (DDKM):
 4 – KwikFit Pivoting Hinge (KFP)
 1 – LokkLatch Key-Lockable Gate Latch (LLAAB)
 1 – Q-Bolt Cane Bolt (QB124)

NOMINAL GATE OPENING	PICKET QUANTITY
3-1/2'	7
4'	9
5'	13
6'	15
7'	17 (18 IN CRESCENT)
8'	21

 For gate leaves more than 6 feet in width, gusset straps are welded in all four corners, an intermediate upright is added in the center of the leaf and truss cables are provided for added strength.
 Note: Custom gate leaf widths are available upon request, but would incur a 10% engineering charge based on the nearest larger standard gate leaf width.

Effective: 01/01/13

MONTAGE ATF® SINGLE SWING GATES



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CLASSIC



MAJESTIC

3-Rail (Single)
(3" Air Gap)

GENESIS



GEMINI



All Single Swing Gates include hardware with the exception of 7' and 8' openings.

(NOMINAL) GATE HEIGHT	(NOMINAL) GATE OPENING	(ACTUAL) GATE LEAF WIDTH	ITEM NUMBER	GATE WEIGHT	HARDWARE			STOCKING STYLE/COLOR
					SUPPLIED		HDW KIT	
					NO	YES	PART #	
3' H	3-1/2'	36-1/2"	R <u>*</u> <u>X</u> 334-42M	23		●	DSKM	N/A
	4'	45"	R <u>*</u> <u>X</u> 334-48M	26		●	DSKM	N/A
	5'	62-1/2"	R <u>*</u> <u>X</u> 334-60M	33		●	DSKM	N/A
	6'	71"	R <u>*</u> <u>X</u> 334-72M	38		●	DSKM	N/A
	7'	79-3/4"	R <u>*</u> <u>X</u> 334-84	39	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	R <u>*</u> <u>X</u> 334-96	46	●			N/A
3-1/2' H	3-1/2'	36-1/2"	R <u>*</u> <u>X</u> 340-42M	25		●	DSKM	N/A
	4'	45"	R <u>*</u> <u>X</u> 340-48M	29		●	DSKM	N/A
	5'	62-1/2"	R <u>*</u> <u>X</u> 340-60M	36		●	DSKM	N/A
	6'	71"	R <u>*</u> <u>X</u> 340-72M	42		●	DSKM	N/A
	7'	79-3/4"	R <u>*</u> <u>X</u> 340-84	44	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	R <u>*</u> <u>X</u> 340-96	51	●			N/A
4' H	3-1/2'	36-1/2"	R <u>*</u> <u>X</u> 346-42M	30		●	DSKM	N/A
	4'	45"	R <u>*</u> <u>X</u> 346-48M	33		●	DSKM	CLS, MAJ/BLK
	5'	62-1/2"	R <u>*</u> <u>X</u> 346-60M	39		●	DSKM	N/A
	6'	71"	R <u>*</u> <u>X</u> 346-72M	47		●	DSKM	N/A
	7'	79-3/4"	R <u>*</u> <u>X</u> 346-84	49	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	R <u>*</u> <u>X</u> 346-96	58	●			N/A
5' H	3-1/2'	36-1/2"	R <u>*</u> <u>X</u> 358-42M	35		●	DSKM	N/A
	4'	45"	R <u>*</u> <u>X</u> 358-48M	39		●	DSKM	N/A
	5'	62-1/2"	R <u>*</u> <u>X</u> 358-60M	46		●	DSKM	N/A
	6'	71"	R <u>*</u> <u>X</u> 358-72M	55		●	DSKM	N/A
	7'	79-3/4"	R <u>*</u> <u>X</u> 358-84	58	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	R <u>*</u> <u>X</u> 358-96	69	●			N/A
6' H	3-1/2'	36-1/2"	R <u>*</u> <u>X</u> 370-42M	40		●	DSKM	N/A
	4'	45"	R <u>*</u> <u>X</u> 370-48M	45		●	DSKM	N/A
	5'	62-1/2"	R <u>*</u> <u>X</u> 370-60M	53		●	DSKM	N/A
	6'	71"	R <u>*</u> <u>X</u> 370-72M	63		●	DSKM	N/A
	7'	79-3/4"	R <u>*</u> <u>X</u> 370-84	67	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	R <u>*</u> <u>X</u> 370-96	79	●			N/A

STYLE SELECTION = * X = COLOR SELECTION

Single Swing Gate Hardware Kit Includes (DSKM):
2 – TruClose Mini-Multi Adjust Hinges (TCAMA1)
1 – LokkLatch Key-Lockable Gate Latch (LLAAB)

CLASSIC = C B = BLACK
MAJESTIC = M N = BRONZE
GENESIS = G
GEMINI = H
WARRIOR = N/A IN 3" AIR GAP
CRESCENT = N/A IN 3" AIR GAP

NOMINAL GATE OPENING	PICKET QUANTITY
3-1/2'	9 (10 IN GEMINI)
4'	11 (12 IN GEMINI)
5'	16
6'	19 (18 IN GEMINI)
7'	21 (22 IN GEMINI)
8'	26

For gate leaves more than 6 feet in width, gusset straps are welded in all four corners, an intermediate upright is added in the center of the leaf and truss cables are provided for added strength.
Note: Custom gate leaf widths are available upon request, but would incur a 10% engineering charge based on the nearest larger standard gate leaf width.

Effective: 01/01/13

MONTAGE ATF® DOUBLE SWING GATES

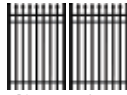

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3-Rail (Double) (3" Air Gap)

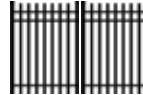
CLASSIC



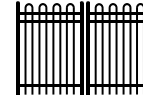
MAJESTIC



GENESIS



GEMINI



All Double Swing Gates include two (2) Gate Leafs .

All Double Swing Gates include hardware with the exception of 14' and 16' openings.

(NOMINAL) GATE HEIGHT	(NOMINAL) GATE OPENING	(ACTUAL) GATE LEAF WIDTH	ITEM NUMBER	GATE WEIGHT	HARDWARE			STOCKING STYLE/COLOR
					SUPPLIED		HDW KIT PART #	
					NO	YES		
3' H	7'	36-1/2"	R * <u>X</u> 334-84MD	48		•	DDKM	N/A
	8'	45"	R * <u>X</u> 334-96MD	54		•	DDKM	N/A
	10'	62-1/2"	R * <u>X</u> 334-120MD	68		•	DDKM	N/A
	12'	71"	R * <u>X</u> 334-144MD	78		•	DDKM	N/A
	14'	79-3/4"	R * <u>X</u> 334-168D	80	•	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	R * <u>X</u> 334-192D	92	•			N/A
3-1/2' H	7'	36-1/2"	R * <u>X</u> 340-84MD	52		•	DDKM	N/A
	8'	45"	R * <u>X</u> 340-96MD	60		•	DDKM	N/A
	10'	62-1/2"	R * <u>X</u> 340-120MD	74		•	DDKM	N/A
	12'	71"	R * <u>X</u> 340-144MD	86		•	DDKM	N/A
	14'	79-3/4"	R * <u>X</u> 340-168D	88	•	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	R * <u>X</u> 340-192D	102	•			N/A
4' H	7'	36-1/2"	R * <u>X</u> 346-84MD	62		•	DDKM	N/A
	8'	45"	R * <u>X</u> 346-96MD	68		•	DDKM	CLS, MAJ/BLK
	10'	62-1/2"	R * <u>X</u> 346-120MD	80		•	DDKM	N/A
	12'	71"	R * <u>X</u> 346-144MD	96		•	DDKM	N/A
	14'	79-3/4"	R * <u>X</u> 346-168D	98	•	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	R * <u>X</u> 346-192D	116	•			N/A
5' H	7'	36-1/2"	R * <u>X</u> 358-84MD	72		•	DDKM	N/A
	8'	45"	R * <u>X</u> 358-96MD	80		•	DDKM	N/A
	10'	62-1/2"	R * <u>X</u> 358-120MD	94		•	DDKM	N/A
	12'	71"	R * <u>X</u> 358-144MD	112		•	DDKM	N/A
	14'	79-3/4"	R * <u>X</u> 358-168D	116	•	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	R * <u>X</u> 358-192D	138	•			N/A
6' H	7'	36-1/2"	R * <u>X</u> 370-84MD	82		•	DDKM	N/A
	8'	45"	R * <u>X</u> 370-96MD	92		•	DDKM	N/A
	10'	62-1/2"	R * <u>X</u> 370-120MD	108		•	DDKM	N/A
	12'	71"	R * <u>X</u> 370-144MD	130		•	DDKM	N/A
	14'	79-3/4"	R * <u>X</u> 370-168D	134	•	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	R * <u>X</u> 370-192D	158	•			N/A

STYLE SELECTION = * X = COLOR SELECTION

CLASSIC = C B = BLACK
 MAJESTIC = M N = BRONZE
 GENESIS = G
 GEMINI = H
 WARRIOR = N/A IN 3" AIR GAP
 CRESCENT = N/A IN 3" AIR GAP

Double Swing Gate Hardware Kit Includes (DDKM):
 4 – KwikFit Pivoting Hinge (KFP)
 1 – LokkLatch Key-Lockable Gate Latch (LLAAB)
 1 – Q-Bolt Cane Bolt (QB124)

NOMINAL GATE OPENING	PICKET QUANTITY
3-1/2'	9 (10 IN GEMINI)
4'	11 (12 IN GEMINI)
5'	16
6'	19 (18 IN GEMINI)
7'	21 (22 IN GEMINI)
8'	26

For gate leaves more than 6 feet in width, gusset straps are welded in all four corners, an intermediate upright is added in the center of the leaf and truss cables are provided for added strength.
 Note: Custom gate leaf widths are available upon request, but would incur a 10% engineering charge based on the nearest larger standard gate leaf width.

Effective: 01/01/13

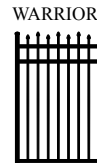
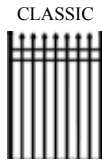
MONTAGE ATF® SINGLE SWING GATES



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3-Rail (Single Flush Bottom) (4" Air Gap)

* NOT AVAILABLE
FOR 3-1/2' & 5' OPENINGS



All Single Swing Gates include hardware with the exception of 7' and 8' openings.

(NOMINAL) GATE HEIGHT	(NOMINAL) GATE OPENING	(ACTUAL) GATE LEAF WIDTH	ITEM NUMBER	GATE WEIGHT	HARDWARE			STOCKING STYLE/COLOR
					SUPPLIED		HDW KIT	
					NO	YES	PART #	
3' H	3-1/2'	36-1/2"	W <u> </u> <u> </u> <u> </u> 334F-42M	22		●	DSKM	N/A
	4'	45"	W <u> </u> <u> </u> <u> </u> 334F-48M	24		●	DSKM	N/A
	5'	62-1/2"	W <u> </u> <u> </u> <u> </u> 334F-60M	31		●	DSKM	N/A
	6'	71"	W <u> </u> <u> </u> <u> </u> 334F-72M	34		●	DSKM	N/A
	7'	79-3/4"	W <u> </u> <u> </u> <u> </u> 334F-84	36	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	W <u> </u> <u> </u> <u> </u> 334F-96	42	●			N/A
3-1/2' H	3-1/2'	36-1/2"	W <u> </u> <u> </u> <u> </u> 340F-42M	24		●	DSKM	N/A
	4'	45"	W <u> </u> <u> </u> <u> </u> 340F-48M	27		●	DSKM	N/A
	5'	62-1/2"	W <u> </u> <u> </u> <u> </u> 340F-60M	34		●	DSKM	N/A
	6'	71"	W <u> </u> <u> </u> <u> </u> 340F-72M	38		●	DSKM	N/A
	7'	79-3/4"	W <u> </u> <u> </u> <u> </u> 340F-84	39	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	W <u> </u> <u> </u> <u> </u> 340F-96	47	●			N/A
4' H	3-1/2'	36-1/2"	W <u> </u> <u> </u> <u> </u> 346F-42M	27		●	DSKM	N/A
	4'	45"	W <u> </u> <u> </u> <u> </u> 346F-48M	30		●	DSKM	MAJ/BLK
	5'	62-1/2"	W <u> </u> <u> </u> <u> </u> 346F-60M	38		●	DSKM	N/A
	6'	71"	W <u> </u> <u> </u> <u> </u> 346F-72M	42		●	DSKM	N/A
	7'	79-3/4"	W <u> </u> <u> </u> <u> </u> 346F-84	44	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	W <u> </u> <u> </u> <u> </u> 346F-96	52	●			N/A
*4-1/2' H (MAJESTIC POOL ONLY)	3-1/2'	36-1/2"	W <u> </u> <u> </u> <u> </u> 354F-42P	31		●	DSKP	N/A
	4'	45"	W <u> </u> <u> </u> <u> </u> 354F-48P	34		●	DSKP	N/A
	5'	62-1/2"	W <u> </u> <u> </u> <u> </u> 354F-60P	42		●	DSKP	N/A
	6'	71"	W <u> </u> <u> </u> <u> </u> 354F-72P	47		●	DSKP	N/A
	7'	79-3/4"	W <u> </u> <u> </u> <u> </u> 354F-84	48	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	W <u> </u> <u> </u> <u> </u> 354F-96	57	●			N/A
5' H	3-1/2'	36-1/2"	W <u> </u> <u> </u> <u> </u> 358F-42M	32		●	DSKM	N/A
	4'	45"	W <u> </u> <u> </u> <u> </u> 358F-48M	35		●	DSKM	CLS, MAJ/BLK
	5'	62-1/2"	W <u> </u> <u> </u> <u> </u> 358F-60M	44		●	DSKM	MAJ/BLK
	6'	71"	W <u> </u> <u> </u> <u> </u> 358F-72M	49		●	DSKM	N/A
	7'	79-3/4"	W <u> </u> <u> </u> <u> </u> 358F-84	51	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	W <u> </u> <u> </u> <u> </u> 358F-96	61	●			N/A
6' H	3-1/2'	36-1/2"	W <u> </u> <u> </u> <u> </u> 370F-42M	37		●	DSKM	N/A
	4'	45"	W <u> </u> <u> </u> <u> </u> 370F-48M	40		●	DSKM	MAJ/BLK
	5'	62-1/2"	W <u> </u> <u> </u> <u> </u> 370F-60M	50		●	DSKM	N/A
	6'	71"	W <u> </u> <u> </u> <u> </u> 370F-72M	56		●	DSKM	N/A
	7'	79-3/4"	W <u> </u> <u> </u> <u> </u> 370F-84	59	●	See Hardware Section for Recommendation		N/A
	8'	96-1/2"	W <u> </u> <u> </u> <u> </u> 370F-96	70	●			N/A

STYLE SELECTION = * X = COLOR SELECTION

Single Swing Gate Hardware Kit Includes (DSKM):
2 – TruClose Mini-Multi Adjust Hinges (TCAMA1)
1 – LokaLatch Key-Lockable Gate Latch (LLAAB)

Single Swing Gate Hardware Kit Includes (DSKP):
2 – TruClose Mini-Multi Adjust Hinges (TCAMA1)
1 – MagnaLatch Top Pull Gate Latch (MLTPS2BGA)

CLASSIC = = BLACK
MAJESTIC = = BRONZE
GENESIS =
WARRIOR =
CRESCENT = (3-1/2' & 5' OPENINGS NOT AVAILABLE)
GEMINI = N/A IN 4" AIR GAP

NOMINAL GATE OPENING	PICKET QUANTITY
3-1/2'	7
4'	9
5'	13
6'	15
7'	17 (18 IN CRESCENT)
8'	21

For gate leaves more than 6 feet in width, gusset straps are welded in all four corners, an intermediate upright is added in the center of the leaf and truss cables are provided for added strength.
Note: Custom gate leaf widths are available upon request, but would incur a 10% engineering charge based on the nearest larger standard gate leaf width.

Effective: 01/01/13

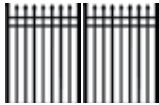
MONTAGE ATF® DOUBLE SWING GATES


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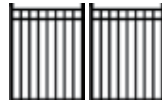
3-Rail (Double Flush Bottom) (4" Air Gap) GENESIS

* NOT AVAILABLE
FOR 7' & 10' OPENINGS
CRESCENT

CLASSIC



MAJESTIC



WARRIOR



All Double Swing Gates include two (2) Gate Leafs .

All Double Swing Gates include hardware with the exception of 14' and 16' openings.

(NOMINAL) GATE HEIGHT	(NOMINAL) GATE OPENING	(ACTUAL) GATE LEAF WIDTH	ITEM NUMBER	GATE WEIGHT	HARDWARE			STOCKING STYLE/COLOR
					SUPPLIED		HDW KIT PART #	
					NO	YES		
3' H	7'	36-1/2"	W <u>*</u> <u>X</u> 334F-84MD	44		●	DDKM	N/A
	8'	45"	W <u>*</u> <u>X</u> 334F-96MD	50		●	DDKM	N/A
	10'	62-1/2"	W <u>*</u> <u>X</u> 334F-120MD	64		●	DDKM	N/A
	12'	71"	W <u>*</u> <u>X</u> 334F-144MD	70		●	DDKM	N/A
	14'	79-3/4"	W <u>*</u> <u>X</u> 334F-168D	72	●	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	W <u>*</u> <u>X</u> 334F-192D	84	●			N/A
3-1/2' H	7'	36-1/2"	W <u>*</u> <u>X</u> 340F-84MD	48		●	DDKM	N/A
	8'	45"	W <u>*</u> <u>X</u> 340F-96MD	56		●	DDKM	N/A
	10'	62-1/2"	W <u>*</u> <u>X</u> 340F-120MD	66		●	DDKM	N/A
	12'	71"	W <u>*</u> <u>X</u> 340F-144MD	78		●	DDKM	N/A
	14'	79-3/4"	W <u>*</u> <u>X</u> 340F-168D	78	●	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	W <u>*</u> <u>X</u> 340F-192D	94	●			N/A
4' H	7'	36-1/2"	W <u>*</u> <u>X</u> 346F-84 MD	56		●	DDKM	N/A
	8'	45"	W <u>*</u> <u>X</u> 346F-96MD	62		●	DDKM	MAJ/BLK
	10'	62-1/2"	W <u>*</u> <u>X</u> 346F-120MD	70		●	DDKM	N/A
	12'	71"	W <u>*</u> <u>X</u> 346F-144MD	86		●	DDKM	N/A
	14'	79-3/4"	W <u>*</u> <u>X</u> 346F-168D	88	●	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	W <u>*</u> <u>X</u> 346F-192D	104	●			N/A
*4-1/2' H (MAJESTIC ONLY)	7'	36-1/2"	W M <u>X</u> 354F-84MD	62		●	DDKM	N/A
	8'	45"	W M <u>X</u> 354F-96MD	68		●	DDKM	N/A
	10'	62-1/2"	W M <u>X</u> 354F-120MD	76		●	DDKM	N/A
	12'	71"	W M <u>X</u> 354F-144MD	94		●	DDKM	N/A
	14'	79-3/4"	W M <u>X</u> 354F-168D	96	●	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	W M <u>X</u> 354F-192D	114	●			N/A
5' H	7'	36-1/2"	W <u>*</u> <u>X</u> 358F-84MD	66		●	DDKM	N/A
	8'	45"	W <u>*</u> <u>X</u> 358F-96MD	72		●	DDKM	CLS, MAJ/BLK
	10'	62-1/2"	W <u>*</u> <u>X</u> 358F-120MD	82		●	DDKM	MAJ/BLK
	12'	71"	W <u>*</u> <u>X</u> 358F-144MD	100		●	DDKM	N/A
	14'	79-3/4"	W <u>*</u> <u>X</u> 358F-168D	102	●	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	W <u>*</u> <u>X</u> 358F-192D	122	●			N/A
6' H	7'	36-1/2"	W <u>*</u> <u>X</u> 370F-84MD	76		●	DDKM	N/A
	8'	45"	W <u>*</u> <u>X</u> 370F-96MD	82		●	DDKM	MAJ/BLK
	10'	62-1/2"	W <u>*</u> <u>X</u> 370F-120MD	94		●	DDKM	N/A
	12'	71"	W <u>*</u> <u>X</u> 370F-144MD	114		●	DDKM	N/A
	14'	79-3/4"	W <u>*</u> <u>X</u> 370F-168D	118	●	See Hardware Section for Recommendation		N/A
	16'	96-1/2"	W <u>*</u> <u>X</u> 370F-192D	140	●			N/A

STYLE SELECTION = * X = COLOR SELECTION

CLASSIC = C B = BLACK

MAJESTIC = M N = BRONZE

GENESIS = G

WARRIOR = W

CRESCENT = L (7' & 10' OPENINGS NOT AVAILABLE)

GEMINI = N/A IN 4" AIR GAP

Double Swing Gate Hardware Kit Includes (DDKM):

4 – KwikFit Pivoting Hinge (KFP)

1 – LokkLatch Key-Lockable Gate Latch (LLAAB)

1 – Q-Bolt Cane Bolt (QB124)

NOMINAL GATE OPENING	PICKET QUANTITY
3-1/2'	7
4'	9
5'	13
6'	15
7'	17 (18 IN CRESCENT)
8'	21

For gate leaves more than 6 feet in width, gusset straps are welded in all four corners, an intermediate upright is added in the center of the leaf and truss cables are provided for added strength.
Note: Custom gate leaf widths are available upon request, but would incur a 10% engineering charge based on the nearest larger standard gate leaf width.

Effective: 01/01/13

MONTAGE ATF® SINGLE SWING GATES


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CLASSIC



MAJESTIC

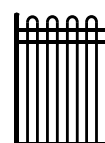


3-Rail (Single Flush Bottom) (3" Air Gap)

GENESIS



GEMINI



All Single Swing Gates include hardware with the exception of 7' and 8' openings.

(NOMINAL) GATE HEIGHT	(NOMINAL) GATE OPENING	(ACTUAL) GATE LEAF WIDTH	ITEM NUMBER	GATE WEIGHT	HARDWARE			STOCKING STYLE/COLOR
					SUPPLIED		HDW KIT PART #	
					NO	YES		
3' H	3-1/2'	36-1/2"	R $\frac{*}{-}$ $\frac{X}{-}$ 334F-42M	23		●	DSKM	N/A
	4'	45"	R $\frac{*}{-}$ $\frac{X}{-}$ 334F-48M	26		●	DSKM	N/A
	5'	62-1/2"	R $\frac{*}{-}$ $\frac{X}{-}$ 334F-60M	33		●	DSKM	N/A
	6'	71"	R $\frac{*}{-}$ $\frac{X}{-}$ 334F-72M	38		●	DSKM	N/A
	7'	79-3/4"	R $\frac{*}{-}$ $\frac{X}{-}$ 334F-84	39	●	See Hardware Section for Recommendation	N/A	N/A
	8'	96-1/2"	R $\frac{*}{-}$ $\frac{X}{-}$ 334F-96	46	●		N/A	N/A
3-1/2' H	3-1/2'	36-1/2"	R $\frac{*}{-}$ $\frac{X}{-}$ 340F-42M	25		●	DSKM	N/A
	4'	45"	R $\frac{*}{-}$ $\frac{X}{-}$ 340F-48M	29		●	DSKM	N/A
	5'	62-1/2"	R $\frac{*}{-}$ $\frac{X}{-}$ 340F-60M	36		●	DSKM	N/A
	6'	71"	R $\frac{*}{-}$ $\frac{X}{-}$ 340F-72M	42		●	DSKM	N/A
	7'	79-3/4"	R $\frac{*}{-}$ $\frac{X}{-}$ 340F-84	44	●	See Hardware Section for Recommendation	N/A	N/A
	8'	96-1/2"	R $\frac{*}{-}$ $\frac{X}{-}$ 340F-96	51	●		N/A	N/A
4' H	3-1/2'	36-1/2"	R $\frac{*}{-}$ $\frac{X}{-}$ 346F-42M	30		●	DSKM	N/A
	4'	45"	R $\frac{*}{-}$ $\frac{X}{-}$ 346F-48M	33		●	DSKM	N/A
	5'	62-1/2"	R $\frac{*}{-}$ $\frac{X}{-}$ 346F-60M	39		●	DSKM	N/A
	6'	71"	R $\frac{*}{-}$ $\frac{X}{-}$ 346F-72M	47		●	DSKM	N/A
	7'	79-3/4"	R $\frac{*}{-}$ $\frac{X}{-}$ 346F-84	49	●	See Hardware Section for Recommendation	N/A	N/A
	8'	96-1/2"	R $\frac{*}{-}$ $\frac{X}{-}$ 346F-96	58	●		N/A	N/A
*4-1/2' H (MAJESTIC ONLY)	3-1/2'	36-1/2"	R M $\frac{X}{-}$ 354F-42P	34		●	DSKP	N/A
	4'	45"	R M $\frac{X}{-}$ 354F-48P	37		●	DSKP	N/A
	5'	62-1/2"	R M $\frac{X}{-}$ 354F-60P	44		●	DSKP	N/A
	6'	71"	R M $\frac{X}{-}$ 354F-72P	54		●	DSKP	N/A
	7'	79-3/4"	R M $\frac{X}{-}$ 354F-84	54	●	See Hardware Section for Recommendation	N/A	N/A
	8'	96-1/2"	R M $\frac{X}{-}$ 354F-96	64	●		N/A	N/A
5' H	3-1/2'	36-1/2"	R $\frac{*}{-}$ $\frac{X}{-}$ 358F-42M	35		●	DSKM	N/A
	4'	45"	R $\frac{*}{-}$ $\frac{X}{-}$ 358F-48M	39		●	DSKM	N/A
	5'	62-1/2"	R $\frac{*}{-}$ $\frac{X}{-}$ 358F-60M	46		●	DSKM	N/A
	6'	71"	R $\frac{*}{-}$ $\frac{X}{-}$ 358F-72M	55		●	DSKM	N/A
	7'	79-3/4"	R $\frac{*}{-}$ $\frac{X}{-}$ 358F-84	58	●	See Hardware Section for Recommendation	N/A	N/A
	8'	96-1/2"	R $\frac{*}{-}$ $\frac{X}{-}$ 358F-96	69	●		N/A	N/A
6' H	3-1/2'	36-1/2"	R $\frac{*}{-}$ $\frac{X}{-}$ 370F-42M	40		●	DSKM	N/A
	4'	45"	R $\frac{*}{-}$ $\frac{X}{-}$ 370F-48M	45		●	DSKM	N/A
	5'	62-1/2"	R $\frac{*}{-}$ $\frac{X}{-}$ 370F-60M	53		●	DSKM	N/A
	6'	71"	R $\frac{*}{-}$ $\frac{X}{-}$ 370F-72M	63		●	DSKM	N/A
	7'	79-3/4"	R $\frac{*}{-}$ $\frac{X}{-}$ 370F-84	67	●	See Hardware Section for Recommendation	N/A	N/A
	8'	96-1/2"	R $\frac{*}{-}$ $\frac{X}{-}$ 370F-96	79	●		N/A	N/A

STYLE SELECTION = * X = COLOR SELECTION

Single Swing Gate Hardware Kit Includes (DSKM):
2 – TruClose Mini-Multi Adjust Hinges (TCAMA1)
1 – LokaLatch Key-Lockable Gate Latch (LLAAB)

Single Swing Gate Hardware Kit Includes (DSKP):
2 – TruClose Mini-Multi Adjust Hinges (TCAMA1)
1 – MagnaLatch Top Pull Gate Latch (MLTPS2BGA)

CLASSIS = **C** **B** = BLACK
MAJESTIC = **M** **N** = BRONZE
GENESIS = **G**
GEMINI = **H**
WARRIOR = N/A IN 3" AIR GAP
CRESCENT = N/A IN 3" AIR GAP

NOMINAL GATE OPENING	PICKET QUANTITY
3-1/2'	9 (10 IN GEMINI)
4'	11 (12 IN GEMINI)
5'	16
6'	19 (18 IN GEMINI)
7'	21 (22 IN GEMINI)
8'	26

For gate leaves more than 6 feet in width, gusset straps are welded in all four corners, an intermediate upright is added in the center of the leaf and truss cables are provided for added strength.
Note: Custom gate leaf widths are available upon request, but would incur a 10% engineering charge based on the nearest larger standard gate leaf width.

Effective: 01/01/13

MONTAGE ATF® DOUBLE SWING GATES

**AMERISTAR®
FENCE PRODUCTS**1-888-333-3422
FAX: 1-877-926-3747

MONTAGE

3-Rail (Double Flush Bottom) (3" Air Gap)



CLASSIC



MAJESTIC



GENESIS



GEMINI

All Double Swing Gates include two (2) Gate Leafs .**All Double Swing Gates include hardware with the exception of 14' and 16' openings.**

(NOMINAL) GATE HEIGHT	(NOMINAL) GATE OPENING	(ACTUAL) GATE LEAF WIDTH	ITEM NUMBER	GATE WEIGHT	HARDWARE			STOCKING STYLE/COLOR
					SUPPLIED NO	YES	HDW KIT PART #	
3' H	7'	36-1/2"	R * <u>X</u> 334F-84MD	48		●	DDKM	N/A
	8'	45"	R * <u>X</u> 334F-96MD	54		●	DDKM	N/A
	10'	62-1/2"	R * <u>X</u> 334F-120MD	68		●	DDKM	N/A
	12'	71"	R * <u>X</u> 334F-144MD	78		●	DDKM	N/A
	14'	79-3/4"	R * <u>X</u> 334F-168D	80	●		See Hardware Section for Recommendation	N/A
	16'	96-1/2"	R * <u>X</u> 334F-192D	92	●			N/A
3-1/2' H	7'	36-1/2"	R * <u>X</u> 340F-84MD	52		●	DDKM	N/A
	8'	45"	R * <u>X</u> 340F-96MD	60		●	DDKM	N/A
	10'	62-1/2"	R * <u>X</u> 340F-120MD	74		●	DDKM	N/A
	12'	71"	R * <u>X</u> 340F-144MD	86		●	DDKM	N/A
	14'	79-3/4"	R * <u>X</u> 340F-168D	88	●		See Hardware Section for Recommendation	N/A
	16'	96-1/2"	R * <u>X</u> 340F-192D	102	●			N/A
4' H	7'	36-1/2"	R * <u>X</u> 346F-84MD	62		●	DDKM	N/A
	8'	45"	R * <u>X</u> 346F-96MD	68		●	DDKM	N/A
	10'	62-1/2"	R * <u>X</u> 346F-120MD	80		●	DDKM	N/A
	12'	71"	R * <u>X</u> 346F-144MD	96		●	DDKM	N/A
	14'	79-3/4"	R * <u>X</u> 346F-168D	98	●		See Hardware Section for Recommendation	N/A
	16'	96-1/2"	R * <u>X</u> 346F-192D	116	●			N/A
*4-1/2' H (MAJESTIC ONLY)	7'	36-1/2"	R M <u>X</u> 354F-84MD	68		●	DDKM	N/A
	8'	45"	R M <u>X</u> 354F-96MD	74		●	DDKM	N/A
	10'	62-1/2"	R M <u>X</u> 354F-120MD	88		●	DDKM	N/A
	12'	71"	R M <u>X</u> 354F-144MD	108		●	DDKM	N/A
	14'	79-3/4"	R M <u>X</u> 354F-168D	110	●		See Hardware Section for Recommendation	N/A
	16'	96-1/2"	R M <u>X</u> 354F-192D	128	●			N/A
5' H	7'	36-1/2"	R * <u>X</u> 358F-84MD	72		●	DDKM	N/A
	8'	45"	R * <u>X</u> 358F-96MD	80		●	DDKM	N/A
	10'	62-1/2"	R * <u>X</u> 358F-120MD	94		●	DDKM	N/A
	12'	71"	R * <u>X</u> 358F-144MD	112		●	DDKM	N/A
	14'	79-3/4"	R * <u>X</u> 358F-168D	116	●		See Hardware Section for Recommendation	N/A
	16'	96-1/2"	R * <u>X</u> 358F-192D	138	●			N/A
6' H	7'	36-1/2"	R * <u>X</u> 370F-84MD	82		●	DDKM	N/A
	8'	45"	R * <u>X</u> 370F-96MD	92		●	DDKM	N/A
	10'	62-1/2"	R * <u>X</u> 370F-120MD	108		●	DDKM	N/A
	12'	71"	R * <u>X</u> 370F-144MD	130		●	DDKM	N/A
	14'	79-3/4"	R * <u>X</u> 370F-168D	134	●		See Hardware Section for Recommendation	N/A
	16'	96-1/2"	R * <u>X</u> 370F-192D	158	●			N/A

STYLE SELECTION = * X = COLOR SELECTIONDouble Swing Gate Hardware Kit Includes (DDKM):
4 – KwikFit Pivoting Hinge (KFP)
1 – LokkLatch Key-Lockable Gate Latch (LLAAB)
1 – Q-Bolt Cane Bolt (QB124)CLASSIS = C B = BLACK
MAJESTIC = M N = BRONZE
GENESIS = G
GEMINI = H
WARRIOR = N/A IN 3" AIR GAP
CRESCENT = N/A IN 3" AIR GAP

NOMINAL GATE OPENING	PICKET QUANTITY
3-1/2'	9 (10 IN GEMINI)
4'	11 (12 IN GEMINI)
5'	16
6'	19 (18 IN GEMINI)
7'	21 (22 IN GEMINI)
8'	26

For gate leaves more than 6 feet in width, gusset straps are welded in all four corners, an intermediate upright is added in the center of the leaf and truss cables are provided for added strength.
Note: Custom gate leaf widths are available upon request, but would incur a 10% engineering charge based on the nearest larger standard gate leaf width.

Effective: 01/01/13

MONTAGE ATF®

ARCHED SINGLE SWING GATES



1-888-333-3422
FAX: 1-877-926-3747

2-Rail (Single Arched) (4" Air Gap)

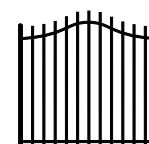
CLASSIC



MAJESTIC



GENESIS



All Single Swing Gates include hardware

(NOMINAL) GATE HEIGHT	(NOMINAL) GATE OPENING	(ACTUAL) GATE LEAF WIDTH	ITEM NUMBER	GATE WEIGHT	HARDWARE		STOCKING STYLE/COLOR
					SUPPLIED	HDW KIT	
					NO	YES	PART #
3' H	3-1/2'	36-1/2"	W <u>*</u> <u>X</u> 234-42AM	20		●	DSKM
	4'	45"	W <u>*</u> <u>X</u> 234-48AM	24		●	DSKM
	5'	62-1/2"	W <u></u> <u>X</u> 234-60AM	29		●	DSKM
	6'	71"	W <u>*</u> <u>X</u> 234-72AM	33		●	DSKM
3-1/2' H	3-1/2'	36-1/2"	W <u>*</u> <u>X</u> 240-42AM	22		●	DSKM
	4'	45"	W <u>*</u> <u>X</u> 240-48AM	26		●	DSKM
	5'	62-1/2"	W <u></u> <u>X</u> 240-60AM	33		●	DSKM
	6'	71"	W <u>*</u> <u>X</u> 240-72AM	38		●	DSKM
4' H	3-1/2'	36-1/2"	W <u>*</u> <u>X</u> 246-42AM	26		●	DSKM
	4'	45"	W <u>*</u> <u>X</u> 246-48AM	29		●	DSKM
	5'	62-1/2"	W <u></u> <u>X</u> 246-60AM	36		●	DSKM
	6'	71"	W <u>*</u> <u>X</u> 246-72AM	39		●	DSKM
5' H	3-1/2'	36-1/2"	W <u>*</u> <u>X</u> 258-42AM	41		●	DSKM
	4'	45"	W <u>*</u> <u>X</u> 258-48AM	34		●	DSKM
	5'	62-1/2"	W <u></u> <u>X</u> 258-60AM	40		●	DSKM
	6'	71"	W <u>*</u> <u>X</u> 258-72AM	46		●	DSKM

STYLE SELECTION = * X = COLOR SELECTION

Single Swing Gate Hardware Kit Includes (DSKM):
2 – TruClose Mini-Multi Adjust Hinges (TCAMA1)
1 – LokkLatch Key-Lockable Gate Latch (LLAAB)

CLASSIC = C B = BLACK
MAJESTIC = M N = BRONZE
GENESIS = G

NOMINAL GATE OPENING	PICKET QUANTITY
3-1/2'	7
4'	9
5'	13
6'	15

All gates are supplied with 2 ea. TruClose Mini-Multi Adjust Hinge (TCAMA1) and 1 ea. LokkLatch (LLAAB)

Effective: 01/01/13

MONTAGE ATF® ARCHED SINGLE SWING GATES

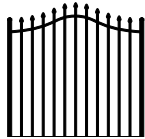

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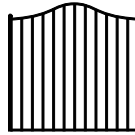
MONTAGE

2-Rail (Single Flush Bottom) (4" Air Gap)

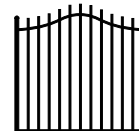
CLASSIC



MAJESTIC



GENESIS


All Single Swing Gates include hardware

(NOMINAL) GATE HEIGHT	(NOMINAL) GATE OPENING	(ACTUAL) GATE LEAF WIDTH	ITEM NUMBER	GATE WEIGHT	HARDWARE			STOCKING STYLE/COLOR
					SUPPLIED		HDW KIT PART #	
					NO	YES		
3' H	3-1/2'	36-1/2"	W * <u>X</u> 234F-42AM	20		●	DSKM	N/A
	4'	45"	W * <u>X</u> 234F-48AM	25		●	DSKM	N/A
	*5'	62-1/2"	W * <u>X</u> 234F-60AM	29		●	DSKM	N/A
	6'	71"	W * <u>X</u> 234F-72AM	33		●	DSKM	N/A
3-1/2' H	3-1/2'	36-1/2"	W * <u>X</u> 240F-42AM	31		●	DSKM	N/A
	4'	45"	W * <u>X</u> 240F-48AM	26		●	DSKM	N/A
	5'	62-1/2"	W * <u>X</u> 240F-60AM	33		●	DSKM	N/A
	6'	71"	W * <u>X</u> 240F-72AM	37		●	DSKM	N/A
4' H	3-1/2'	36-1/2"	W * <u>X</u> 246F-42AM	26		●	DSKM	N/A
	4'	45"	W * <u>X</u> 246F-48AM	29		●	DSKM	N/A
	5'	62-1/2"	W * <u>X</u> 246F-60AM	36		●	DSKM	N/A
	6'	71"	W * <u>X</u> 246F-72AM	39		●	DSKM	N/A
4' H (MAJESTIC POOL ONLY)	3-1/2'	36-1/2"	W M <u>X</u> 246F-42AP	26		●	DSKP	N/A
	4'	45"	W M <u>X</u> 246F-48AP	29		●	DSKP	N/A
	5'	62-1/2"	W M <u>X</u> 246F-60AP	36		●	DSKP	N/A
	6'	71"	W M <u>X</u> 246F-72AP	39		●	DSKP	N/A
5' H	3-1/2'	36-1/2"	W * <u>X</u> 258F-42AM	41		●	DSKM	N/A
	4'	45"	W * <u>X</u> 258F-48AM	34		●	DSKM	N/A
	5'	62-1/2"	W * <u>X</u> 258F-60AM	40		●	DSKM	N/A
	6'	71"	W * <u>X</u> 258F-72AM	46		●	DSKM	N/A

STYLE SELECTION = * X = COLOR SELECTION

Single Swing Gate Hardware Kit Includes (DSKM):
2 – TruClose Mini-Multi Adjust Hinges (TCAMA1)
1 – LokkLatch Key-Lockable Gate Latch (LLAAB)

CLASSIC = C B = BLACK
MAJESTIC = M N = BRONZE
GENESIS = G

Single Swing Gate Hardware Kit Includes (DSKP):
2 – TruClose Mini-Multi Adjust Hinges (TCAMA1)
1 – MagnaLatch Top Pull Gate Latch (MLTPS2BGA)

NOMINAL GATE OPENING	PICKET QUANTITY
3-1/2'	7
4'	9
5'	13
6'	15

All gates except for pool gates are supplied with 2 ea. TruClose Mini-Multi Adjust Hinge (TCAMA1) and 1 ea. LokkLatch (LLAAB).
Pool gates are supplied with 2 ea. TruClose Mini-Multi Adjust Hinge (TCAMA1) and 1 ea. MagnaLatch Top Pull (MLTPS-2PGA).

Effective: 01/01/13

MONTAGE ATF® ARCHED SINGLE SWING GATES


AMERISTAR®
FENCE PRODUCTS

1-888-333-3422
FAX: 1-877-926-3747

3-Rail (Single Arched) (4" Air Gap)

CLASSIC



MAJESTIC



GENESIS


All Single Swing Gates include hardware

(NOMINAL) GATE HEIGHT	(NOMINAL) GATE OPENING	(ACTUAL) GATE LEAF WIDTH	ITEM NUMBER	GATE WEIGHT	HARDWARE			STOCKING STYLE/COLOR
					SUPPLIED		HDW KIT PART #	
					NO	YES		
3' H	3-1/2'	36-1/2"	W <u>*</u> <u>X</u> 334-42AM	22		•	DSKM	N/A
	4'	45"	W <u>*</u> <u>X</u> 334-48AM	26		•	DSKM	N/A
	5'	62-1/2"	W <u>*</u> <u>X</u> 334-60AM	33		•	DSKM	N/A
	6'	71"	W <u>*</u> <u>X</u> 334-72AM	37		•	DSKM	N/A
3-1/2' H	3-1/2'	36-1/2"	W <u>*</u> <u>X</u> 340-42AM	24		•	DSKM	N/A
	4'	45"	W <u>*</u> <u>X</u> 340-48AM	29		•	DSKM	N/A
	5'	62-1/2"	W <u>*</u> <u>X</u> 340-60AM	36		•	DSKM	N/A
	6'	71"	W <u>*</u> <u>X</u> 340-72AM	41		•	DSKM	N/A
4' H	3-1/2'	36-1/2"	W <u>*</u> <u>X</u> 346-42AM	28		•	DSKM	N/A
	4'	45"	W <u>*</u> <u>X</u> 346-48AM	32		•	DSKM	N/A
	5'	62-1/2"	W <u>*</u> <u>X</u> 346-60AM	40		•	DSKM	N/A
	6'	71"	W <u>*</u> <u>X</u> 346-72AM	45		•	DSKM	N/A
5' H	3-1/2'	36-1/2"	W <u>*</u> <u>X</u> 358-42AM	33		•	DSKM	N/A
	4'	45"	W <u>*</u> <u>X</u> 358-48AM	37		•	DSKM	N/A
	5'	62-1/2"	W <u>*</u> <u>X</u> 358-60AM	46		•	DSKM	N/A
	6'	71"	W <u>*</u> <u>X</u> 358-72AM	52		•	DSKM	N/A
6' H	3-1/2'	36-1/2"	W <u>*</u> <u>X</u> 370-42AM	38		•	DSKM	N/A
	4'	45"	W <u>*</u> <u>X</u> 370-48AM	42		•	DSKM	N/A
	5'	62-1/2"	W <u>*</u> <u>X</u> 370-60AM	52		•	DSKM	N/A
	6'	71"	W <u>*</u> <u>X</u> 370-72AM	59		•	DSKM	N/A

STYLE SELECTION = * X = **COLOR SELECTION**

Single Swing Gate Hardware Kit Includes (DSKM):
2 – TruClose Mini-Multi Adjust Hinges (TCAMA1)
1 – LokkLatch Key-Lockable Gate Latch (LLAAB)

CLASSIC = C B = BLACK
MAJESTIC = M N = BRONZE
GENESIS = G

NOMINAL GATE OPENING	PICKET QUANTITY
3-1/2'	7
4'	9
5'	13
6'	15

All gates are supplied with 2 ea. TruClose Mini-Multi Adjust Hinge (TCAMA1) and 1 ea. LokkLatch (LLAAB)

Effective: 01/01/13

MONTAGE ATF® ARCHED SINGLE SWING GATES


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**1-888-333-3422
FAX: 1-877-926-3747**

MONTAGE

3-Rail (Single Flush Bottom) (4" Air Gap)


All Single Swing Gates include hardware

(NOMINAL) GATE HEIGHT	(NOMINAL) GATE OPENING	(ACTUAL) GATE LEAF WIDTH	ITEM NUMBER	GATE WEIGHT	HARDWARE			STOCKING STYLE/COLOR
					SUPPLIED	YES	HDW KIT PART #	
3' H	3-1/2'	36-1/2"	W * <u>X</u> 334F-42 AM	23		●	DSKM	N/A
	4'	45"	W * <u>X</u> 334F-48AM	26		●	DSKM	N/A
	5'	62-1/2"	W * <u>X</u> 334F-60AM	33		●	DSKM	N/A
	6'	71"	W * <u>X</u> 334F-72AM	37		●	DSKM	N/A
3-1/2' H	3-1/2'	36-1/2"	W * <u>X</u> 340F-42AM	23		●	DSKM	N/A
	4'	45"	W * <u>X</u> 340F-48AM	29		●	DSKM	N/A
	5'	62-1/2"	W * <u>X</u> 340F-60AM	36		●	DSKM	N/A
	6'	71"	W * <u>X</u> 340F-72AM	41		●	DSKM	N/A
4' H	3-1/2'	36-1/2"	W * <u>X</u> 346F-42AM	28		●	DSKM	N/A
	4'	45"	W * <u>X</u> 346F-48AM	32		●	DSKM	N/A
	5'	62-1/2"	W * <u>X</u> 346F-60AM	40		●	DSKM	N/A
	6'	71"	W * <u>X</u> 346F-72AM	45		●	DSKM	N/A
*4-1/2' H (MAJESTIC POOL ONLY)	3-1/2'	36-1/2"	W M <u>X</u> 354F-42AP	24		●	DSKP	N/A
	4'	45"	W M <u>X</u> 354F-48AP	36		●	DSKP	N/A
	5'	62-1/2"	W M <u>X</u> 354F-60AP	44		●	DSKP	N/A
	6'	71"	W M <u>X</u> 354F-72AP	50		●	DSKP	N/A
5' H	3-1/2'	36-1/2"	W * <u>X</u> 358F-42 AM	33		●	DSKM	N/A
	4'	45"	W * <u>X</u> 358F-48AM	37		●	DSKM	N/A
	5'	62-1/2"	W * <u>X</u> 358F-60AM	46		●	DSKM	N/A
	6'	71"	W * <u>X</u> 358F-72AM	52		●	DSKM	N/A
6' H	3-1/2'	36-1/2"	W * <u>X</u> 370F-42AM	38		●	DSKM	N/A
	4'	45"	W * <u>X</u> 370F-48AM	42		●	DSKM	N/A
	5'	62-1/2"	W * <u>X</u> 370F-60AM	52		●	DSKM	N/A
	6'	71"	W * <u>X</u> 370F-72AM	59		●	DSKM	N/A

STYLE SELECTION = * X = COLOR SELECTION

CLASSIC = C B = BLACK
MAJESTIC = M N = BRONZE
GENESIS = G

Single Swing Gate Hardware Kit Includes (DSKM):
2 – TruClose Mini-Multi Adjust Hinges (TCAMA1)
1 – LokkLatch Key-Lockable Gate Latch (LLAAB)

Single Swing Gate Hardware Kit Includes (DSKP):
2 – TruClose Mini-Multi Adjust Hinges (TCAMA1)
1 – MagnaLatch Top Pull Gate Latch (MLTPS2BGA)

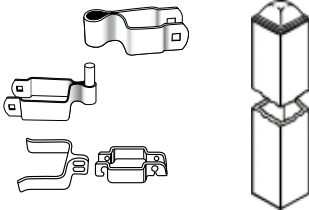
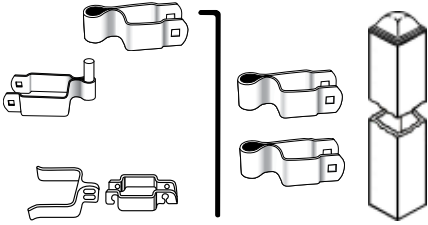
NOMINAL GATE OPENING	PICKET QUANTITY
3-1/2'	7
4'	9
5'	13
6'	15

All gates except for pool gates are supplied with 2 ea. TruClose Mini-Multi Adjust Hinge (TCAMA1) and 1 ea. LokkLatch (LLAAB).
Pool gates are supplied with 2 ea. TruClose Mini-Multi Adjust Hinge (TCAMA1) and 1 ea. MagnaLatch Top Pull (MLTPS-2PGA).

Effective: 01/01/13

MONTAGE ATF® GATE KITS


**AMERISTAR®
FENCE PRODUCTS**
**1-888-333-3422
FAX: 1-877-926-3747**

ITEM DESCRIPTION	SWING TYPE	(NOMINAL) PANEL HEIGHT	(ACTUAL) GATE END LENGTH	ITEM NUMBER	WEIGHT
Montage Single Swing Gate Kit 	SINGLE SWING KITS	4' H	46"	W <u>X</u> 46-WG	14
		5' H	58"	W <u>X</u> 58-WG	16
		6' H	70"	W <u>X</u> 70-WG	18
	Single Walk Gate (WG) Kit includes: 2 - Gate Ends - 1-1/4" Square 2 - Female Frame Hinges - 1-1/4" 2 - Male Post Hinges - 2" 1 - Latch Fork - 2" 1 - Latch Collar - 1-1/4" X = COLOR SELECTION B = BLACK N = BRONZE				
Montage Double Swing Gate Kit 	DOUBLE SWING KITS	4' H	46"	W <u>X</u> 46-DD	32
		5' H	58"	W <u>X</u> 58-DD	36
		6' H	70"	W <u>X</u> 70-DD	40
	Double Drive (DD) Kit includes: 4 - Gate Ends - 1-1/4" Square 6 - Female Frame Hinges - 1-1/4" 4 - Male Post Hinges - 2" 1 - Latch Fork - 1-1/4" 1 - Latch Collar - 1-1/4" 1 - Cane Bolt - 48" X = COLOR SELECTION B = BLACK N = BRONZE Note: Kits intended for use with Majestic Flush Bottom panels should be purchased one foot taller than the panel height.				

NOTE: Gates fabricated by welding of gate ends to panel remnants are excluded from the welded fence warranty.

GATE ENDS

ITEM DESCRIPTION	PART NUMBER/COLOR		LENGTH	BOX QTY	WT EA
	BLACK	BRONZE			
1-1/4" Sq. x 16 Ga. Steel Gate End 	HB234	HN234	1-1/4" x 34"	8	2.90
	HB240	HN240	1-1/4" x 40"	8	3.45
	HB246	HN246	1-1/4" x 46"	8	3.83
	HB248	HN248	1-1/4" x 48"	8	4.00
	HB258	HN258	1-1/4" x 58"	8	4.95
	HB259	HN259	1-1/4" x 59"	8	5.05
	HB270	HN270	1-1/4" x 70"	8	6.00
	HB271	HN271	1-1/4" x 71"	8	6.30
NOTE: Gate Ends are supplied with 1-1/4" Sq. PVC caps.					

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